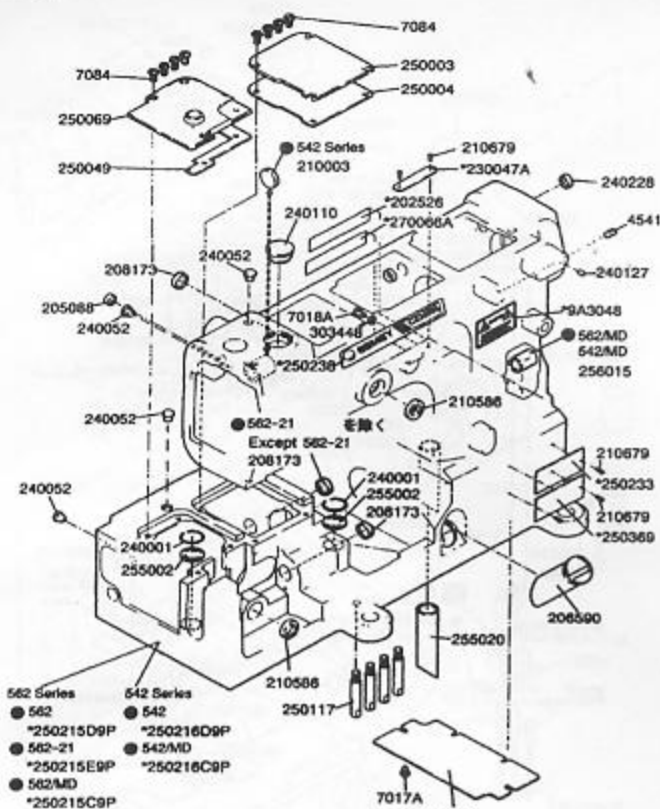
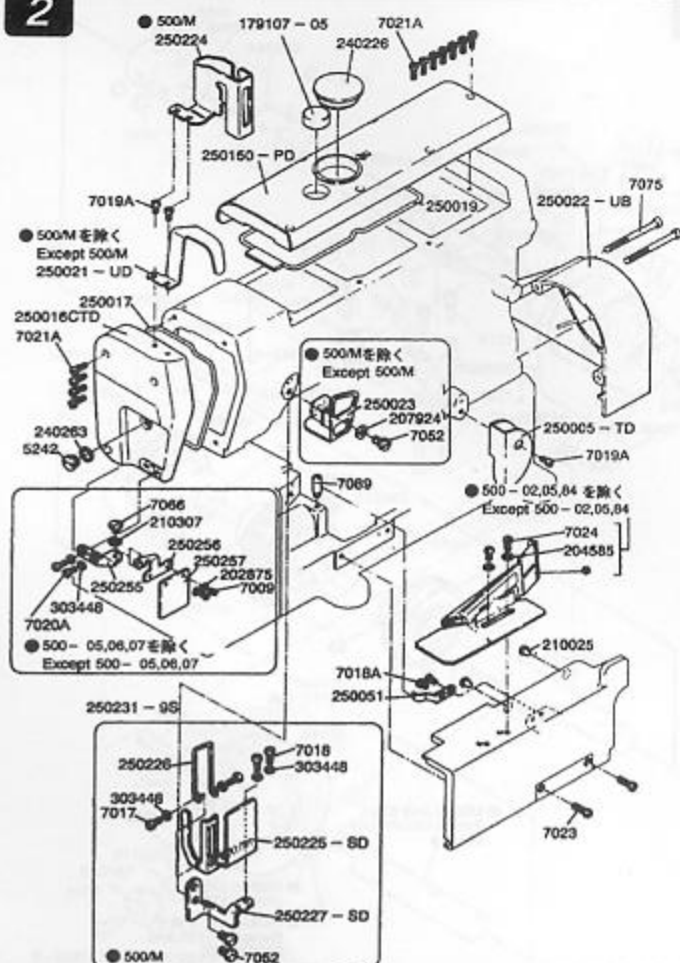


1

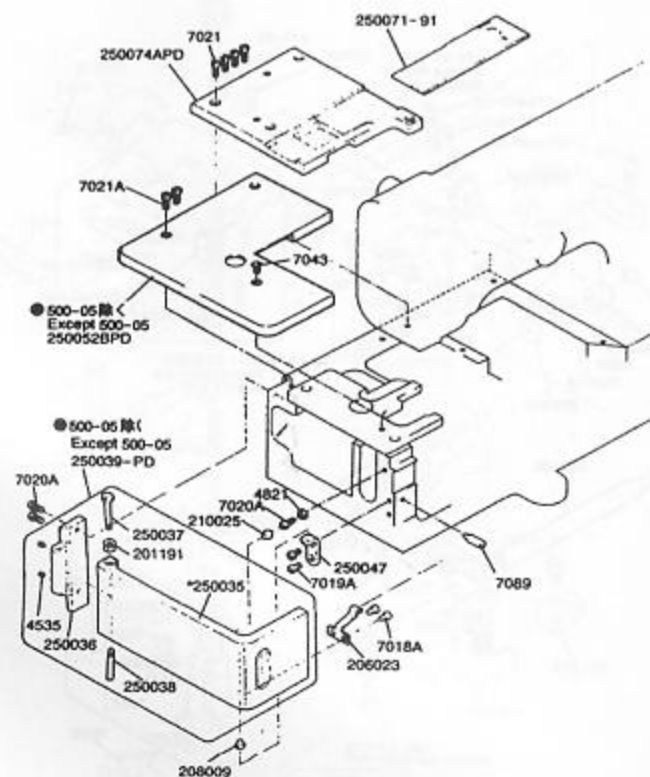


★販売不可 (Not for sale.)

2

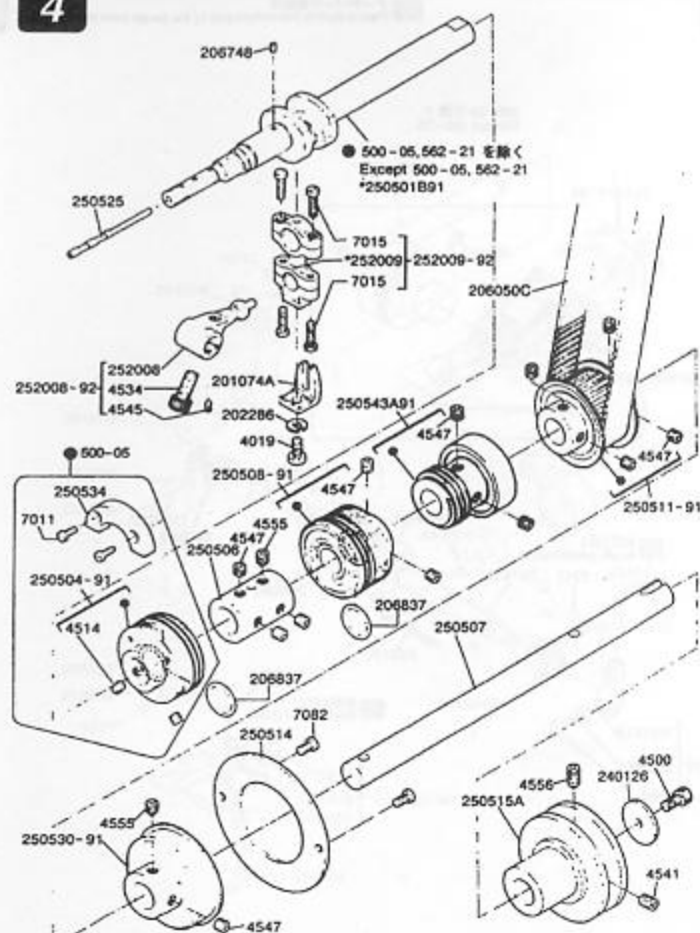


3



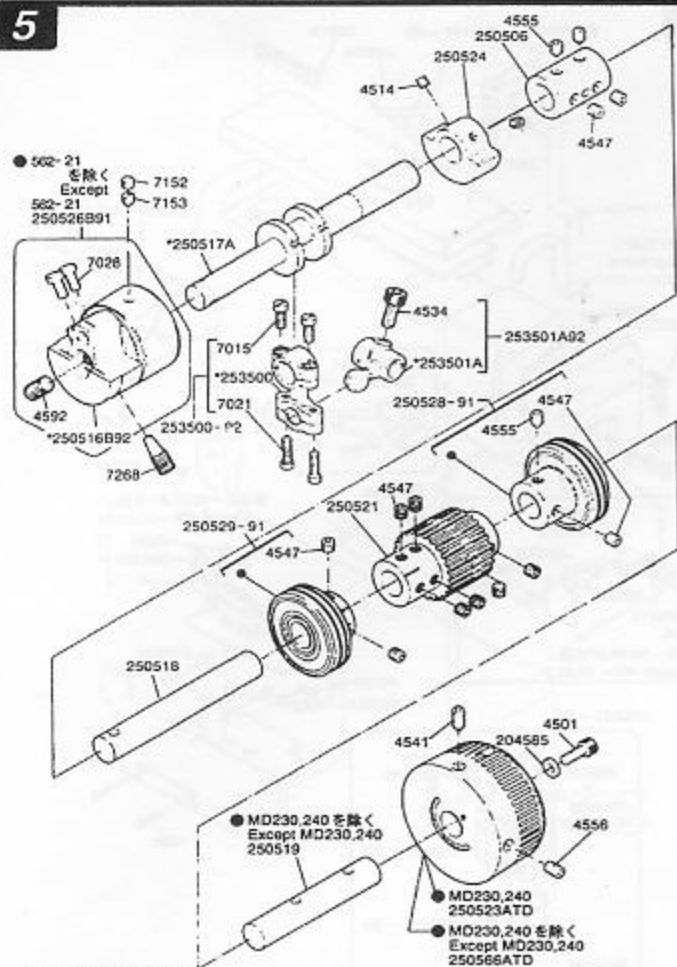
★販売不可 (Not for sale.)

4



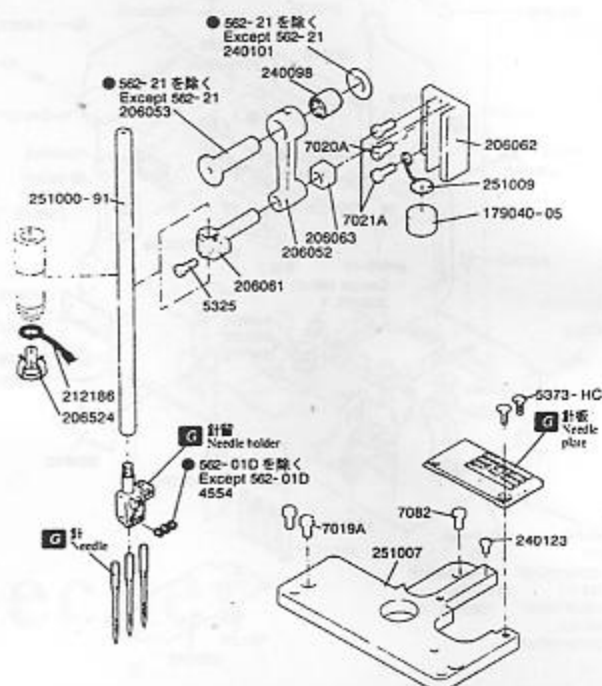
★販売不可 (Not for sale.)

5

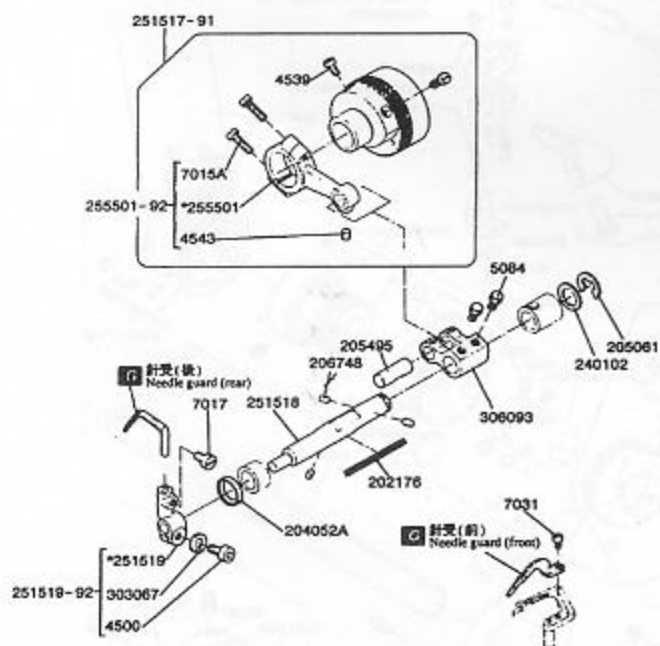


★=販売不可 (Not for sale.)

6

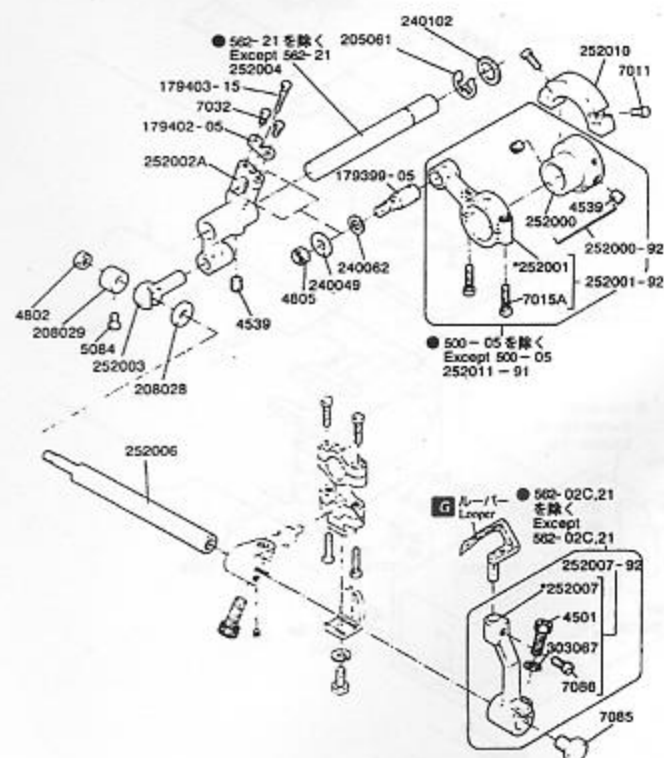
G ゲージパーツ表参照
Please confirm the correct part by the gauge parts lists.

7

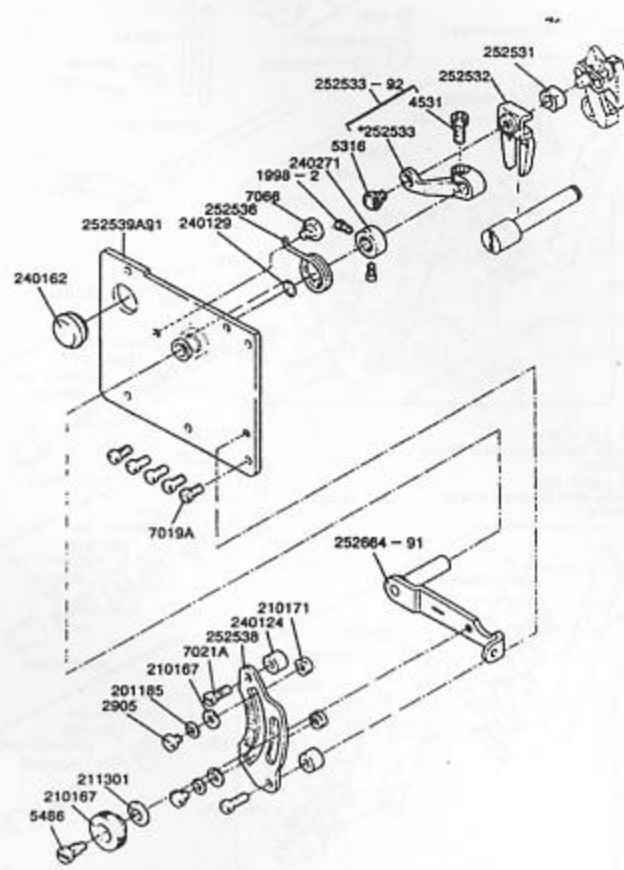
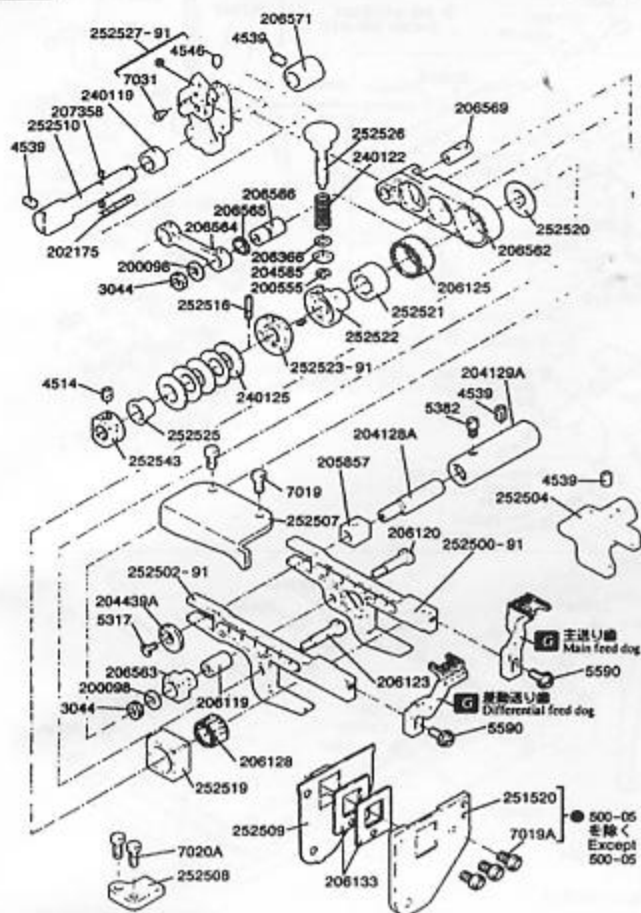
G ゲージパーツ表参照
Please confirm the correct part by the gauge parts lists.500-05 を除く
Except 500-05

★=販売不可 (Not for sale.)

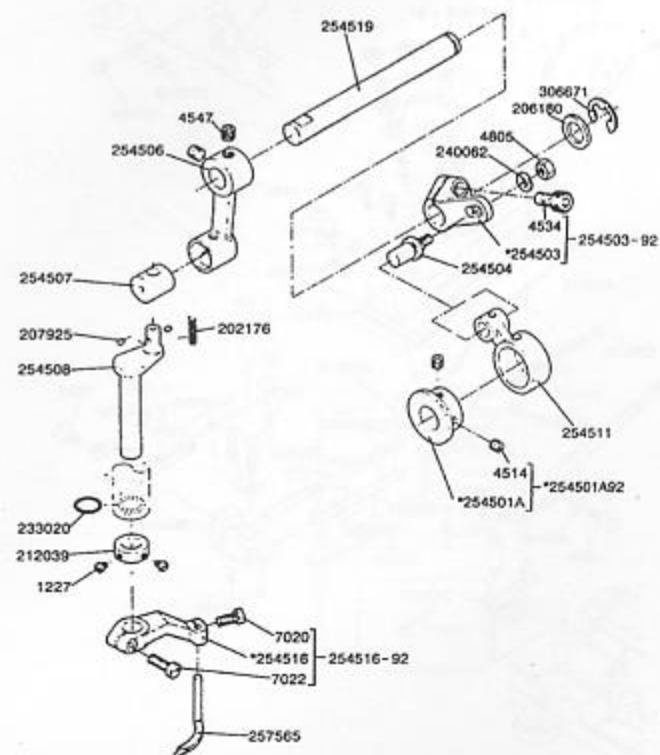
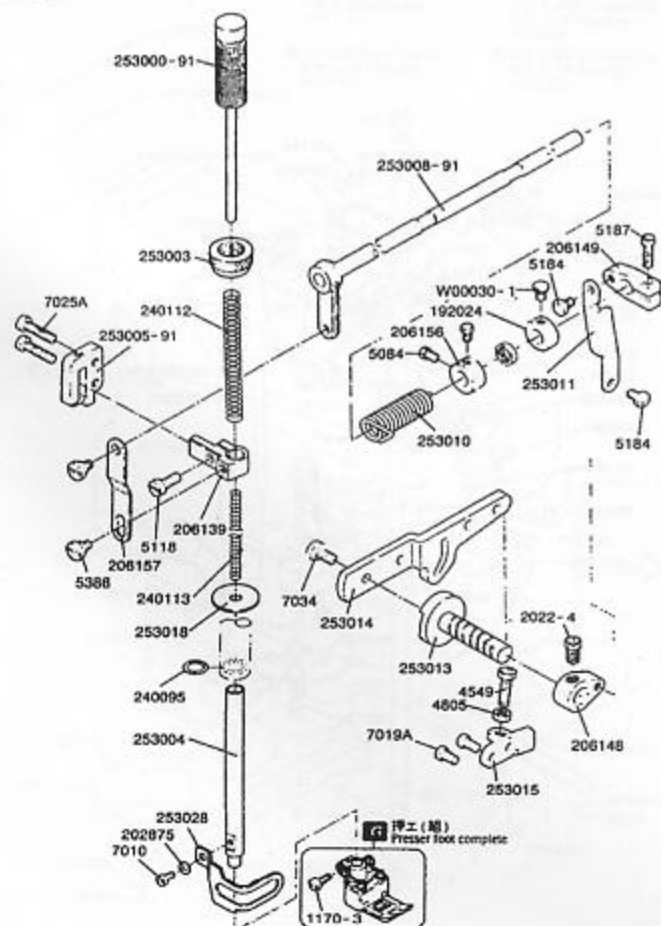
8

G ゲージパーツ表参照
Please confirm the correct part by the gauge parts lists.

★=販売不可 (Not for sale.)



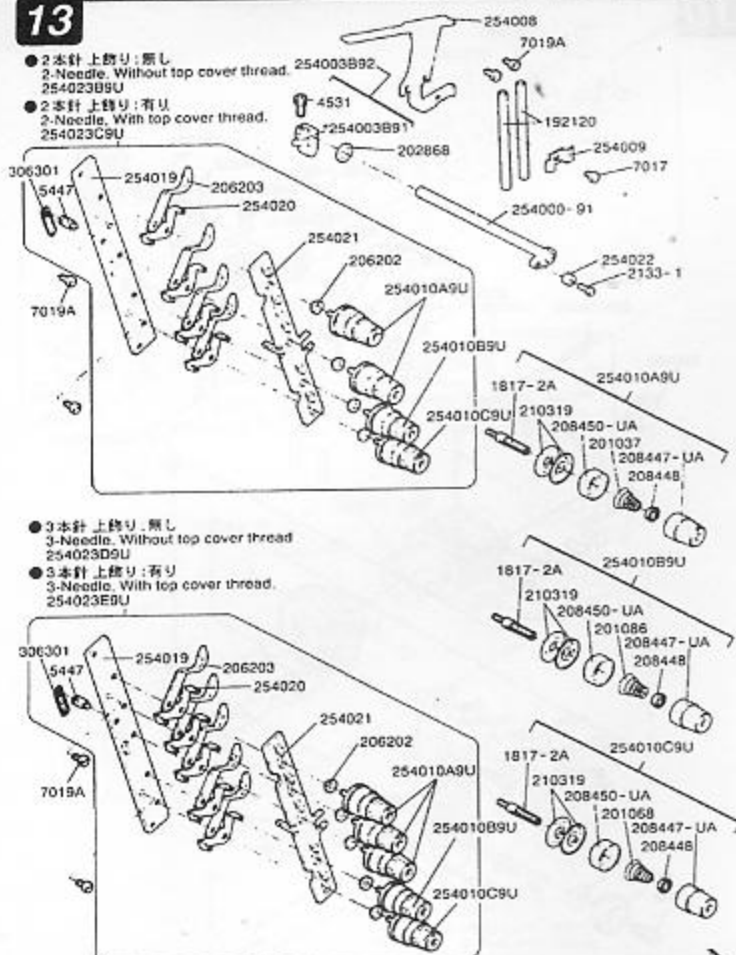
★販売不可 (Not for sale.)



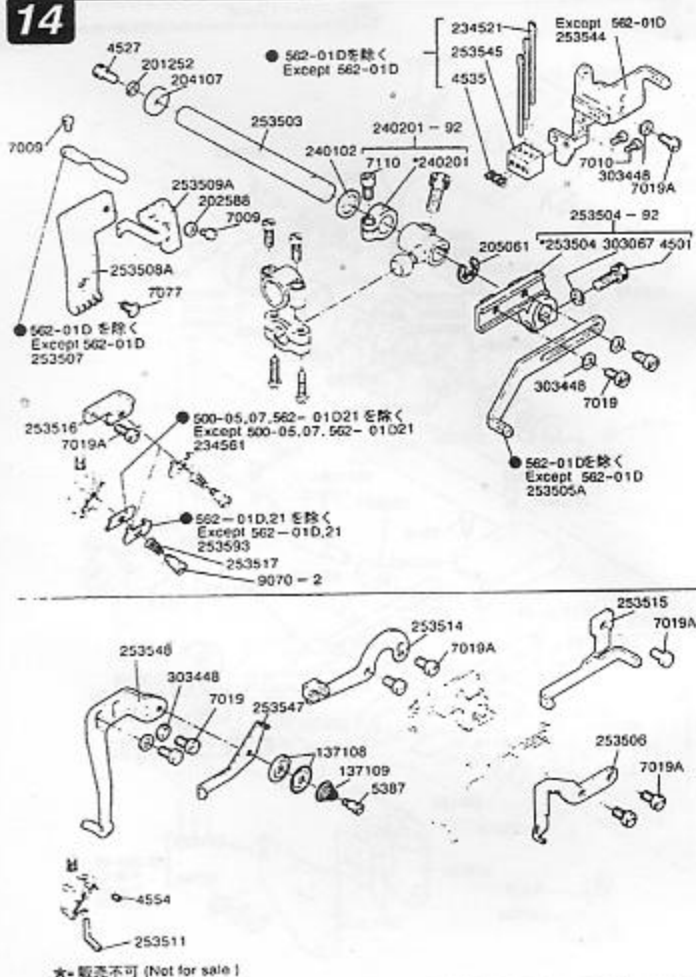
★販売不可 (Not for sale.)

13

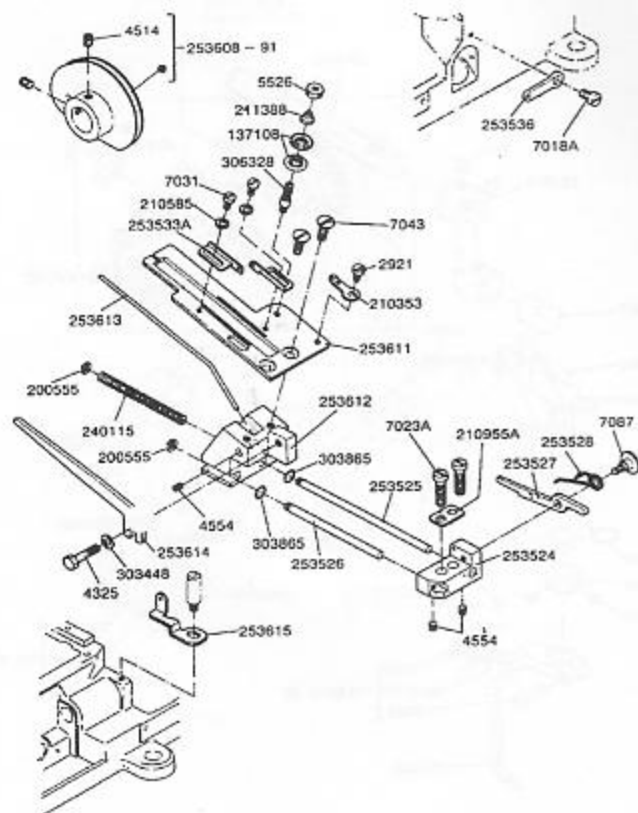
- 2本針上縫り：無し
2-Needle. Without top cover thread.
254023B9U
- 2本針上縫り：有り
2-Needle. With top cover thread.
254023C9U



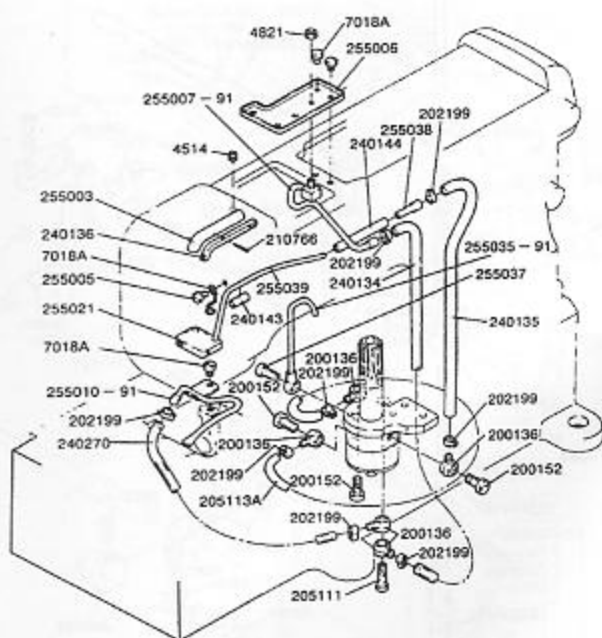
14

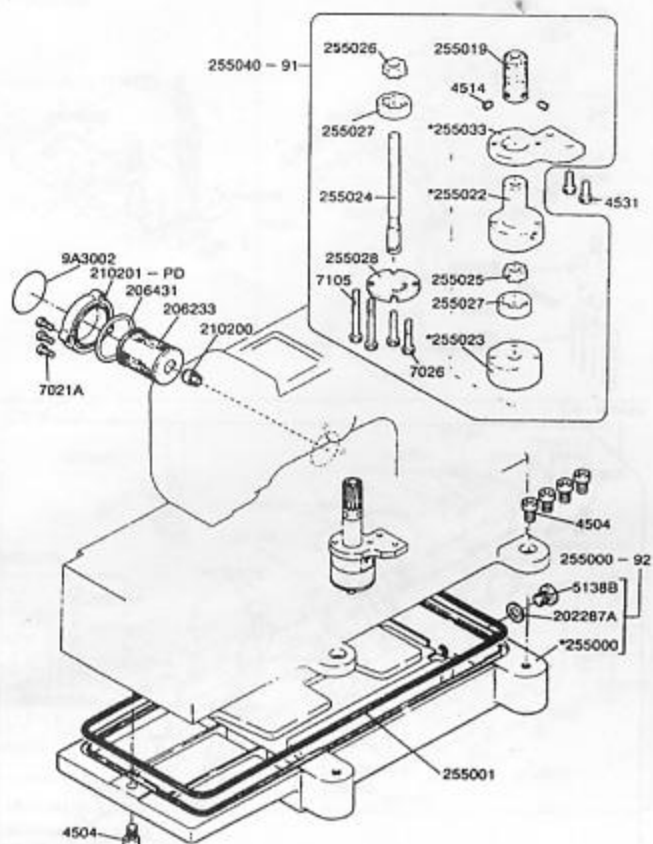


15

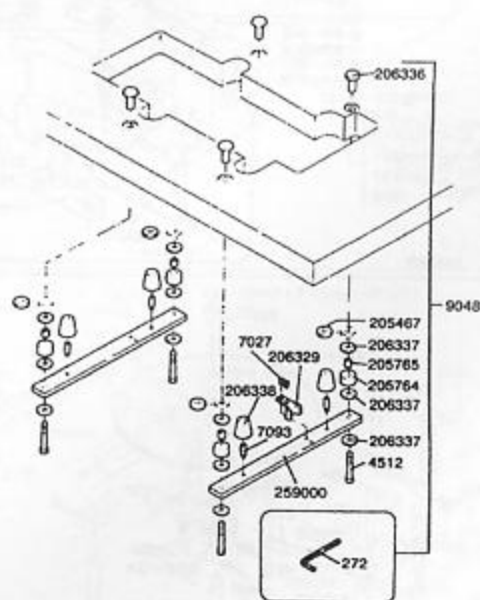
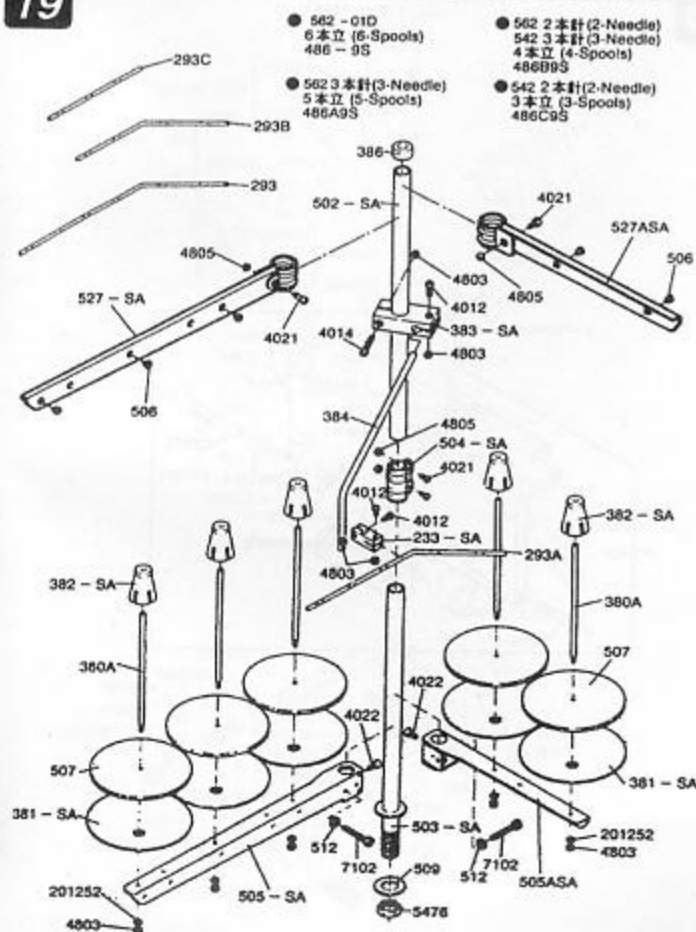
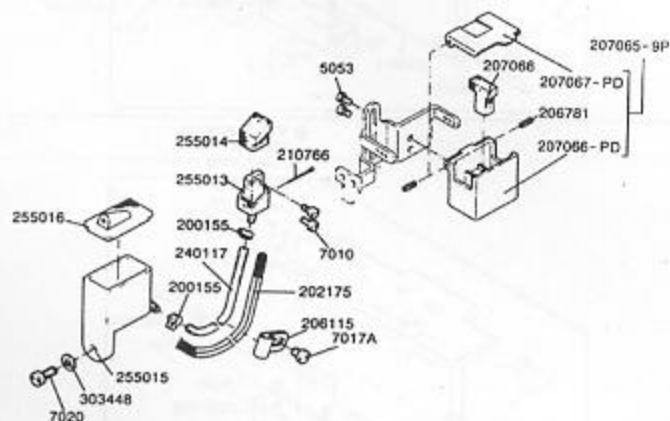


16



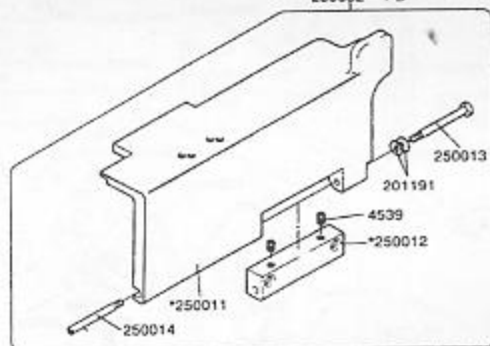


★販売不可 (Not for sale.)

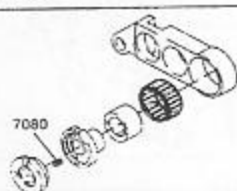
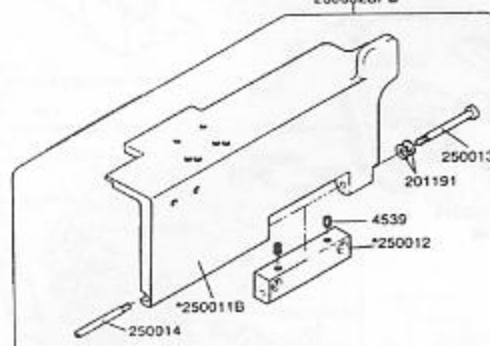


21

● 500-01 (-01D,01Gを除く),03,21
500-01 (Except -01D,01G),03,21
250032 - PD

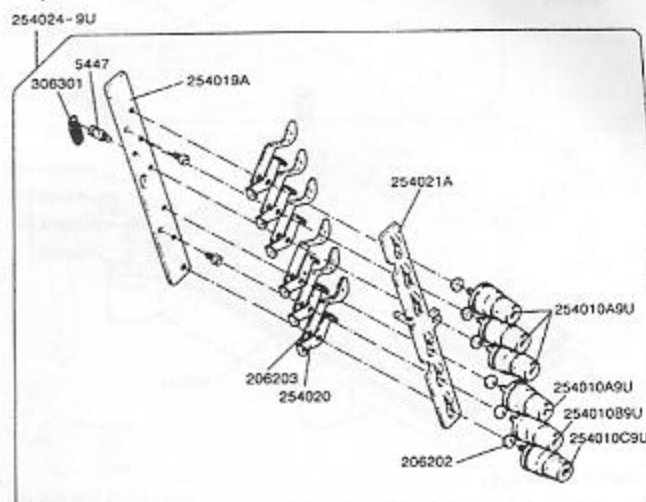
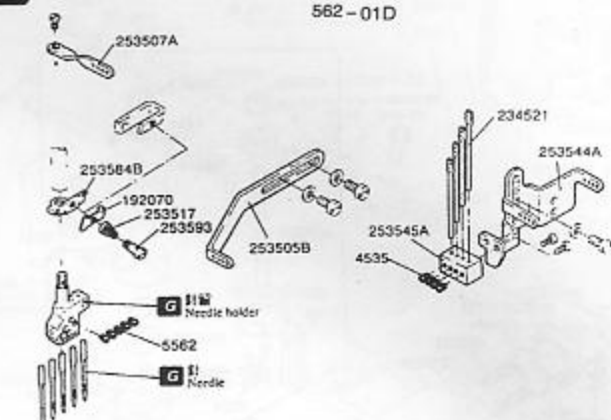


● 500-06B,07B,08
562-01D
250032BPD

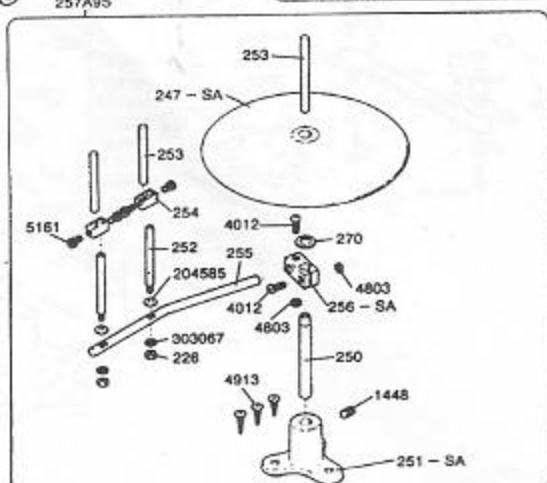
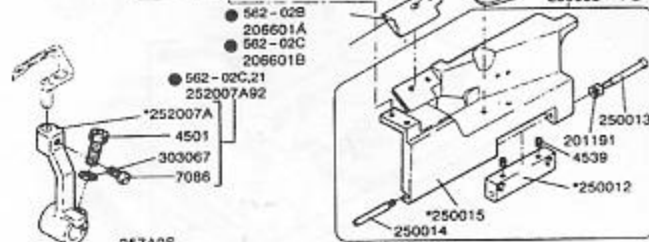
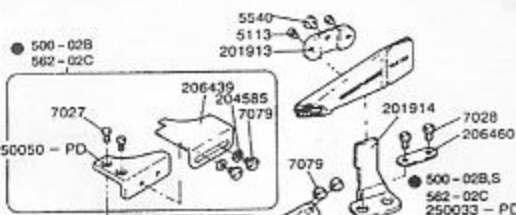


22

G 組立パーツ表
Please confirm the correct part by the gauge parts list.
562-01D

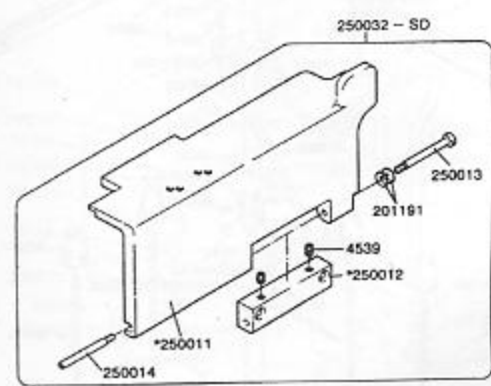


23



24

542,562-03

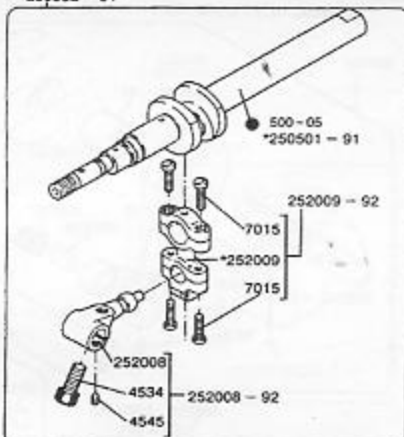


*-販売不可 (Not for sale.)

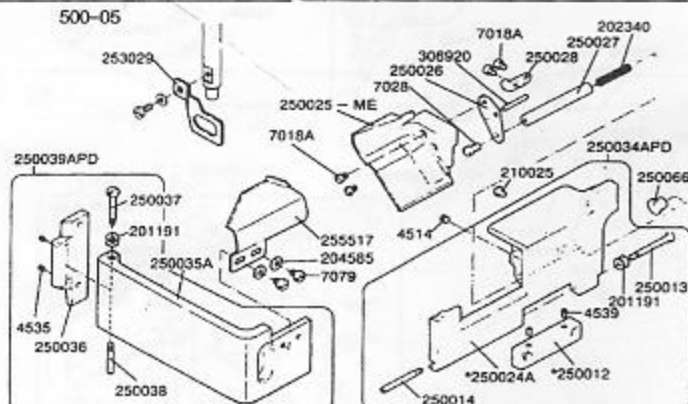
*-販売不可 (Not for sale.)

500-05
250532-91

500-05



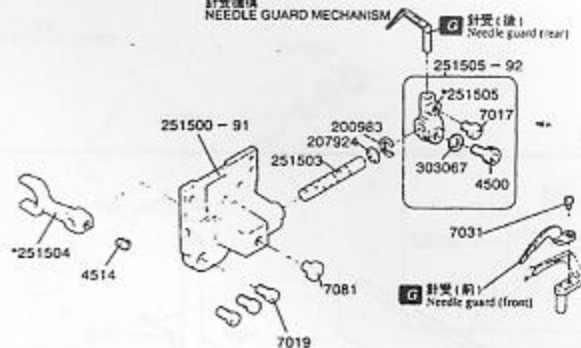
500-05



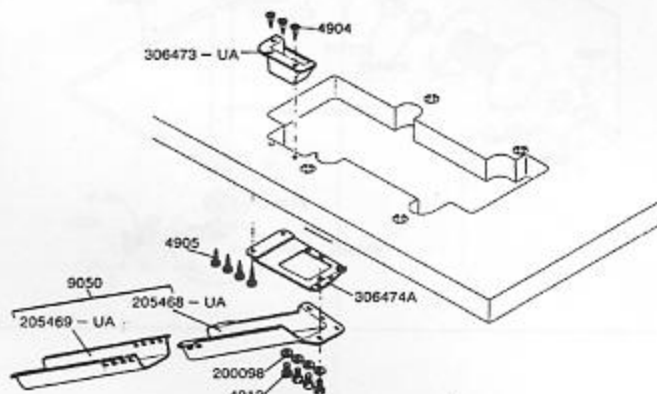
★販売不可 (Not for sale.)

G 部品確認
Please confirm the correct part by the gauge parts list.

500-05

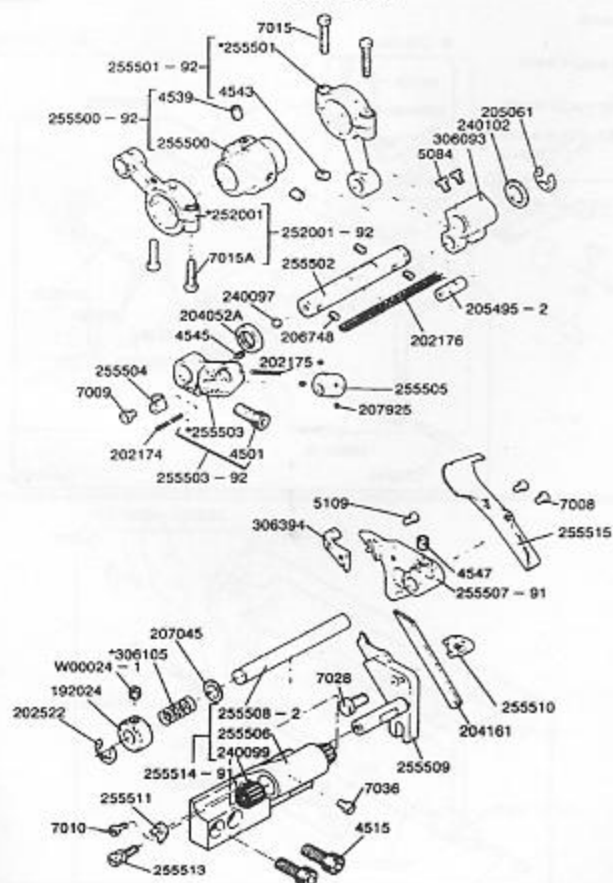
針翼機構
NEEDLE GUARD MECHANISM

500-05/FT140



★販売不可 (Not for sale.)

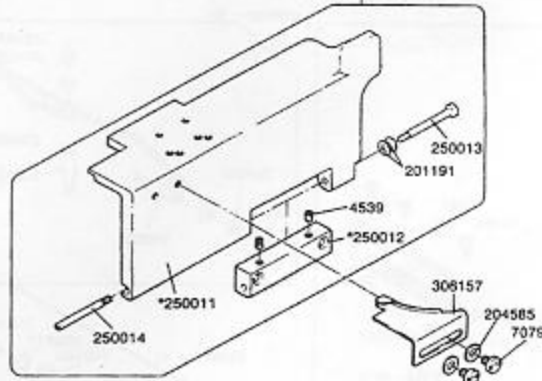
500-05/FT140



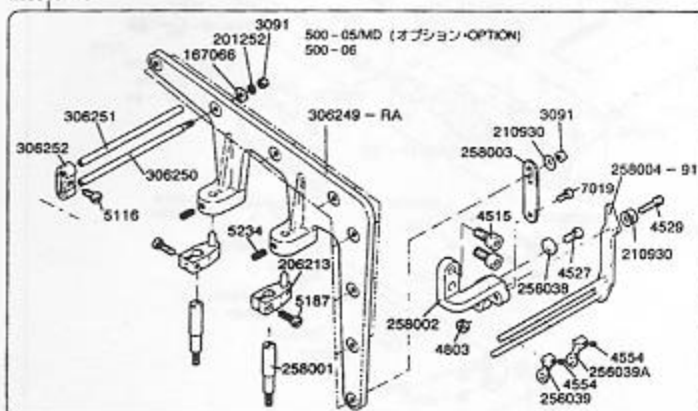
★販売不可 (Not for sale.)

500-06.07

250032BSD

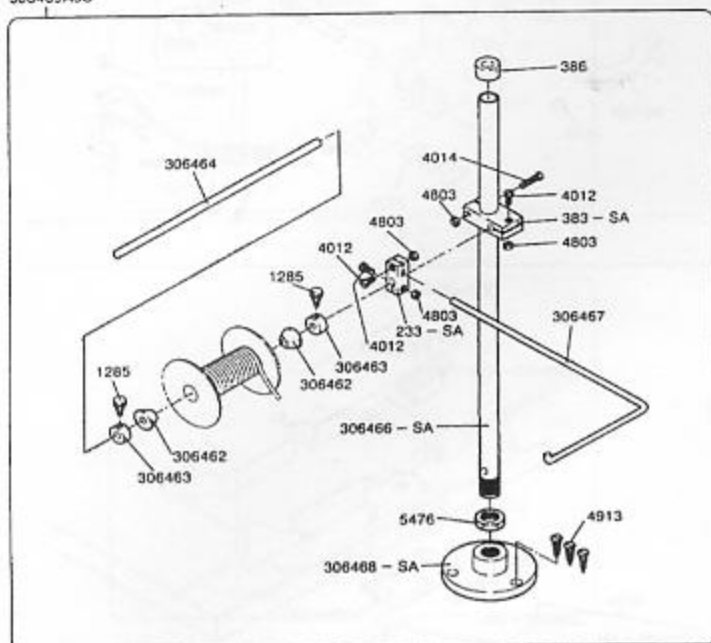


258000-91

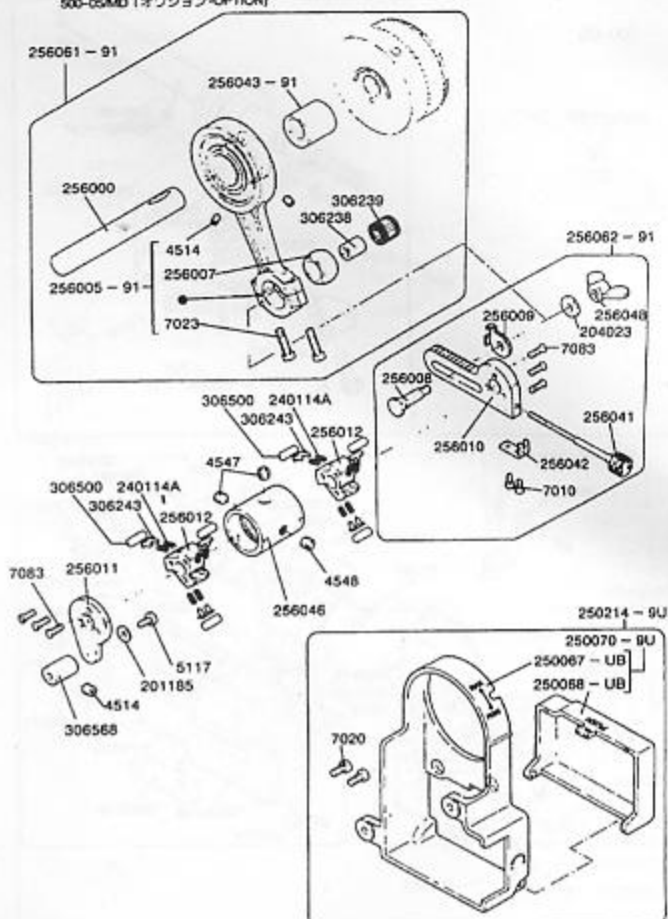


★販売不可 (Not for sale.)

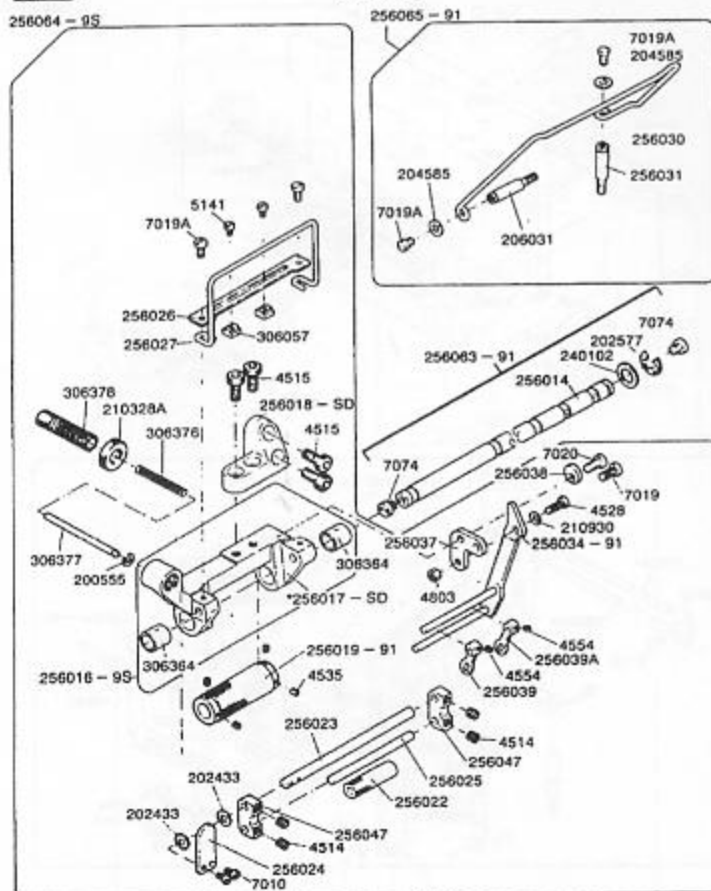
306469A9S



500-05MD (オプション-OPTION)



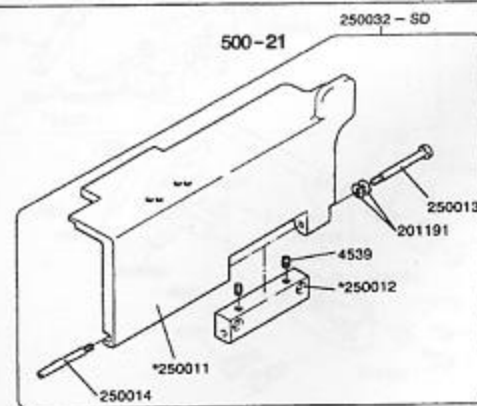
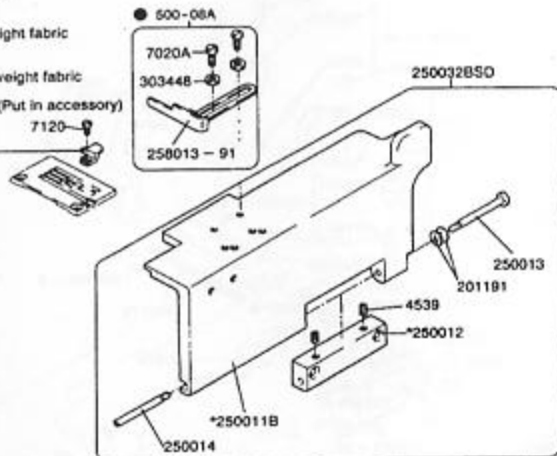
500-05MD (オプション-OPTION)



★販売不可 (Not for sale.)

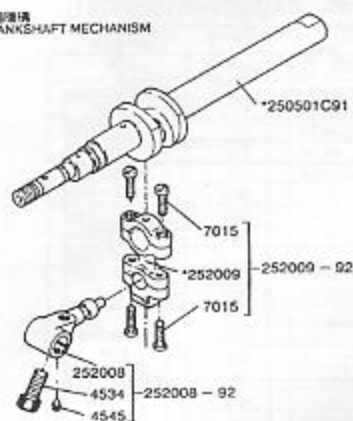
標準 (Standard)

- 薄物用
For light weight fabric
257571
 - 厚物用
For heavy weight fabric
257572
- 付属品に記入 (Put in accessory)

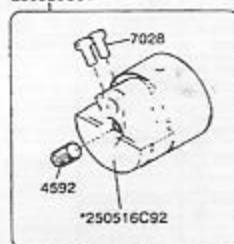
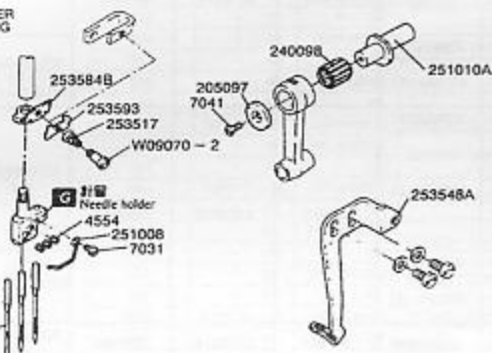


★販売不可 (Not for sale.)

562-21

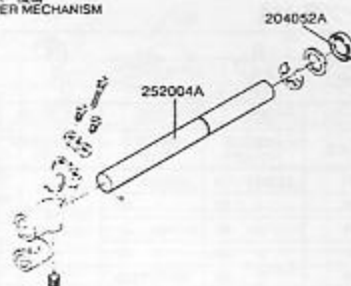
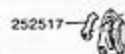
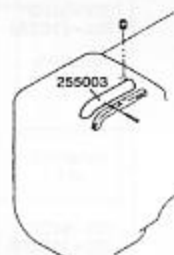
下軸機構
CRANKSHAFT MECHANISM上軸機構
ARM SHAFT MECHANISM

250526C91

針糸・糸の処理
NEEDLE-SPREADER
THREAD HANDLING

★=販売不可 (Not for sale.)

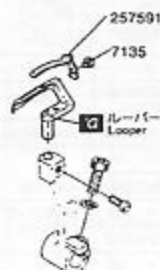
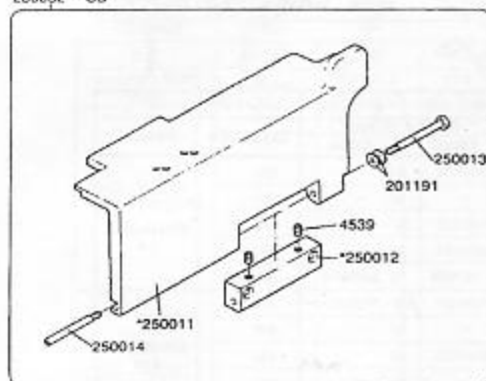
562-21

ルーパー機構
LOOPER MECHANISM送り機構
FEED MECHANISM給油機構
LUBRICATION MECHANISM

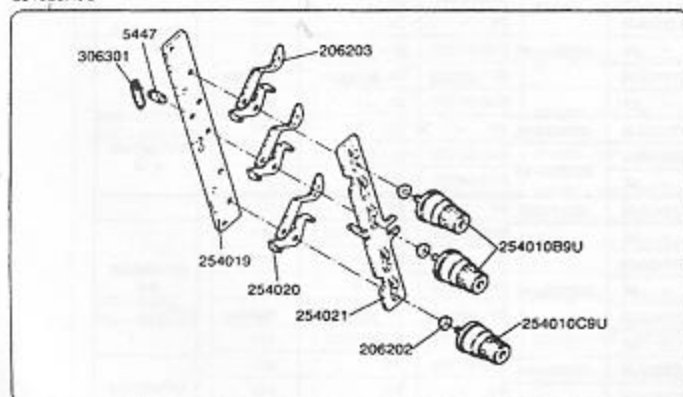
★=販売不可 (Not for sale.)

542-84

250032 - SD



254023H9U



★=販売不可 (Not for sale.)

562 ゲージパーツ表(1)

562 GAUGE PARTS LIST (1)

形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-01CA 562-01CA/M	224	257517-24	257015A24			257406-24	257550E91				
	232	" 32	" 32	257206-16F	257258-16F	" 32					
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257017A56	257207-16F	257259-16F	" 56		257553	257551B	257565	UY128GAS #9
	264	" 64	" 64			" 64					
	348	257518-48	257016A48	257206-16F	257258-16F	257461-48	257550E91				
	356	" 56	257018A56			" 56					UY128GAS #10
	364	" 64	" 64	257207-16F	257207-16F	" 64	257550-91				
	364	" 64	" 64			" 64					
562-01CB 562-01CB/M	224	257517-24	257015B24			257460-24	257550E91				
	232	" 32	" 32	257206-16F	257258-16F	" 32					
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257017B56	257207-16F	257259-16F	" 56		257553	257551B	257565	UY128GAS #9
	264	" 64	" 64			" 64					
	348	257518-48	257016B48	257206-16F	257258-16F	257461-48	257550E91				
	356	" 56	257018B56	257207-16F	257259-16F	" 56	257550-91				UY128GAS #10
	364	" 64	" 64			" 64					
	364	" 64	" 64			" 64					
562-01CC 562-01CC/M	224	257517-24	257015C24			257460-24	257550E91				
	232	" 32	" 32	257206-16F	257258-16F	" 32					
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257017C56	257207-16F	257259-16F	" 56		257553	257551B	257565	UY128GAS #9
	264	" 64	" 64			" 64					
	348	257518-48	257016C48	257206-16F	257258-16F	257461-48	257550E91				
	356	" 56	257018C56	257207-16F	257259-16F	" 56	257550-91				UY128GAS #10
	364	" 64	" 64			" 64					
	364	" 64	" 64			" 64					
562-01DB 562-01DB/M	460	257513-60	257020-60	257203A16F	257256-16F	257491-60	257550E91	257553	257551A	257565	SM X 1014B #10
562-01GB 562-01GB/M	356	257518-56	257018B56	257207-16F	257259-16F	257472-56	257550-91	257553	257551B	257565	UY128GAS #10
	364	" 64	" 64			" 64					

562 ゲージパーツ表(2)

562 GAUGE PARTS LIST (2)

形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-02BA 562-02BA/M	224	257517-24	257029A24	257214-16F	257260-16F	257317A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257030A40	257215-16F	257261-16F	257318A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257032A56	257216-16F	257262-16F	257319A56		257553	257551B	257565	UY128GAS #9
	264	" 64	" 64			" 64					
	348	257518-48	257031A48	257215-16F	257261-16F	257320A48	257550E91				
	356	" 56	257033A56	257216-16F	257262-16F	257321A56	257550-91				UY128GAS #10
	364	" 64	" 64			" 64					
	364	" 64	" 64			" 64					
562-02BB 562-02BB/M	224	257517-24	257029B24	257214-16F	257260-16F	257317A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257030B40	257215-16F	257261-16F	257318A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257032B56	257216-16F	257262-16F	257319A56		257553	257551B	257565	UY128GAS #9
	264	" 64	" 64			" 64					
	348	257518-48	257031B48	257215-16F	257261-16F	257320A48	257550E91				
	356	" 56	257033B56	257216-16F	257262-16F	257321A56	257550-91				UY128GAS #10
	364	" 64	" 64			" 64					
	364	" 64	" 64			" 64					
562-02BC 562-02BC/M	224	257517-24	257029C24	257214-16F	257260-16F	257317A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257029C40	257215-16F	257261-16F	257318A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257032C56	257216-16F	257262-16F	257319A56		257553	257551B	257565	UY128GAS #9
	264	" 64	" 64			" 64					
	348	257518-48	257031C48	257215-16F	257261-16F	257320A48	257550E91				
	356	" 56	257033C56	257216-16F	257262-16F	257321A56	257550-91				UY128GAS #10
	364	" 64	" 64			" 64					
	364	" 64	" 64			" 64					

562 ゲージパーツ表 (3)

562 GAUGE PARTS LIST (3)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-02CA 562-02CA/M	232 240	257517-32 " 40	257139A32 257140A40	259123-16F 259124-16F	257260-16F 257261-16F	257448-32 257449-40	257550-91	257553	257551B	257565	UY128GAS #9
562-02CB 562-02CB/M	232 240	257517-32 " 40	257139B32 257140B40	259123-16F 259124-16F	257260-16F 257261-16F	257448-32 257449-40	257550-91	257553	257551B	257565	UY128GAS #9
562-02CC 562-02CC/M	232 240	257517-32 " 40	257139C32 257140C40	259123-16F 259124-16F	257260-16F 257261-16F	257448-32 257449-40	257550-91	257553	257551B	257565	UY128GAS #9
562-02DB 562-02DB/M	232 240	257517-32 " 40	257157B32 257140C40	259128-16F 259124-16F	259234-16F 257261-16F	257499-32 257449-40	257550-91	257553	257551B	257565	UY128GAS #9
562-02SA 562-02SA/M	224	257517-24	257023A24	257208-16F	257260-16F	257350-24	257550E91	257553	257551B	257565	UY128GAS #9
	232	" 32	" 32	"	"	" 32	"				
	240	" 40	257024A40	257209-16F	257261-16F	257351-40	" 48				
	248	" 48	" 48	"	"	" 48	257550-91				
	256	" 56	257041A56	257210-16F	257262-16F	257358-56	" 64				UY128GAS #10
	264	" 64	" 64	"	"	" 64	"				
	348	257518-48	257040A48	257209-16F	257261-16F	257359-48	257550E91				
	356	" 56	257025A56	257210-16F	257262-16F	257352-56	257550-91				
562-02SB 562-02SB/M	224	257517-24	257023B24	257208-16F	257260-16F	257350-24	257550E91	257553	257551B	257565	UY128GAS #9
	232	" 32	" 32	"	"	" 32	"				
	240	" 40	257024B40	257209-16F	257261-16F	257351-40	" 48				
	248	" 48	" 48	"	"	" 48	257550-91				
	256	" 56	257041B56	257210-16F	257262-16F	257358-56	" 64				UY128GAS #10
	264	" 64	" 64	"	"	" 64	"				
	348	257518-48	257040B48	257209-16F	257261-16F	257359-48	257550E91				
	356	" 56	257025B56	257210-16F	257262-16F	257352-56	257550-91				
562-02SC 562-02SC/M	224	257517-24	257023C24	257208-16F	257260-16F	257350-24	257550E91	257553	257551B	257565	UY128GAS #9
	232	" 32	" 32	"	"	" 32	"				
	240	" 40	257024C40	257209-16F	257261-16F	257351-40	" 48				
	248	" 48	" 48	"	"	" 48	257550-91				
	256	" 56	257041C56	257210-16F	257262-16F	257358-56	" 64				UY128GAS #10
	264	" 64	" 64	"	"	" 64	"				
	348	257518-48	257040C48	257209-16F	257261-16F	257359-48	257550E91				
	356	" 56	257025C56	257210-16F	257262-16F	257352-56	257550-91				

562 ゲージパーツ表 (4)

562 GAUGE PARTS LIST (4)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-03DB 562-03DB/M	240	257517-40	257087B40	257206-16F	257200-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS #9
	248	" 48	" 48	"	"	" 48					
	256	" 56	257088B56	257207-16F	257253-16F	" 56					
	264	" 64	" 64	"	"	" 64					UY128GAS #10
	348	257518-48	257088B48	257206-16F	257200-16F	257468-48	257550E91				
	356	" 56	257090B56	257207-16F	257253-16F	" 56	257550-91				
562-03DC 562-03DC/M	240	257517-40	257087C40	257206-16F	257200-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS #9
	248	" 48	" 48	"	"	" 48					
	256	" 56	257089C56	257207-16F	257253-16F	" 56					
	264	" 64	" 64	"	"	" 64					UY128GAS #10
	348	257518-48	257088C48	257206-16F	257200-16F	257468-48	257550E91				
	356	" 56	257090C56	257207-16F	257253-16F	" 56	257550-91				
562-03EB 562-03EB/M	240	257517-40	257091B40	257206-16F	257201-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS #9
	248	" 48	" 48	"	"	" 48					
	256	" 56	257093B56	257207-16F	257254-16F	" 56					
	264	" 64	" 64	"	"	" 64					UY128GAS #10
	348	257518-48	257092B48	257206-16F	257201-16F	257468-48	257550E91				
	356	" 56	257094B56	257207-16F	257254-16F	" 56	257550-91				
562-03EC 562-03EC/M	240	257517-40	257091C40	257206-16F	257201-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS #9
	248	" 48	" 48	"	"	" 48					
	256	" 56	257093C56	257207-16F	257254-16F	" 56					
	264	" 64	" 64	"	"	" 64					UY128GAS #10
	348	257518-48	257092C48	257206-16F	257201-16F	257468-48	257550E91				
	356	" 56	257094C56	257207-16F	257254-16F	" 56	257550-91				

562 ゲージパーツ表 (5)

562 GAUGE PARTS LIST (5)

形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE / SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-05CA 562-05CA/M	224	257517-24	257049A24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221A16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				UY128GAS #9
	256	" 56	257052A56	257222A16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS #10
	356	" 56	257053A56	257222A16F	257268-16F	257331A56	257550-91				
562-05CB 562-05CB/M	224	257517-24	257049B24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050B40	257221A16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				UY128GAS #9
	256	" 56	257052B56	257222A16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051B48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS #10
	356	" 56	257053B56	257222A16F	257268-16F	257331A56	257550-91				
562-05SA 562-05SA/M	224	257517-24	257054A24	257223-16F	257266-16F	257354-24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257055A40	257224-16F	257267-16F	257355-40					
	248	" 48	" 48			" 48	257550-91				UY128GAS #9
	256	" 56	257057A56	257225-16F	257268-16F	257354-56					
	264	" 64	" 64			" 64					
	348	257518-48	257056A48	257224-16F	257267-16F	257365-48	257550E91				UY128GAS #10
	356	" 56	257058A56	257225-16F	257268-16F	257356-56	257550-91				
562-05SB 562-05SB/M	224	257517-24	257054B24	257223-16F	257266-16F	257354-24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257055B40	257224-16F	257267-16F	257355-40					
	248	" 48	" 48			" 48	257550-91				UY128GAS #9
	256	" 56	257057B56	257225-16F	257268-16F	257364-56					
	264	" 64	" 64			" 64					
	348	257518-48	257056B48	257224-16F	257267-16F	257365-48	257550E91				UY128GAS #10
	356	" 56	257058B56	257225-16F	257268-16F	257356-56	257550-91				

562 ゲージパーツ表 (6)

562 GAUGE PARTS LIST (6)

形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE / SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-05CA 562-05CA/M	224	257517-24	257049A24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221A16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				UY128GAS #9
	256	" 56	257052A56	257222A16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS #10
	356	" 56	257053A56	257222A16F	257268-16F	257331A56	257550-91				
562-05CB 562-05CB/M	224	257517-24	257049B24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050B40	257221A16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				UY128GAS #9
	256	" 56	257052B56	257222A16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051B48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS #10
	356	" 56	257053B56	257222A16F	257268-16F	257331A56	257550-91				

562 ゲージパーツ表 (7)

562 GAUGE PARTS LIST (7)

形式 MACHINE TYPE /SPEC.	ゲージ GAUGE	針留 NEEDLE HOLDER	針板 NEEDLE PLATE	主送り歯 MAIN FEED DOG	差送り歯 DIFF. FEED DOG	押え PRESSER FOOT	ルーバー LOOPER	針受 (両) NEEDLE GUARD		スプレッダー SPREADER	針 NEEDLE
								針受 (前) FRONT	針受 (後) REAR		
562-06BA 562-06BA/M 562-07BA 562-07BA/M	232	257517-32	257044A32	257214-16F	257260-16F	257337A32	257550-91	257553	257551B	257565	UY128GAS # 9
	240	" 40	257045A40	257215-16F	257261-16F	257338A40					
	248	" 48	" 48			" 48					
	256	" 56	257047A56	257216-16F	257262-16F	257339A56					
	264	" 64	" 64			" 64					UY128GAS # 10
	348	257518-48	257046A48	257215-16F	257261-16F	257340A48					
	356	" 56	257048A56	257216-16F	257262-16F	257341A56					
562-06BB 562-06BB/M 562-07BB 562-07BB/M	232	257517-32	257044B32	257214-16F	257260-16F	257337B32	257550-91	257553	257551B	257565	UY128GAS # 9
	240	" 40	257045B40	257215-16F	257261-16F	257338B40					
	248	" 48	" 48			" 48					
	256	" 56	257047B56	257216-16F	257262-16F	257339B56					
	264	" 64	" 64			" 64					UY128GAS # 10
	348	257518-48	257046B48	257215-16F	257261-16F	257340A48					
	356	" 56	257048B56	257216-16F	257262-16F	257341A56					
562-08AB 562-08AB/M	240	257517-40	257084B40	257206-16F	259209-16F	257460-40	257550-91	257553	257551B	257565	UY128GAS # 9
	248	" 48	" 48			" 48					UY128GAS # 10
	356	257518-56	257095B56	257207-16F	259210-16F	257461-56					UY128GAS # 10
	364	" 64	" 64			" 64					
562-08AC 562-08AC/M	240	257517-40	257084C40	257206-16F	259209-16F	257460-40	257550-91	257553	257551B	257565	UY128GAS # 9
	248	" 48	" 48			" 48					UY128GAS # 10
	356	257518-56	257095C56	257207-16F	259210-16F	257461-56					UY128GAS # 10
	364	" 64	" 64			" 64					

562 ゲージパーツ表 (8)

562 GAUGE PARTS LIST (8)

形式 MACHINE TYPE /SPEC.	ゲージ GAUGE	針留 NEEDLE HOLDER	針板 NEEDLE PLATE	主送り歯 MAIN FEED DOG	差送り歯 DIFF. FEED DOG	押え PRESSER FOOT	ルーバー LOOPER	針受 (両) NEEDLE GUARD		スプレッダー SPREADER	針 NEEDLE
								針受 (前) FRONT	針受 (後) REAR		
562-21BA 562-21BA/M	356	257501C56	257022A56	257207-16F	257259-16F	257466-56	257550A91	257553	257551B	257565	UY128GAS # 12
	364	" 64	" 64			" 64					
562-21BB 562-21BB/M	356	257501C56	257022B56	257207-16F	257259-16F	257466-56	257550A91	257553	257551B	257565	UY128GAS # 12
	364	" 64	" 64			" 64					
562-82AB 562-82AB/M	224	257517-24	257119-24			257460-24	257550E91	257553	257551B	257565	UY128GAS # 9
	240	" 40	" 40	257206-16F	259223-16F	" 40					
	248	" 48	" 48			" 48					
	356	257518-56	257120-56	257207-16F	259224-16F	257461-56					UY128GAS # 10
	364	" 64	" 64			" 64					

542 ゲージパーツ表 (1)

542 GAUGE PARTS LIST (1)














形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーパー	針受 (前)		針受 (後)	スプレッター	針				
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD			SPREADER	NEEDLE				
								FRONT	REAR							
542-01CA 542-01CA/M	224	257517-24	257015A24	257206-16F	257258-16F	257462-24	257550E91	257553	257551B	-		UY128GAS # 9				
	232	" 32	" 32			" 32										
	240	" 40	" 40			" 40										
	248	" 48	" 48			" 48										
	256	" 56	257017A56	257207-16F	257259-16F	" 56										UY128GAS # 10
	264	" 64	" 64			" 64										
	348	257518-48	257016A48	257206-16F	257258-16F	257463-48	257550E91									
	356	" 56	257018A56	257207-16F	257259-16F	" 56										
364	" 64	" 64			" 64											
542-01CB 542-01CB/M	224	257517-24	257015B24	257206-16F	257258-16F	257462-24	257550E91	257553	257551B	-		UY128GAS # 9				
	232	" 32	" 32			" 32										
	240	" 40	" 40			" 40										
	248	" 48	" 48			" 48										
	256	" 56	257017B56	257207-16F	257259-16F	" 56										UY128GAS # 10
	264	" 64	" 64			" 64										
	348	257518-48	257016B48	257206-16F	257258-16F	257463-48	257550E91									
	356	" 56	257018B56	257207-16F	257259-16F	" 56										
364	" 64	" 64			" 64											
542-01CC 542-01CC/M	224	257517-24	257015C24	257206-16F	257258-16F	257462-24	257550E91	257553	257551B	-		UY128GAS # 9				
	232	" 32	" 32			" 32										
	240	" 40	" 40			" 40										
	248	" 48	" 48			" 48										
	256	" 56	257017C56	257207-16F	257259-16F	" 56										UY128GAS # 10
	264	" 64	" 64			" 64										
	348	257518-48	257016C48	257206-16F	257258-16F	257463-48	257550E91									
	356	" 56	257018C56	257207-16F	257259-16F	" 56										
364	" 64	" 64			" 64											

542 ゲージパーツ表 (2)

542 GAUGE PARTS LIST (2)














形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (横)		スプレッター	針			
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD		SPREADER	NEEDLE			
								FRONT	REAR					
542-02BA 542-02BA/M	224	257517-24	257029A24	257214-16F	257260-16F	257322A24	257550E91	257553	257551B	-	UY128GAS # 9			
	232	" 32	" 32			" 32								
	240	" 40	257030A40			257323A40								
	248	" 48	" 48			" 48								
	256	" 56	257032A56	257216-16F	257262-16F	257324A56	257550E91							UY128GAS # 10
	264	" 64	" 64			" 64								
	348	257518-48	257031A48			257325A48								
	356	" 56	257033A56			257326A56								
364	" 64	" 64	" 64	257550-91										
542-02BB 542-02BB/M	224	257517-24	257029B24	257214-16F	257260-16F	257322A24	257550E91	257553	257551B	-				UY128GAS # 9
	232	" 32	" 32			" 32								
	240	" 40	257030B40			257323A40								
	248	" 48	" 48			" 48								
	256	" 56	257032B56	257216-16F	257262-16F	257324A56	257550E91							UY128GAS # 10
	264	" 64	" 64			" 64								
	348	257518-48	257031B48			257325A48								
	356	" 56	257033B56			257326A56								
364	" 64	" 64	" 64	257550-91										
542-02BC 542-02BC/M	224	257517-24	257029C24	257214-16F	257260-16F	257322A24	257550E91	257553	257551B	-				UY128GAS # 9
	232	" 32	" 32			" 32								
	240	" 40	257029C40			257323A40								
	248	" 48	" 48			" 48								
	256	" 56	257032C56	257216-16F	257262-16F	257324A56	257550E91							UY128GAS # 10
	264	" 64	" 64			" 64								
	348	257518-48	257031C48			257325A48								
	356	" 56	257033C56			257326A56								
364	" 64	" 64	" 64	257550-91										

542 ゲージパーツ表 (3)

542 GAUGE PARTS LIST (3)














形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針				
MACHINE TYPE / SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD		SPREADER	NEEDLE				
								FRONT	REAR						
542-02SA 542-02SA/M	224	257517-24	257023A24	257208-16F	257260-16F	257360-24	257550E91	257553	257551B	-	UY128GAS # 9				
	232	" 32	" 32	257209-16F	257261-16F	" 32	257550-91								
	240	" 40	257024A40			257361-40									
	248	" 48	" 48			" 48									
	256	" 56	257041A56	257210-16F	257262-16F	257362-56	257550E91								
	264	" 64	" 64			" 64									
	348	257518-48	257040A48			257363-48									
	356	" 56	257025A56			257353-56									
364	" 64	" 64	" 64	257550-91					UY128GAS # 10						
542-02SB 542-02SB/M	224	257517-24	257023B24	257208-16F	257260-16F	257360-24	257550E91	257553	257551B	-	UY128GAS # 9				
	232	" 32	" 32	257209-16F	257261-16F	" 32	257550-91								
	240	" 40	257024B40			257361-40									
	248	" 48	" 48			" 48									
	256	" 56	257041B56	257210-16F	257262-16F	257362-56	257550E91								
	264	" 64	" 64			" 64									
	348	257518-48	257040B48			257363-48									
	356	" 56	257025B56			257353-56									
364	" 64	" 64	" 64	257550-91					UY128GAS # 10						
542-02SC 542-02SC/M	224	257517-24	257023C24	257208-16F	257260-16F	257360-24	257550E91	257553	257551B	-	UY128GAS # 9				
	232	" 32	" 32	257209-16F	257261-16F	" 32	257550-91								
	240	" 40	257024C40			257361-40									
	248	" 48	" 48			" 48									
	256	" 56	257041C56	257210-16F	257262-16F	257362-56	257550E91								
	264	" 64	" 64			" 64									
	348	257518-48	257040C48			257363-48									
	356	" 56	257025C56			257353-56									
364	" 64	" 64	" 64	257550-91					UY128GAS # 10						

542 ゲージパーツ表 (4)

542 GAUGE PARTS LIST (4)

形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE / SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
542-03DB 542-03DB/M	240	257517-40	257007B40	257206-16F	257200-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48	257207-16F	257253-16F	" 48					
	256	" 56	257089B56			" 56					
	264	" 64	" 64			" 64					UY128GAS # 10
	348	257518-48	257088B48	257206-16F	257200-16F	257470-48	257550E91				
	356	" 56	257090B56	257207-16F	257253-16F	" 56	257550-91				
542-03DC 542-03DC/M	240	257517-40	257087C40	257206-16F	257200-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48	257207-16F	257253-16F	" 48					
	256	" 56	257089C56			" 56					
	264	" 64	" 64			" 64					UY128GAS # 10
	348	257518-48	257088C48	257206-16F	257200-16F	257470-48	257550E91				
	356	" 56	257090C56	257207-16F	257253-16F	" 56	257550-91				
542-03EB 542-03EB/M	240	257517-40	257091B40	257206-16F	257201-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48	257207-16F	257254-16F	" 48					
	256	" 56	257093B56			" 56					
	264	" 64	" 64			" 64					UY128GAS # 10
	348	257518-48	257092B48	257206-16F	257201-16F	257470-48	257550E91				
	356	" 56	257094B56	257207-16F	257254-16F	" 56	257550-91				
542-03EC 542-03EC/M	240	257517-40	257091C40	257206-16F	257201-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48	257207-16F	257254-16F	" 48					
	256	" 56	257093C56			" 56					
	264	" 64	" 64			" 64					UY128GAS # 10
	348	257518-48	257092C48	257206-16F	257201-16F	257470-48	257550E91				
	356	" 56	257094C56	257207-16F	257254-16F	" 56	257550-91				

542 ゲージパーツ表 (5)

542 GAUGE PARTS LIST (5)

形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE / SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
542-05BA 542-05BA/M	224	257517-24	257049A24	257220-16F	257208-16F	257332A24	257550E91				UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257333A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222-16F	257268-16F	257334A56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257335A48	257550E91				
	356	" 56	257053A56	257222-16F	257268-16F	257336A56	257550-91				
542-05BB 542-05BB/M	224	257517-24	257049B24	257220-16F	257208-16F	257332A24	257550E91				UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257050B40	257221-16F	257267-16F	257333A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052B56	257222-16F	257268-16F	257334A56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257051B48	257221-16F	257267-16F	257335A48	257550E91				
	356	" 56	257053B56	257222-16F	257268-16F	257336A56	257550-91				

542 ゲージパーツ表 (6)

542 GAUGE PARTS LIST (6)

形式	ゲージ	針留	針板	主送り歯	差送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE / SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
542-05CA 542-05CA/M	224	257517-24	257049A24	257220A16F	257208-16F	257332A24	257550E91				UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221A16F	257267-16F	257333A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222A16F	257268-16F	257334A56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221A16F	257267-16F	257335A48	257550E91				
	356	" 56	257053A56	257222A16F	257268-16F	257336A56	257550-91				
542-05CB 542-05CB/M	224	257517-24	257049B24	257220A16F	257208-16F	257332A24	257550E91				UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257050B40	257221A16F	257267-16F	257333A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052B56	257222A16F	257268-16F	257334A56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257051B48	257221A16F	257267-16F	257335A48	257550E91				
	356	" 56	257053B56	257222A16F	257268-16F	257336A56	257550-91				
542-05SA 542-05SA/M	224	257517-24	257054A24	257223-16F	257208-16F	257336-24	257550E91				UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257055A40	257224-16F	257267-16F	257367-40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257057A56	257225-16F	257268-16F	257368-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257056A48	257224-16F	257267-16F	257367-48	257550E91				
	356	" 56	257058A56	257225-16F	257268-16F	257368-56	257550-91				
542-05SB 542-05SB/M	224	257517-24	257054B24	257223-16F	257208-16F	257366-24	257550E91				UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257055B40	257224-16F	257267-16F	257367-40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257057B56	257225-16F	257268-16F	257368-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257056B48	257224-16F	257267-16F	257367-48	257550E91				
	356	" 56	257058B56	257225-16F	257268-16F	257368-56	257550-91				

542 ゲージパーツ表 (7)

542 GAUGE PARTS LIST (7)



形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (両)		針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD		SPREADER	NEEDLE	
								FRONT	REAR			
542-06BA 542-06BA/M 542-07BA 542-07BA/M	232	257517 - 32	257044A32	257214 - 16F	257260 - 16F	257342A32	257550-91	257553	257551B	-	UY128GAS # 9	
	240	" 40	257045A40	257215 - 16F	257261 - 16F	257343A40						
	248	" 48	" 48			" 48						
	256	" 56	257047A56	257216 - 16F	257262 - 16F	257344A56						257550E91
	264	" 64	" 64	257216 - 16F	257262 - 16F	" 64	257550-91					
	348	257518 - 48	257046A48			257215 - 16F					257261 - 16F	
	356	" 56	257048A56	257216 - 16F	257262 - 16F	257346A56	257550-91					
364	" 64	" 64	" 64									
542-06BB 542-06BB/M 542-07BB 542-07BB/M	232	257517 - 32	257044B32	257214 - 16F	257260 - 16F	257342A32	257550-91	257553	257551B	-	UY128GAS # 9	
	240	" 40	257045B40	257215 - 16F	257261 - 16F	257343A40						
	248	" 48	" 48			" 48						
	256	" 56	257047B56	257216 - 16F	257262 - 16F	257344A56						257550E91
	264	" 64	" 64	257216 - 16F	257262 - 16F	" 64	257550-91					
	348	257518 - 48	257046B48			257215 - 16F					257261 - 16F	
	356	" 56	257048B56	257216 - 16F	257262 - 16F	257346A56	257550-91					
364	" 64	" 64	" 64									
542-08AB 542-08AB/M	240	257517 - 40	257084B40	257206 - 16F	259209 - 16F	257462 - 40	257550-91	257553	257551B	-	UY128GAS # 9	
	248	" 48	" 48	257207 - 16F	259210 - 16F	" 48						
	356	257518 - 56	257095B56			257463 - 56					UY128GAS # 10	
	364	" 64	" 64	" 64								
542-08AC 542-08AC/M	240	257517 - 40	257084C40	257206 - 16F	259209 - 16F	257462 - 40	257550-91	257553	257551B	-	UY128GAS # 9	
	248	" 48	" 48	257207 - 16F	259210 - 16F	" 48						
	356	257518 - 56	257095C56			257463 - 56					UY128GAS # 10	
	364	" 64	" 64	" 64								
542-84AC 542-84AC/M	232	257517 - 32	257141 - 32	257206 - 16F	257258 - 16F	257357 - 32	257550E91	257553	257551B	-	UY128GAS # 10	

522 ゲージパーツ表 (1)

522 GAUGE PARTS LIST (1)



形式 MACHINE TYPE /SPEC.	ゲージ GAUGE	針留 NEEDLE HOLDER	針板 NEEDLE PLATE	主送り歯 MAIN FEED DOG	差送り歯 DIFF. FEED DOG	押エ PRESSER FOOT	ルーパー (右) RIGHT	ルーパー (左) LEFT	針受 (後) REAR	スプレッター SPREADER	針 NEEDLE
522A-01F 522A-01F/M	264	257519-64	257121-64	257247-16F	257296-16F	257490-64	257550D	206097C	257587	257585	UY128GAS # 10
522-04A 522-04A/M	295	257523-95	257130-95	259115-16F	259226-16F	257435-95	257550F	206097D	257589	-	UY128GAS # 10
522-04B 522-04B/M	264	257522-64	257180-64	259136-16F	259246-16F	259417-64	257550F	206097D	257589	-	UY128GAS # 10

糸立台の組立かた

この糸立台の組立手順は、図1を参考に①～④の順に組立てください。

注

この説明書には、5本立の糸立台を載せています。
5本立以外の糸立台を組立てるときは、部品表をみて3本立～6本立まで、各(組)に使用するパーツと数量を確かめて、現品と照合の上、図1を参考に組立てください。

SET-UP INSTRUCTIONS FOR THREAD STANDS

Refer to Fig.1 and assemble parts ① ~ ④ in sequence.

Note

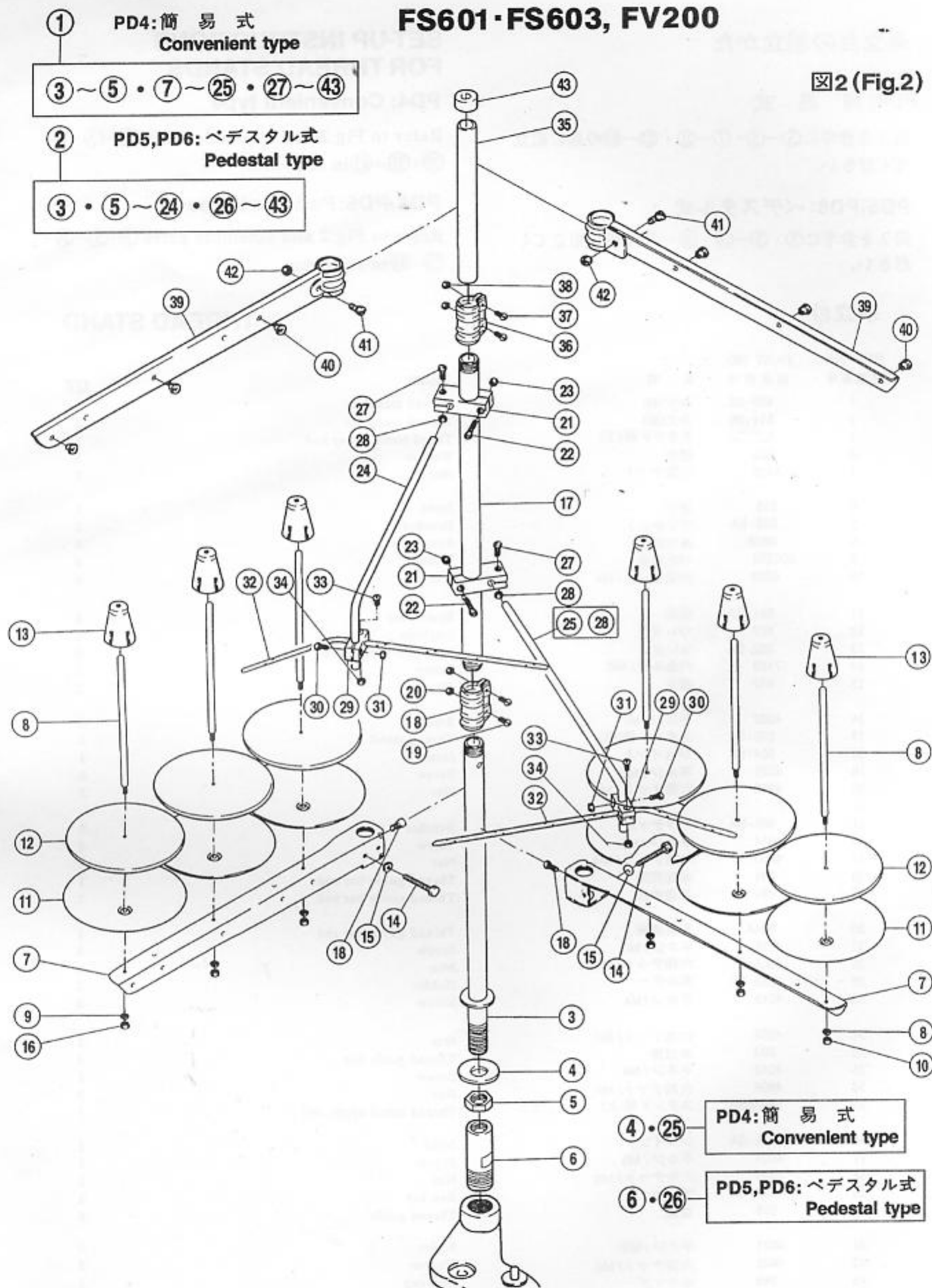
Fig.1 shows the 5-spool thread stand. So, please assemble other thread stands in the similar way, making sure the parts and their quantity shown on the parts list.

糸立台

THREAD STAND

REF. NO.	PART NO.	名 称	NAME	QUANTITY					
				3-SPOOLS 3本立	4-SPOOLS 4本立	5-SPOOLS 5本立	6-SPOOLS 6本立	3-SPOOLS 3本立	3-SPOOLS 3本立
	486C9S	糸立(組) (3本立)	Thread stand assembly (3-spools)	1					
	486B9S	糸立(組) (4本立)	Thread stand assembly (4-spools)		1				
	486A9S	糸立(組) (5本立)	Thread stand assembly (5-spools)			1			
	486-9S	糸立(組) (6本立)	Thread stand assembly (6-spools)				1		
	486E9S	糸立(組) (LS105用)	Thread stand assembly (LS105)					1	
	519-9S	糸立(組) (PH-200用)	Thread stand assembly (PH-200)						1
1	306468-SA	糸立土台 (PH-200用)	Thread bracket (PH-200)						1
2	4913	本ネジ (PH-200用)	Screw (PH-200)						3
3	503-SA	スタンド棒(下)	Thread stand rod (lower)	1	1	1	1	1	1
4	509	座金	Washer	1	1	1	1	1	1
5	5476	六角ナット	Nut	1	1	1	1	1	
6	505-SA	ブラケット (3本立)	Bracket	1		1	2		1
7	505ASA	ブラケット (2本立)	Bracket		2	1		2	
8	505BSA	ブラケット (1本立)	Bracket					1	
9	380A	糸立棒	Spool pin	3	4	5	6	3	3
10	201252	バネ座金	Spring washer	3	4	5	6	3	3
11	4803	六角ナット / M4	Nut	3	4	5	6	3	3
12	381-SA	糸立受皿	Spool tray	3	4	5	6	3	3
13	507	ウレタン	Seat	3	4	5	6	3	3
14	382-SA	ウレ止メ	Spool retaining fig	3	4	5	6	3	3
15	7102	六角ネジ / M6	Screw	1	2	2	2	4	1
16	512	座金	Washer	1	2	2	2	4	1
17	4022	平ネジ / M6	Screw	1	2	2	2	4	1
18	502-SA	スタンド棒(上)	Thread stand rod (upper)	1	1	1	1	1	1
19	504-SA	ジョイント	Joint	1	1	1	1	1	1
20	4021	平ネジ / M5	Screw	2	2	2	2	2	2
21	4805	六角ナット / M5	Nut	2	2	2	2	2	2
22	383-SA	ブラケット	Bracket	1	1	1	1	1	1
23	384	糸道棒腕	Thread guide bar	1	1	1	1	1	1
24	4014	平ネジ / M4	Screw	1	1	1	1	1	1
25	4803	六角ナット / M4	Nut	1	1	1	1	1	1
26	233-SA	ホルダー	Holder	1	1	1	1	1	1
27	4012	平ネジ / M5	Screw	2	2	2	2	2	2
28	4803	六角ナット / M4	Nut	2	2	2	2	2	2
29	293	糸道棒 (6本立)	Thread guide bar (6-spools)				1		
30	293A	糸道棒 (5本立)	Thread guide bar (5-spools)			1			
31	293B	糸道棒 (4本立)	Thread guide bar (4-spools)		1				
32	293C	糸道棒 (3本立)	Thread guide bar (3-spools)	1				1	1
33	4012	平ネジ / M4	Screw	1		1	1	1	1
34	4803	六角ナット / M4	Nut	1	1	1	1	1	1
35	527-SA	ブラケット (3本立)	Bracket	1		1	2		1
36	527ASA	ブラケット (2本立)	Bracket		2	1			
37	505BSA	ブラケット (1本立)	Bracket					1	
38	506	糸目孔	Thread eyelet	2	4	5	6	3	3
39	4021	平ネジ / M5	Screw	1	2	2	2		1
40	4805	六角ナット / M5	Nut	1	2	2	2		1
41	386	キャップ	Cap	1	1	1	1	1	1

図2 (Fig.2)



糸立台の組立かた

PD4: 簡易式

図2を参考に③・⑤・⑦・②⑤・②⑦・④③の順に組立ててください。

PD5;PD6: ペデスタル式

図2を参考に③・⑤・②④・②⑥・④③の順に組立ててください。

糸立台

REF. NO. 参照番号	PART NO. 部品番号	名称
1	492-9S	糸立(組)
2	514-9S	糸立(組)
3	503-SA	スタンド棒(下)
4	509	座金
5	5476	六角ナット
6	515	継手
7	505-SA	ブラケット
8	380A	糸立棒
9	201252	バネ座金
10	4803	六角ナット/M4
11	381-SA	受皿
12	507	ウレタン
13	382-SA	ユレ止め
14	7102	六角ネジ/M6
15	512	座金
16	4022	平ネジ/M6
17	502-SA	スタンド棒(中)
18	504-SA	ジョイント
19	4021	平ネジ/M5
20	4805	六角ナット/M5
21	383-SA	ブラケット
22	4014	平ネジ/M5
23	4803	六角ナット/M4
24	384	糸道棒腕
25	384	糸道棒腕
26	384A	糸道棒腕
27	4012	平ネジ/M4
28	4803	六角ナット/M4
29	233-SA	ホルダー
30	4012	平ネジ/M4
31	4803	六角ナット/M4
32	293	糸道棒
33	4012	平ネジ/M4
34	4806	六角ナット/M4
35	502ASA	スタンド棒(上)
36	504-SA	ジョイント
37	4021	平ネジ/M5
38	4805	六角ナット/M5
39	527-SA	ブラケット
40	506	糸道
41	4021	平ネジ/M5
42	4805	六角ナット/M5
43	386	キャップ

SET-UP INSTRUCTIONS
FOR THREAD STANDS

PD4: Convenient type

Refer to Fig.2 and assemble parts ③・⑤・⑦・②⑤・②⑦・④③ in sequence.

PD5,PD6: Pedestal type

Refer to Fig.2 and assemble parts ③・⑤・②④・②⑥・④③ in sequence.

THREAD STAND

NAME	QT
Thread stand set	1
Thread stand set	1
Thread stand lower rod	1
Washer	1
Nut	1
Joint	1
Bracket	2
Spool pin	6
Washer	6
Nut	6
Spool tray	6
Cushion	6
Spool retaining fin	6
Screw	2
Washer	2
Screw	2
Thread stand	1
Joint	1
Screw	2
Nut	2
Bracket	2
Screw	4
Nut	4
Thread guide bar rod	1
Thread guide bar rod	1
Thread guide bar rod	1
Screw	2
Nut	2
Holder	2
Screw	2
Nut	2
Thread guide bar	2
Screw	2
Nut	2
Thread stand upper rod	1
Joint	1
Screw	2
Nut	2
Bracket	2
Thread guide	6
Screw	2
Washer	2
Rod cap	1