

22 EXCHANGING PARTS

(1) TABLE OF CHANGING GEARS

1. Small gear			2. Large gear	
				
Set	Stich No.	Part No.	Stich No.	Part No.
A	54	722010A	345	722020A
B	62	722010B	300	722020B
C	66	722010C	285	722020C
D	70	722010D	268	722020D
E	74	722010E	252	722020E
F	79	722010F	238	722020F
G	83	722010G	225	722020G
H	88	722010H	212	722020H
I	93	722010I	200	722020I
J	100	722010J	190	722020J
K	105	722010K	180	722020K
L	110	722010L	170	722020L
M	115	722010M	160	722020M
N	123	722010N	152	722020N
O	130	722010O	145	722020O

(2) TABLE SHOWING PARTS USE IN CONNECTION WITH KNIVES

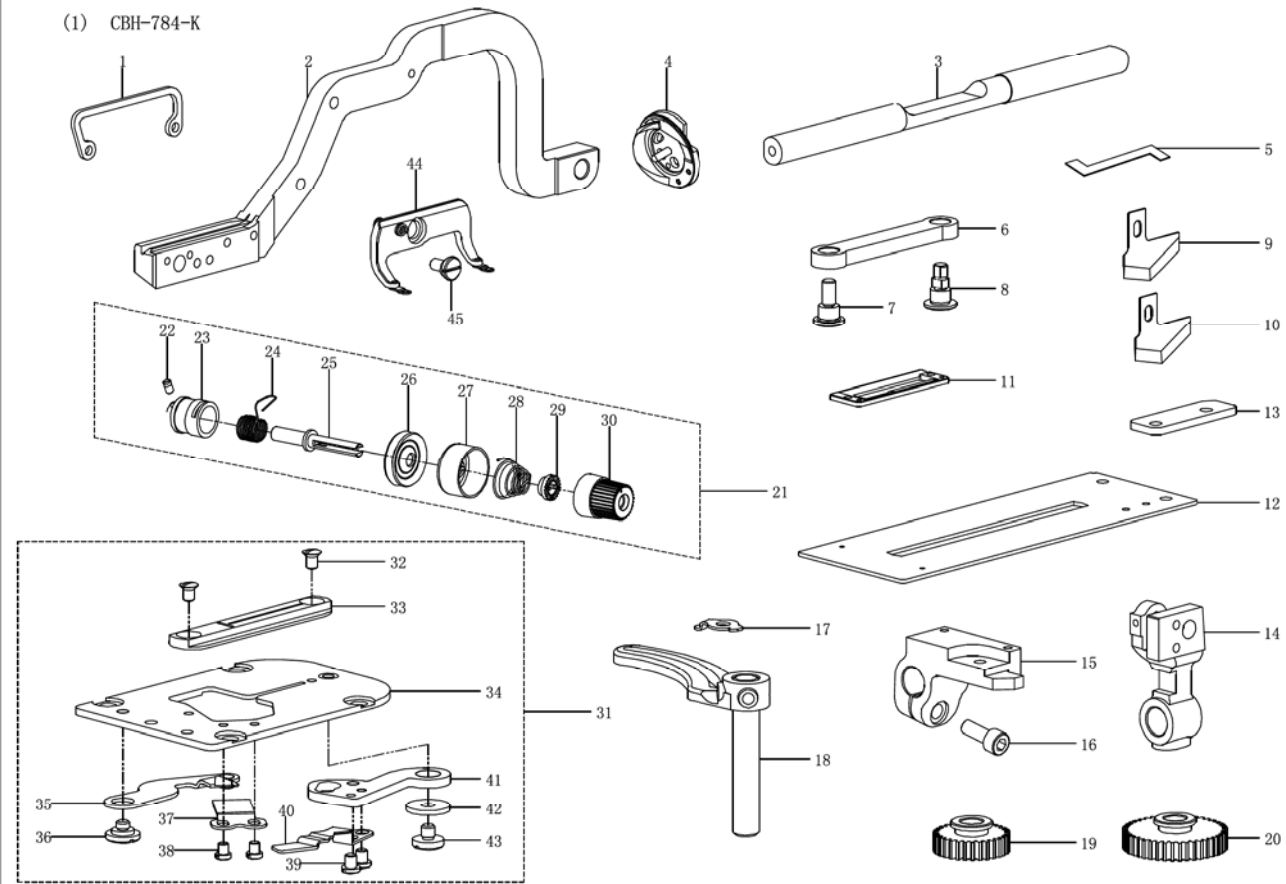
Knife			Work clamp check	Throat plate
A			B	C
				
No.	Size (mm)	Part No.	Part No.	Part No.
1	1/4" (6.35)	722301	722410	722510
2	3/8" (9.53)	722302		
3	1/2" (12.7)	722303		
4	9/16" (14.29)	722304		
5	5/8" (15.88)	722305		
6	3/4" (19.05)	722306		
7	7/8" (22.23)	722307	722420	
8	1" (25.4)	722308		
9	1-1/4" (31.75)	722309	722430	
10	1-3/8" (34.9)	722310	722440	722520
11	1-1/2" (38.1)	722311		

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21 EXCLUSIVE PARTS FOR CBH-784 N-K

(1) CBH-784-K



REF. NO.	PART. NO.	DESCRIPTION	Qty	REF. NO.	PART. NO.	DESCRIPTION	Qty	REF. NO.	PART. NO.	DESCRIPTION	Qty
1	701010	FACE COVER COMPLETE	1	33	701330	SIDE COVER	1				
2	701021	SCREW 11/64"-40 L=17	4	34	701340	SIDE COVER GASKET	1				
3	701030	PLATE	1	35	701350	MACHINE ARM SUPPORT ROD	1				
4	701040	GASKET	1	36	701362	RUBBER CUSHION	1				
5	701052	RUBBER PLUG	1	37	701370	PIN	1				
6	701060	THREAD TAKE UP OIL GUARD	1	38	701381	SCREW 11/64"-40 L=3	1				
7	701071	SCREW 9/64"-40 L=5	2	39	701390	SIDE COVER	1				
8	701080	FRAME SIDE COVER	1	40	701400	SIDE COVER GASKET	1				
9	701091	SCREW 11/64"-40 L=16	3	41	701411	BED SCREW STUD 9/32"-28	2				
10	701100	FRAME SIDE COVER GASKET	6	42	701420	BED SLIDE	1				
11	701112	CUSHION	2	43	701432	RUBBER PLUG	2				
12	701120	FRAME SIDE COVER	1	44	701442	RUBBER PLUG	1				
13	701131	SCREW 11/64"-40 L=10	21	45	701452	RUBBER PLUG	4				
14	701140	SIDE COVER	1	46	701460	CAUTION LABEL	1				
15	701152	RUBBER PLUG	1								
16	701160	SIDE COVER	1								
17	701170	GASKET	1								
18	701180	TOP COVER	1								
19	701192	RUBBER PLUG	2								
20	701200	GEAR CASE COVER	1								
21	701211	HINGE SCREW D=6.35 H=2.4	1								
22	701220	DISC SPRING	1								
23	701230	OIL SIGHT WINDOW	1								
24	701242	OIL SIGHT WINDOW GASKET	1								
25	701251	SCREW 11/64"-40 L=18	6								
26	701261	BALL SCREW 3/16"-28	1								
27	701270	NUT 3/16"-28	1								
28	701280	HAND STOP LATCH	1								
29	701291	SCREW 11/64"-40 L=8	2								
30	701300	TOP COVER GASKET, REAR	1								
31	701470	PLATE	1								
32	701322	RUBBER PLUG	1								

REF. NO.	PART. NO.	DESCRIPTION	Qty
1	702010	MAIN SHAFT	1
2	702020	SCREW M5 L=5	2
3	702031	SCREW M6 L=6	10
4	702040	BALL BEARING	1
5	702050	COUNTER WEIGHT	1
6	702061	SCREW M6 L=11	1
7	702071	SCREW 9/32"-28 L=10.5	1
8	702081	SCREW M8 L=12	1
9	702090	BALL BEARING	1
10	702100	THREAD TALE UP LEVER	1
11	702110	NEEDLE BAR CRANK	1
12	702120	BALL BEARING	2
13	702130	NEEDLE BAR CRANK CONNECTING ROD	1
14	702140	NEEDLE BAR CRANK ROD METAI	1
15	702150	DEARING	1
16	702161	LEFT SCREW 9/64"-40 L=6	1
17	702170	BALL BEARING	1
18	702180	THREAD TAKE UP CRANK	1
19	702190	THREAD TAKE UP CRANK SHAFT	1
20	702200	RETAINING RING	1
21	702210	GASKET	1
22	702220	THRUST COLLAR	1
23	702231	SCREW M5 L=5	1
24	702241	SCREW M6 L=8	1
25	702250	HOSE NOZZLE	2
26	702260	WASHER	2
27	702270	OIL WICK HOLDER	1
28	702280	KNIFE BAR DRIVING CONNECTING ROD	1
29	702292	RUBBER PLUG	1
30	702300	KNIFE BAR DRIVING ECCENTRAIC CAM	1
31	702310	SPRING	1
32	702320	OIL PUMP	1

REF. NO.	PART. NO.	DESCRIPTION	Qty
33	702330	WORM	1
34	702340	SHAFT SPROCKET	1
35	702350	TIMING BELT	1
36	702361	SCREW M6 L=5	1
37	702370	GASKET	1
38	702381	HINGE SCREW	1
39	702391	SCREW M5 L=14	4
40	702400	RETAINING RING	1
41	702410	LOOSE PULLEY	1
42	702420	BALL BEARING	1
43	702430	DRIVING PULLEY	1
44	702441	SCREW M6 L=5	1
45	702451	SCREW	1
46	702460	BAKELITE SEGMENT	1
47	702470	STOP-MOTION CAM PIN SLIDE BLOCK	2
48	702480	STOP CAM PRESSURE SPRING	1
49	702491	STOP-MOTION CAM POSITION PIN	1
50	702500	STOP-MOTION CAM	1
51	702510	STOP-MOTION CAM PRESSER PLATE	1
52	702521	SCREW 11/64"-40 L=8	3
53	702530	SCREW M6 L=5	1
54	702540	MAIN SHAFT BUSHING	1
55	702551	SCREW 11/64-40 L=7	1
56	702560	BRACKET	1
57	702571	NUT	1

REF. NO.	PART. NO.	DESCRIPTION	Qty

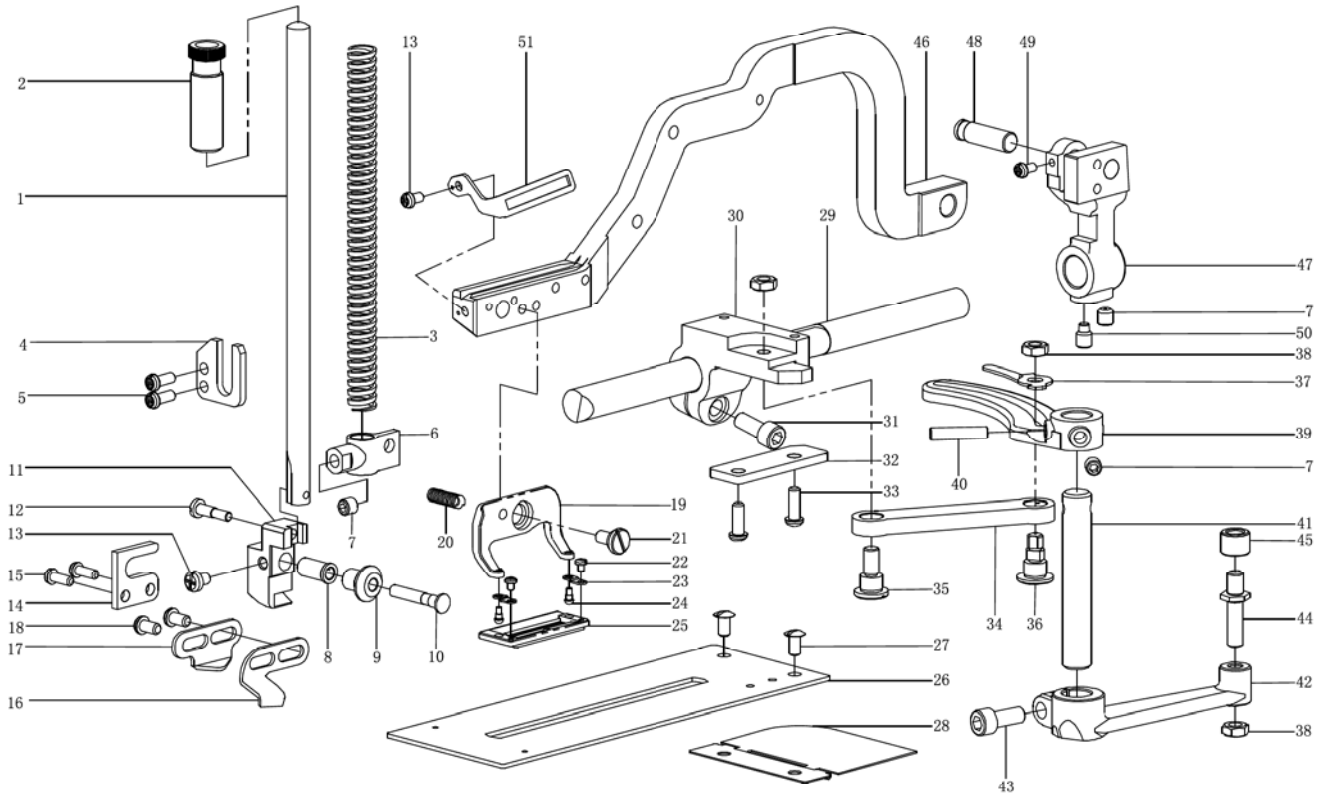
REF. NO.	PART. NO.	DESCRIPTION	Qty

This diagram shows an exploded perspective view of a mobile phone assembly. The main component is a rectangular mobile phone body (16). To the left, there are two screws (18) and two washers (23) shown in an exploded state. To the right, there is a hinge assembly (19) with a pin (20) and a cap (21) shown in an exploded state. Below the hinge assembly, there is a small rectangular component (24) and a screw (25) shown in an exploded state.

This diagram shows the front panel assembly in an exploded perspective view. The main front panel (37) is a rectangular plate with a top flange (38). It features a central rectangular cutout (41) and two side cutouts (42). A vertical support strip (39) is shown to the right, with a mounting bracket (40) at its top. A horizontal support bar (43) is shown below the panel. Two screws (44) are shown at the bottom left, intended to secure the panel to the base.

REF. NO.	PART. NO.	DESCRIPTION	Qty.

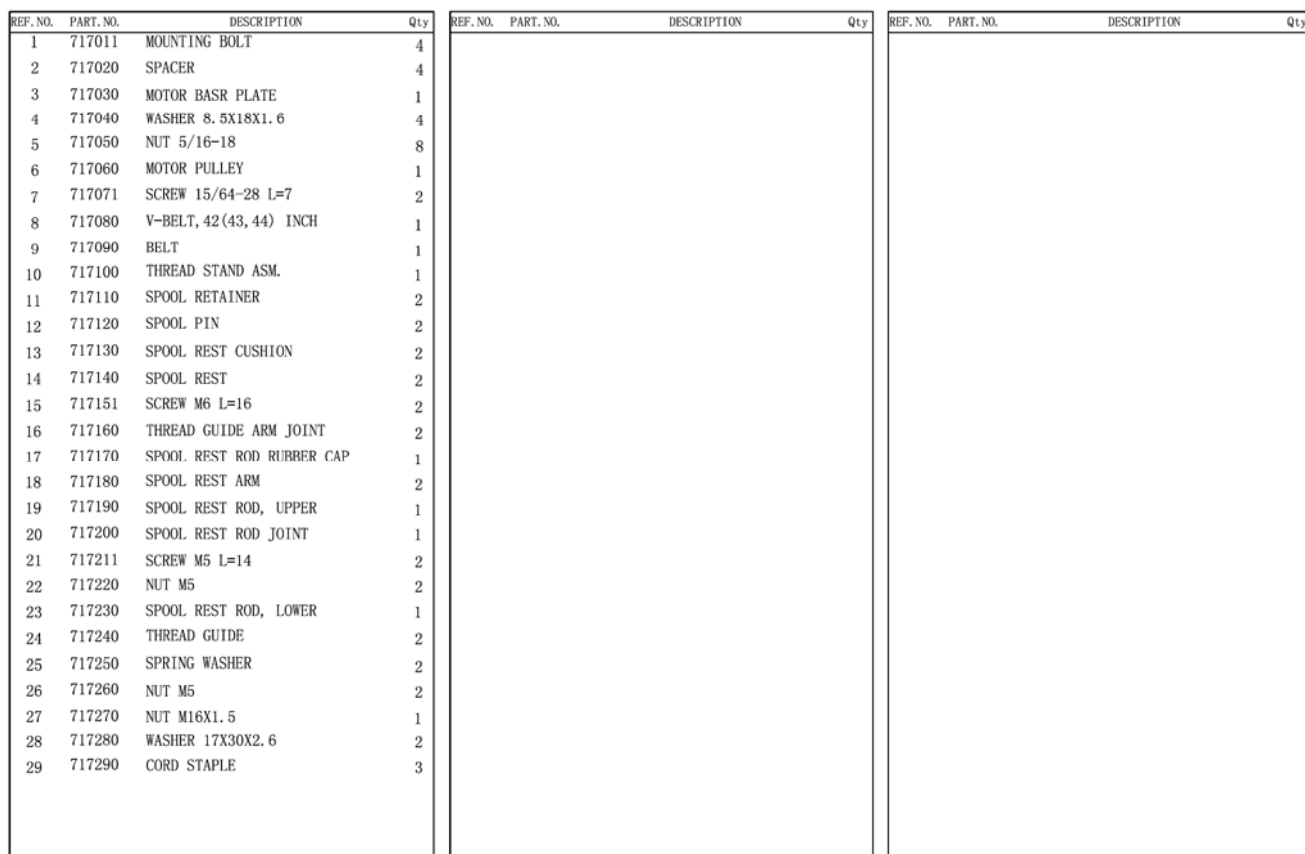
4 PRESSER BAR, WORK CLAMP CARRIER COMPONENTS

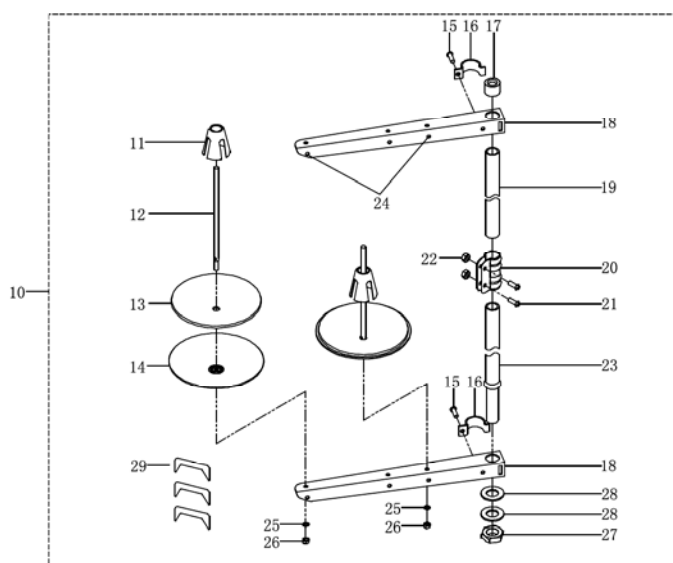
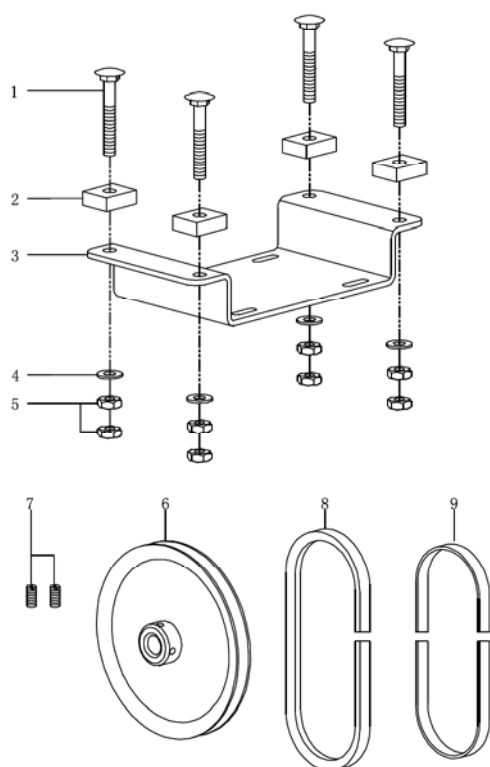


REF. NO.	PART. NO.	DESCRIPTION	Qty
1	718010	WORK CLAMP CHECK HOLDER ASM.	1
2	718020	KNIFE 1	1
3	718030	LENGTH REGULATING SHAFT GUIDE	1
4	718041	SPUR GEAR (100)	1
5	718051	SPUR GEAR (190)	1
6	718060	WORK CLAMP CHECK, 2	1
7	718070	WORK CLAMP CHECK (2A)	1
8	718080	WORK CLAMP CARRIER	1
9	718090	WORK CLAMP CHECK HOLDER ASM.	1
10	718100	KNIFE 1-1/4"	1
11	718111	LENGTH REGULATING SHAFT GUIDE	1
12	718120	SPUR GEAR (88)	1
13	718130	SPUR GEAR (212)	1
14	718140	WORK CLAMP CHECK, 3	1
15	718151	WORK CLAMP CHECK (3A)	1
16	718161	WORK CLAMP CARRIER (A)	1
17	718170	WORK CLAMP BRACKET	1
18	718181	WORK CLAMP ARM (4)	1
19	718190	WORK CLAMP CHECK HOLDER ASM.	1
20	718200	WORK CLAMP CHECK	1
21	718210	THROAT PLATE	1
22	718221	SCREW 9/64-40 L=4.8	2
23	718230	THROAT PLATE BASE ASM.	1
24	718241	SCREW 9/64-40 L=3.2	1
25	718250	WORK CLAMP ARM BRACKET ASM.	1
26	718261	SCREW 15/64-28 L=14	1
27	718270	WORK CLAMP CARRIER PITMAN	1
28	718281	HINGE SCREW D=8.73 H=4	1
29	718291	FEED ADJUSTING SHAFT	1
30	718301	KNIFE 1-1/2"	1
31	718310	KNIFE 1-3/8"	1
32	718320	SPUR GEAR (74)	1

REF. NO.	PART. NO.	DESCRIPTION	Qty
33	718330	SPUR GEAR 252	1
34	718340	LENGTH REGULATING ARM ASM.	1
35	718350	LENGTH REGULATING SHAFT GUIDE	1
36	718360	WORK CLAMP ARM BRACKET GUIDE	1
37	718370	WORK CLAMP CARRIER	1
38	718380	WORK CLAMP ARM SLIDE ROD	1
39	718390	WORK CLAMP ARM BEARING BRACKET	1
40	718401	HINGE SCREW D=7.94 H=2	1

REF. NO.	PART. NO.	DESCRIPTION	Qty
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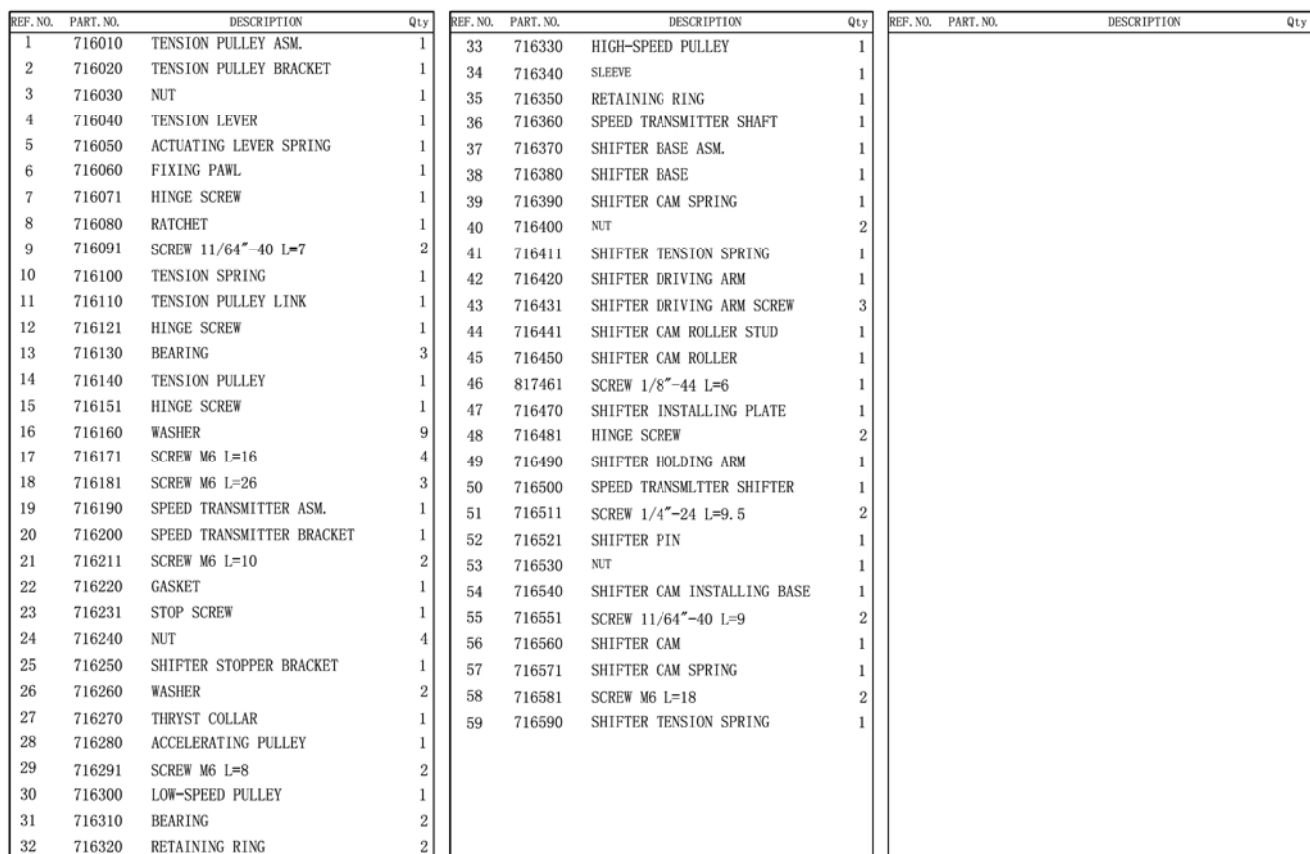




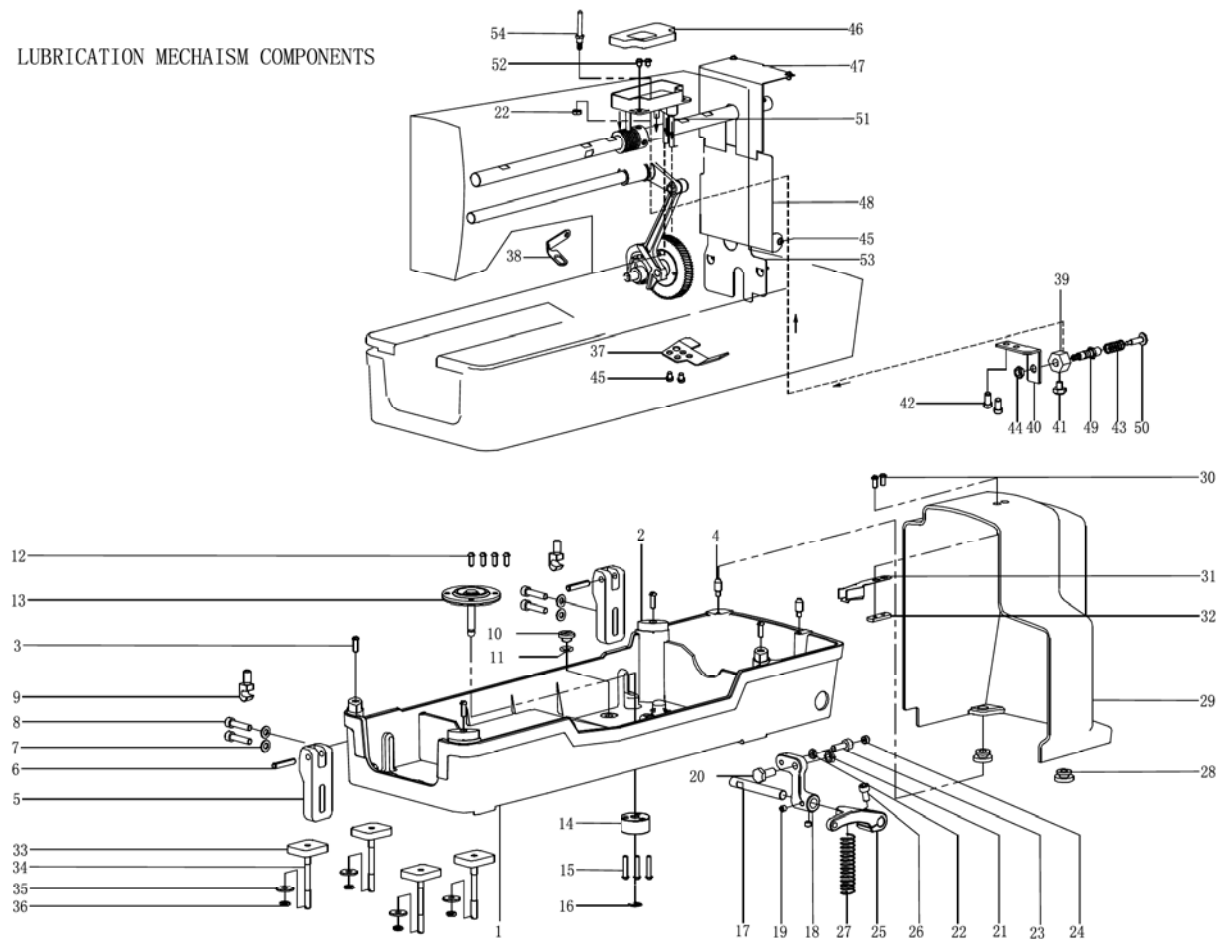
REF. NO.	PART. NO.	DESCRIPTION	Qty
1	705010	SHAFT	1
2	705020	FRAME ROCK SHAFT BUSHING FRONT	1
3	705031	SCREW M6 L=8	5
4	705040	RUBBER PLUG	1
5	705050	FRAME ROCK SHAFT CRANK	1
6	705061	SCREW M6 L=5	4
7	705070	NUT	1
8	705081	STUD	1
9	705092	RUBBER PLUG	1
10	705100	BAR CONNECTION SLIDE BLOCK	1
11	705110	NEEDLE BAR FRAME	1
12	705120	NEEDLE BAR	1
13	705130	NEEDLE BAR CONNECTION	1
14	705141	SCREW 9/64"-40 L=6.5	1
15	705152	RUBBER PLUG	1
16	705160	NEEDLE BAR BOBBIN THREAD GUIDE	1
17	705171	SCREW 1/8"-44 L=5	1
18	705180	NEEDLE DPx5	1
19	705190	POSTTION BRACKET	1
20	705200	HINGET STUP	1
21	705212	RUBBER PLUG	1
22	705220	FRAME ROCK SHAFT BUSHING REAR	1
23	705230	GASKET	1
24	705240	FRAME ROCK SHAFT CRANK FRONT	1
25	705251	SCREW M6 L=15	1
26	705260	NUT	1
27	705270	GASKET	1
28	705280	NEEDLE BAR PITMAN	1
29	705291	HINGE SCREW	1
30	705300	SHAFT	1
31	705310	ROCK SHAFT CONNECTION GUIDE	1
32	705321	SCREW M4 L=12	2

REF. NO.	PART. NO.	DESCRIPTION	Qty
33	705330	OIL WICK HOLDER	1
34	705341	SCREW M5 L=6	1
35	705350	CAM	1
36	705360	NEEDLE DRIVING	1
37	705371	SCREW 11/64"-40 L=8	3
38	705380	THRYST COLLAR	2
39	705391	SCREW M6 L=8	2
40	705400	SHAFT	1
41	705410	OIL WICK	1
42	705420	OIL WICK	1
43	705431	SCREW	1

REF. NO.	PART. NO.	DESCRIPTION	Qty.



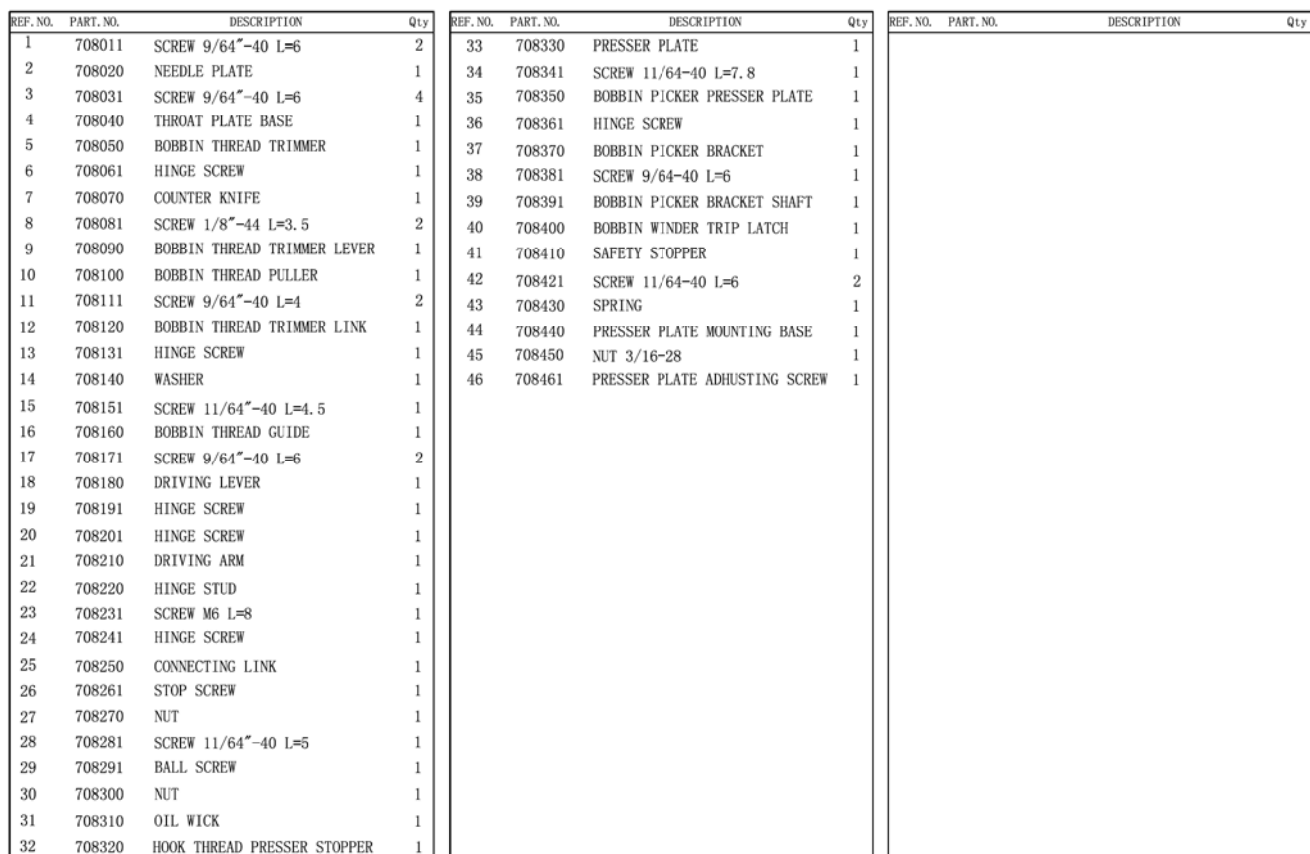
15 LUBRICATION MECHAISM COMPONENTS

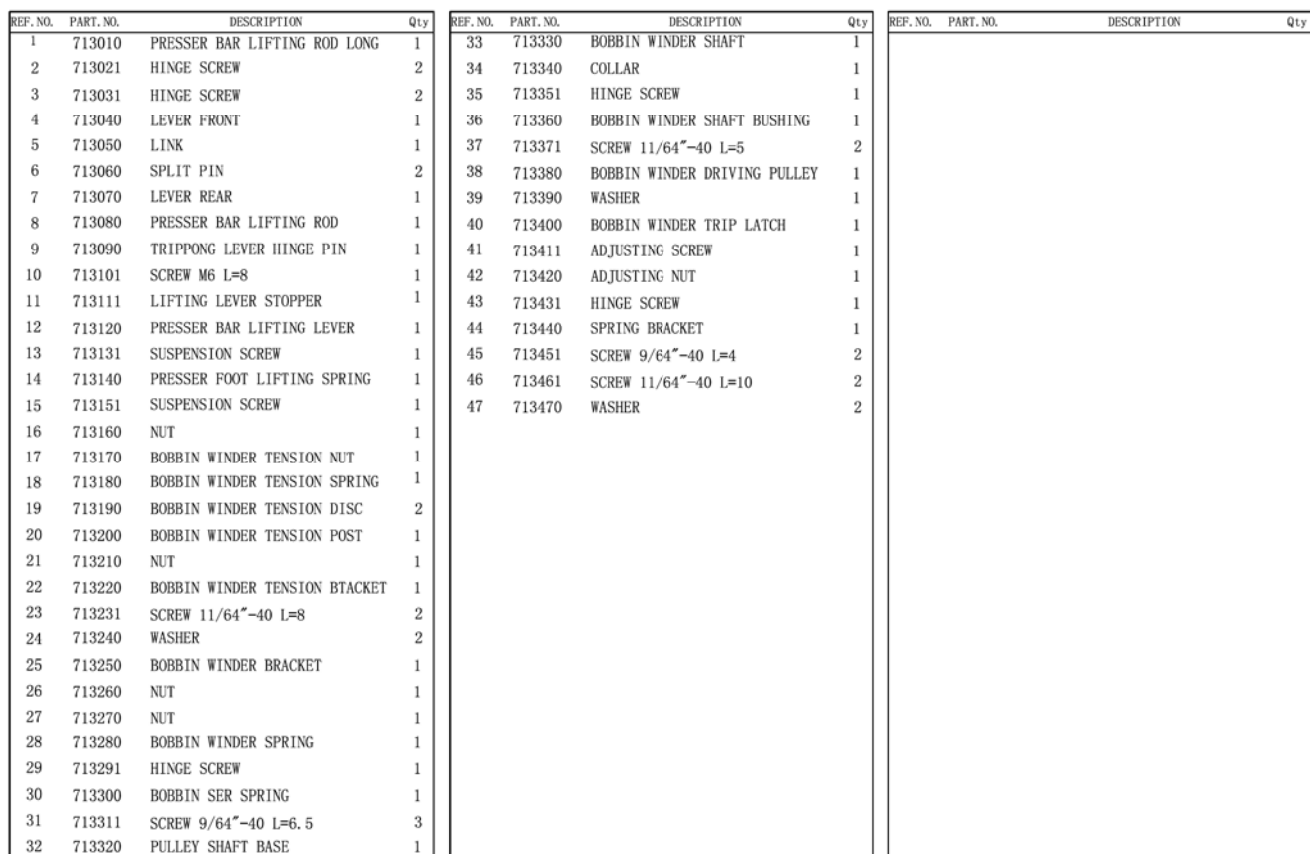


REF. NO.	PART. NO.	DESCRIPTION	Qty
1	707010	NEEDLE THREAD TRIMMER ASM.	1
2	707021	SCREW 11/64"-40 L=6	2
3	707030	SHAFT GUIDE	1
4	707041	SCREW M6 L=10	1
5	707050	LIMITING PLATE	1
6	707061	SCREW 11/64"-40 L=7	2
7	707070	THREAD TRIMMER HOLDER	1
8	707081	SCREW M6 L=6	4
9	707090	THREED TRIMMER HOLDER	1
10	707101	HINGE SCREW	1
11	707110	DRIVING CAM SPRING	1
12	707120	DRIVING CAM INSTALLING PLATE	1
13	707131	HINGE SCREW	1
14	707141	HINGE SCREW	1
15	707150	DRIVING CAM	1
16	707161	SCREW 9/64"-40 L=6.5	2
17	707170	SPRING PIN	1
18	707180	LATCH PRESSER ARM	1
19	707191	SCREW 9/64"-40 L=8	2
20	707200	SPACER	2
21	707210	LOCKING BRACKET LATCH	1
22	707221	SCREW 11/64"-40 L=8	2
23	707230	BRACKET	2
24	707241	SCREW M5 L=12	4
25	707250	UNIVERSAL JOINT	1
26	707260	SPRING	1
27	707270	SHAFT	1
28	707280	NEEDLE THREAD TRIMMER	1
29	707291	SCREW M5 L=5	1
30	707301	SCREW M5	1
31	707311	HINGE SCREW	1
32	707320	CAM ROLL	1

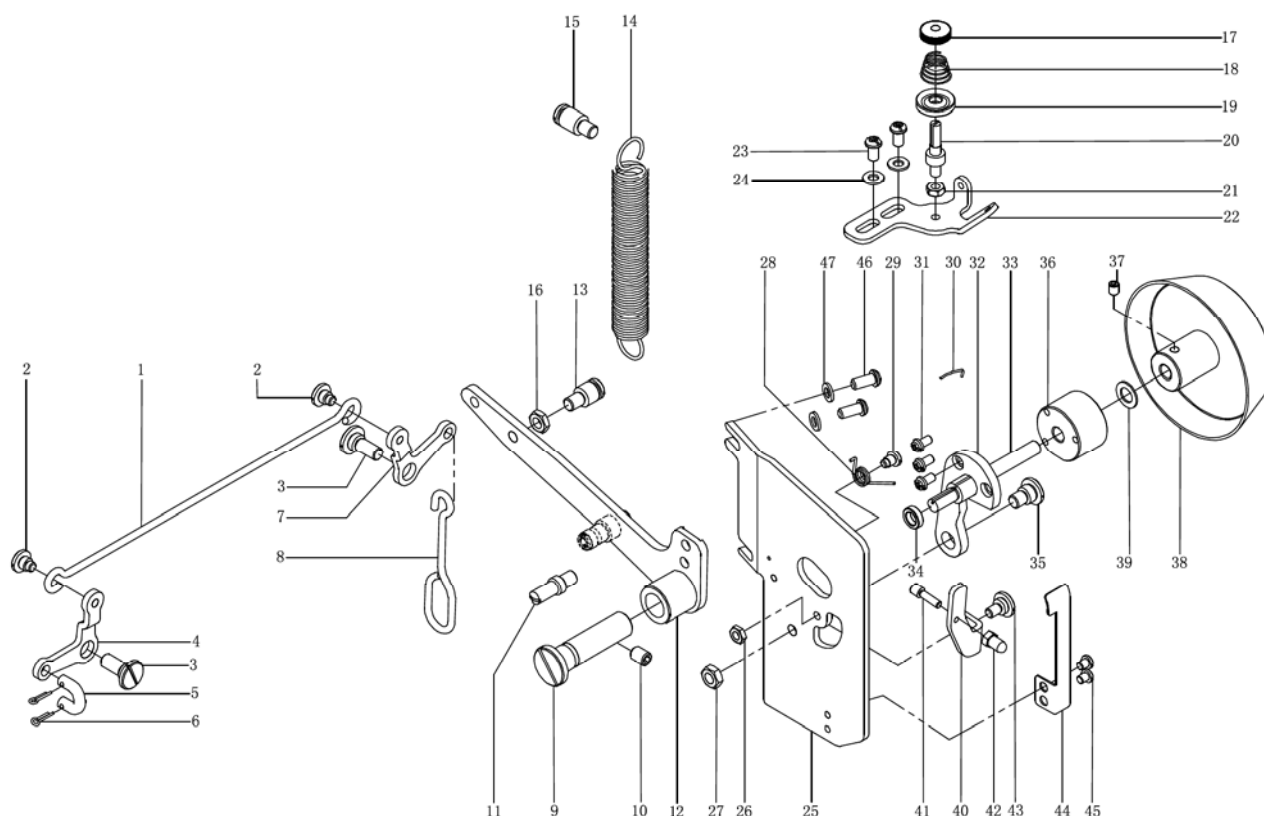
REF. NO.	PART. NO.	DESCRIPTION	Qty
33	707331	SCREW 9/64"-40 L=6	1
34	707341	HINGE SCREW	1
35	707350	SPRING	1
36	707361	HINGE SCREW	1
37	707370	THREAD TRIMMING SHAFT SEGMENT	1
38	707380	NUT	1
39	707391	SCREW 11/64"-40 L=8	2
40	707400	GASKET	2
41	707410	STUP	1
42	707420	ROLLER	1
43	707430	NUT	2
44	707442	RUBBER PLUG	2

REF. NO.	PART. NO.	DESCRIPTION	Qty
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13 LIFTING LEVER & BOBBIN WINDER COMPONENTS

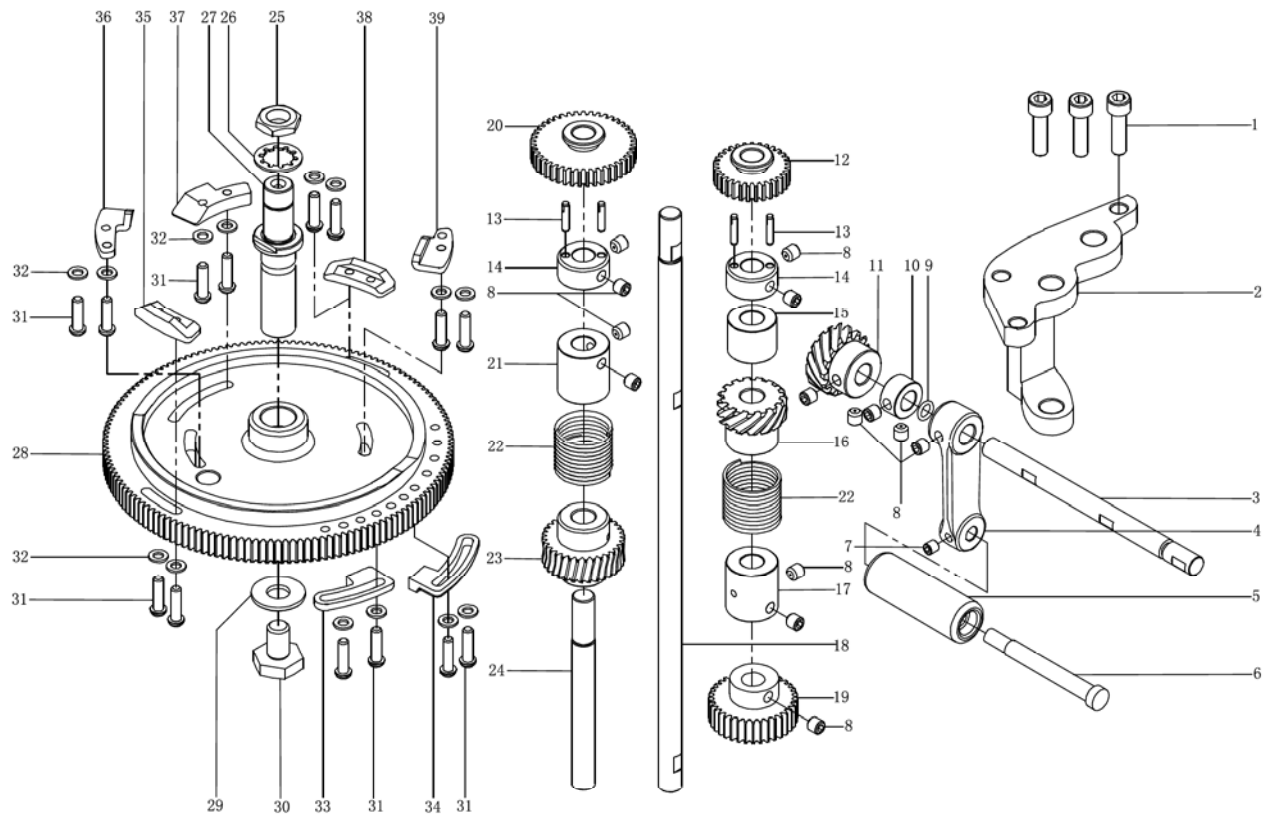


REF. NO.	PART. NO.	DESCRIPTION	Qty
1	709010	KNIFE BAR	1
2	709020	KNIFE BAR BUSHUNG	1
3	709030	KNIFE BAR POSITION BRACKET	1
4	709041	SCREW M5 L=3.5	3
5	709051	SCREW M5 L=8	1
6	709060	CONNECTING LINK PIN	1
7	709072	CUSHION	1
8	709080	KNIFE BAR CONNECTING LINK	1
9	709090	CONNECTING LINK PIN	1
10	709100	KNIFE BAR GUIDE	1
11	709111	SCREW M4 L=18	2
12	709120	KNIFE BAR BUSHING	1
13	709130	KNIFE HOLDER POSITION BRACKET	1
14	709140	WASHER	1
15	709151	SCREW M6 L=16	1
16	709161	SCREW M6 L=6	1
17	709170	KNIFE HOLDER	1
18	709181	SCREW M6 L=10	2
19	709190	KNIFE	1
20	709200	WASHER	1
21	709211	SCREW 3/16"-32 L=6.5	1
22	709220	KNIFE BAR DRIVING LEVER	1
23	709231	HINGE SCREW	2
24	709240	KNIFE BAR DRIVING LEVER SHAFT	1
25	709250	NUT	1
26	709260	NUT	2
27	709271	HINGE SCREW	1
28	709280	SPRING	1
29	709292	RUBBER PLUG	1
30	709301	SCREW	1
31	709310	NUT	1
32	709321	SCREW 11/64"-40 L=7	2

REF. NO.	PART. NO.	DESCRIPTION	Qty
33	709330	KNIFE STOPLEVER BRACKET	1
34	709340	KNIFE STOP LEVER	1
35	709351	SCREW M4 L=5	2
36	709360	KNIFE STOP LEVER HINGE STUP	1
37	709370	BUSHING	1
38	709380	THREAD CHECK WIRE	1
39	709391	SCREW 11/64"-40 L=6	1
40	709400	DRIVING LEVER BELL CRANK	1
41	709411	HINGE SCREW	2
42	709420	NUT	1
43	709431	SCREW	1
44	709441	PIN	1
45	709450	NUT	1
46	709460	HINGE STUD	1
47	709471	SCREW M6 L=8	1
48	709480	TENSION SPRING	1
49	709490	RATCHET PAWL	1
50	709501	HINGE SCREW	1
51	709510	RATCHET PAWL	1
52	709520	SPRING	1
53	709530	SPRING	1
54	709541	SUSPENSION SCREW	1
55	709550	DRIVING ROD	1
56	709561	SCREW 9/64"-40 L=8	2
57	709570	FINGER	1
58	709580	POSITINING PIN	1
59	709590	SPRING PIN	1
60	709600	THRUST WASHER	1
61	709610	DRIVING ROD POSITION BRACKET	1
62	709621	SCREW M4 L=14	2
63	709630	KNIFE BAR DRIVING CRANK SHAFT	1
64	709641	SCREW M6 L=20	2

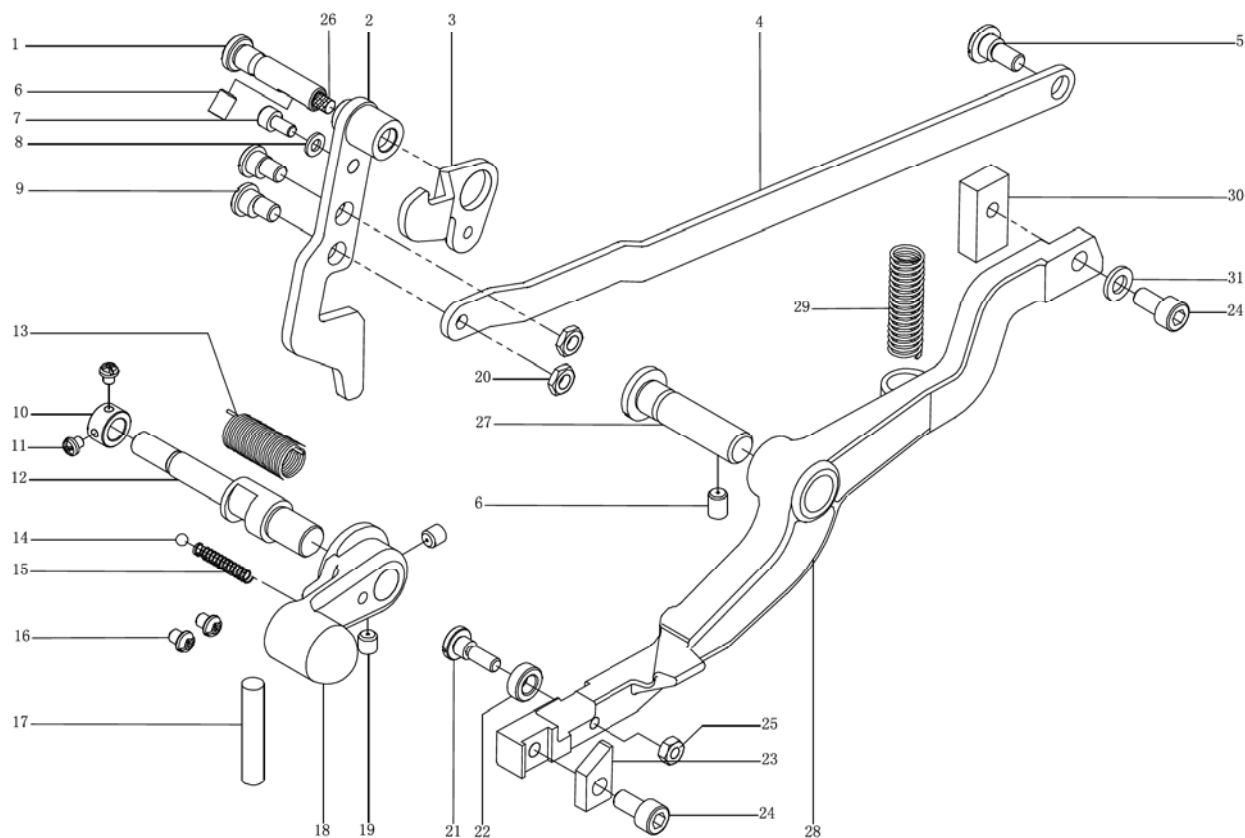
REF. NO.	PART. NO.	DESCRIPTION	Qty
65	709650	KNIFE BAR DRIVING CRANK	1
66	709661	SCREW 15/64"-28 L=10.5	1
67	709670	OIL WICK HOLDER	1
68	709681	SCREW 9/64"-40 L=5	1
69	709690	NUT	1
70	709702	RUBBER PLUG	1
71	709710	OIL WICK	1
72	709720	OIL WICK	1
73	709730	OIL WICK	1

10 FEED CAM & TRIPPING SEGMENT COMPONENTS



REF. NO.	PART. NO.	DESCRIPTION	Qty	REF. NO.	PART. NO.	DESCRIPTION	Qty	REF. NO.	PART. NO.	DESCRIPTION	Qty
1	712010	HING STUP	1								
2	712020	STARTING LINK	1								
3	712030	SAFETY BASE	1								
4	712040	STARTING LINK DRIVING ROD	1								
5	712051	HINGE SCREW	1								
6	712061	SCREW M6 L=8	2								
7	712071	SCREW M4 L=8	1								
8	712080	WASHER	1								
9	712091	HINGE SCREW	2								
10	712100	THRUST COLLAR	1								
11	712111	SCREW 9/64"-40 L=3.5	2								
12	712120	HAND STOP CRANK SHAFT	1								
13	712130	CRANK SHAFT TENSION SPRING	1								
14	712140	BALL	1								
15	712150	CRANK SHAFT PRESSURE SPRING	1								
16	712161	SCREW 11/64"-40 L=5	2								
17	712170	HAND STOP ROD	1								
18	712180	HAND STOP CRANK	1								
19	712191	SCREW M6 L=6	2								
20	712200	NUT	2								
21	712211	HINGE SCREW	1								
22	712220	ROLLER	1								
23	712230	TRIPPING LEVER	1								
24	712241	SCREW M6 L=12	2								
25	712250	NUT	1								
26	712260	OIL WICK	1								
27	712270	TRIPPING LEVER HINGE PIN	1								
28	712280	TRIPPING LEVER	1								
29	712290	TRIPPING LEVER TENSION SPRING	1								
30	712300	LATCH	1								
31	712310	WASHER	1								

12 TRIPPING LEVER COMPONENTS



REF. NO.	PART. NO.	DESCRIPTION	Qty
1	710011	SCREW M6 L=22	3
2	710020	GEAR POSITION BRACKET	1
3	710030	HANELE CRANK SHAFT	1
4	710040	HANDLE CRANK	1
5	710050	HANDKE SGAFT	1
6	710060	HANDKE SGAFT	1
7	710071	SCREW M5 L=5	1
8	710081	SCREW M6 L=6	17
9	710092	OIL DRAIN CAP GASKET	1
10	710100	THRUST COLLAR	1
11	710110	HANDLE CRANK BEVEL GEAR RIGHT	1
12	710120	SPUR GEAR	1
13	710130	SPUR GEAR BUSHING PIN	4
14	710140	SPUR GEAR BUSHING	2
15	710150	THRUST COLLAR	1
16	710160	HANDLE CRANK BEVEL GEAR LEFT	1
17	710170	CLUTCH COLLAR	1
18	710180	FEED CAM DRIVING SHAFT	1
19	710190	FEED CAM DRIVING GEAR	1
20	710200	SPUR GEAR	1
21	710210	CLUTCH COLLAR	1
22	710220	CLUTCH SPRING	2
23	710230	FEED CAM DRIVING WORM WHEEL	1
24	710240	DRIVING WORM WHEEL SHAFT	1
25	710250	NUT	1
26	710260	THRUST WASHER	1
27	710270	FEED CAM SHAFT	1
28	710280	FEED CAM	1
29	710290	WASHER	1
30	710301	SCREW 3/8"-18 L=15	1
31	710311	SCREW 11/64"-40 L=16	14
32	710320	WASHER	14

REF. NO.	PART. NO.	DESCRIPTION	Qty
33	710330	STOPPER CAM	1
34	710340	LOW SPEED CAM	1
35	710350	BAR TRIPPING SEGMENT	1
36	710360	TENSION RELEASE TRIPPING	1
37	710370	KNIFE TRIPPING SEGMENT	1
38	710380	BAR TRIPPING SEGMENT	1
39	710390	TENSION RELEASE TRIPPING	1

REF. NO.	PART. NO.	DESCRIPTION	Qty
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REF. NO.	PART. NO.	DESCRIPTION	Qty	REF. NO.	PART. NO.	DESCRIPTION	Qty
1	711011	SUSPENSION SCREW	1				
2	711020	TENSION SPRING	1				
3	711030	BELT SHIFTER	1				
4	711041	SCREW M6 L=10	2				
5	711050	WASHER	2				
6	711060	STOP MOTION LEVER	1				
7	711070	RETAINING RING	2				
8	711080	STOP LINK HINGE STUD	1				
9	711091	STOP LINK CONNECTING SCREW	1				
10	711100	STUP LINK	1				
11	711111	STUP LINK ROD HINGE SCREW	1				
12	711120	NUT	1				
13	711131	STOP LINK ROD	1				
14	711140	STOP LINK ROD HINGE STUD	1				
15	711150	STOP LINK ROD PRESSURE SPRING	1				
16	711160	NUT	1				
17	711170	NUT	1				
18	711181	SCREW M6 L=30	1				
19	711190	NUT	1				
20	711200	STOP PIN	1				
21	711210	LATCH	1				
22	711220	WASHER	1				
23	711231	SCREW M6 L=20	1				
24	711240	STOP MOTION LEVER BRACKET	1				
25	711251	SCREW M6 L=12	1				
26	711260	PIN	1				
27	711271	SCREW M10 L=26	2				