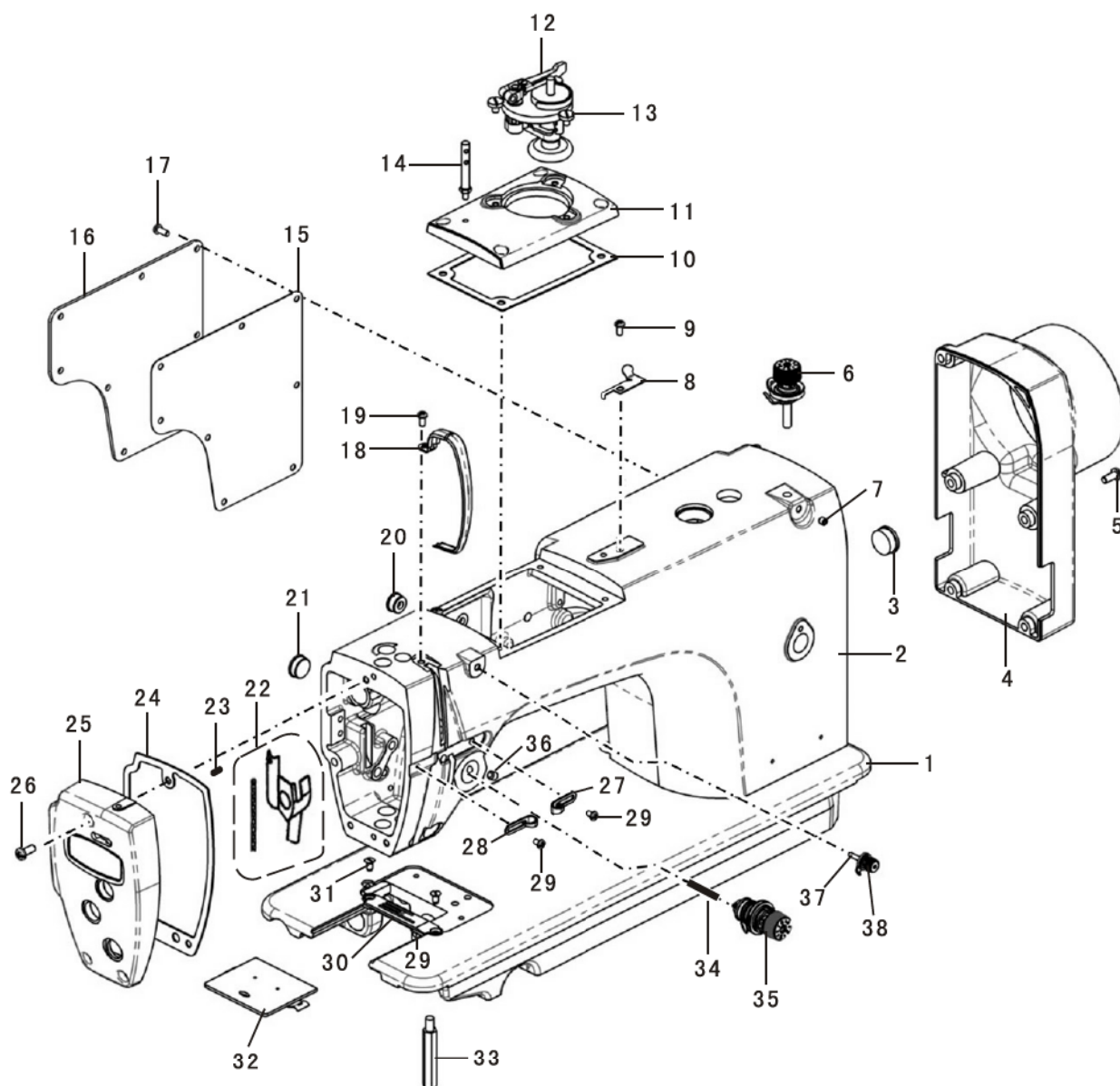


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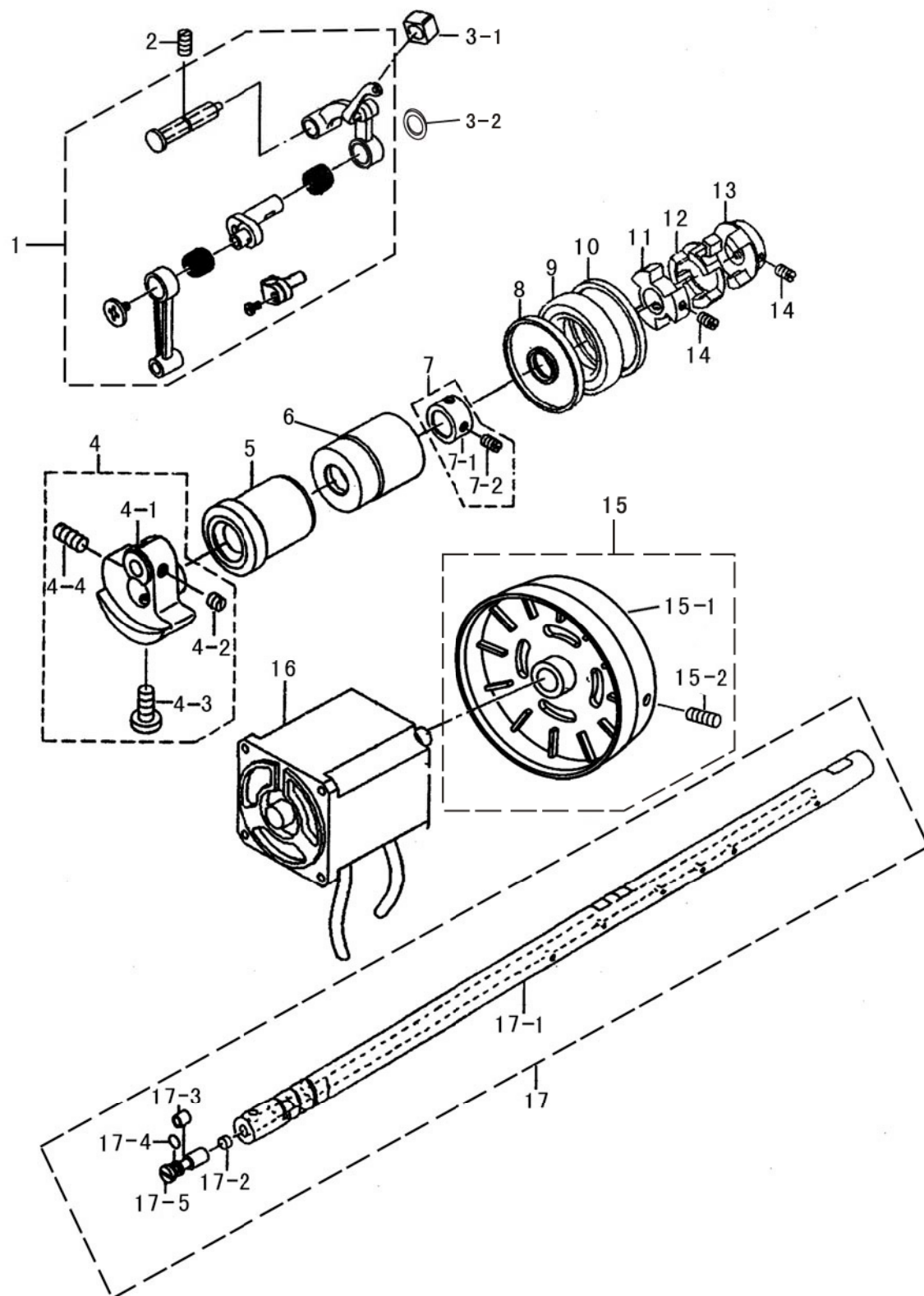
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1、机体部件/MACHINE MECHANISM



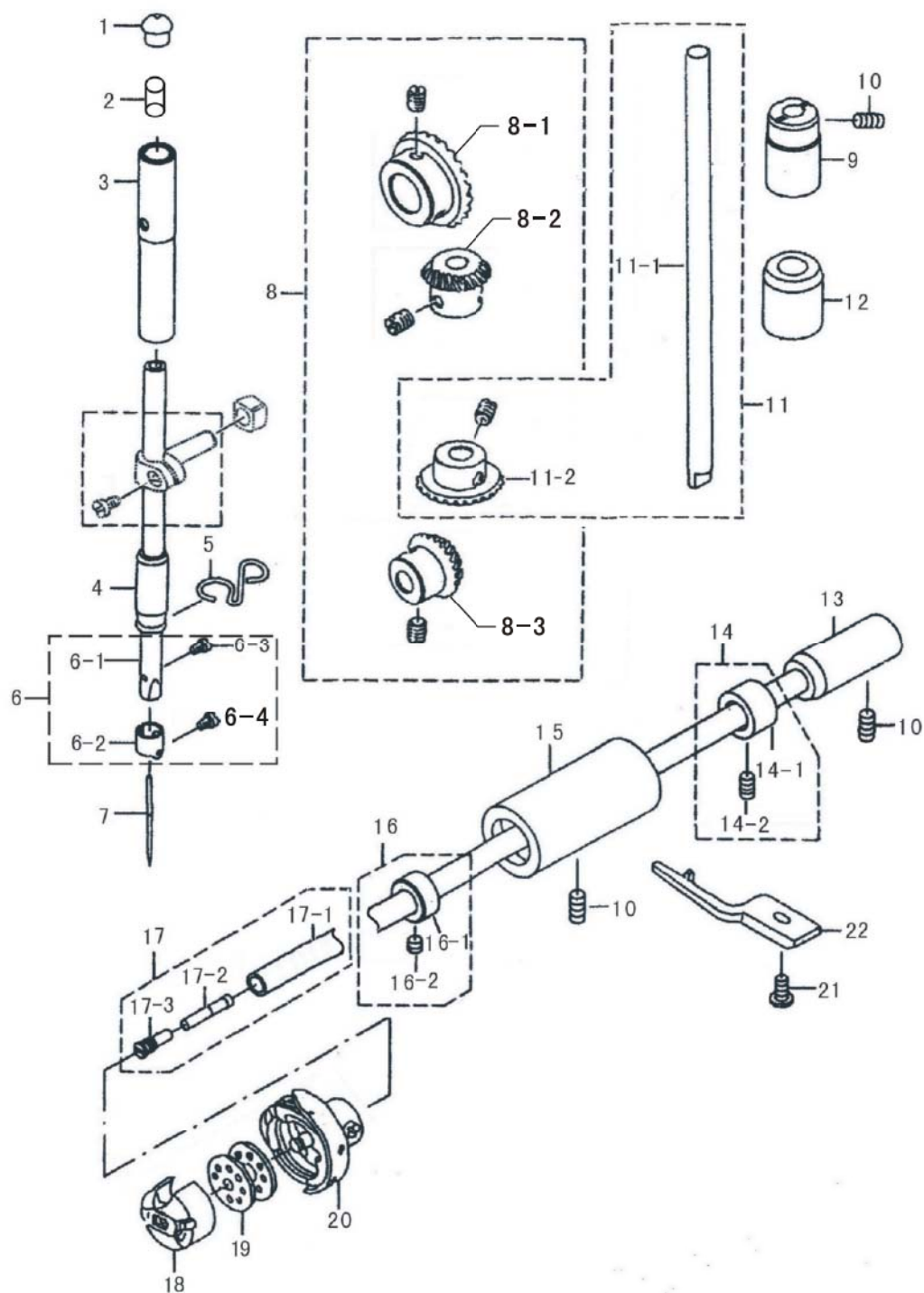
1、机体部件/MACHINE MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	777004001	底板	Bed	1	
2	777003001	机头	Arm	1	
3	101011	橡皮塞 $\phi 19$	Rubber, plug($\phi 19$)	1	
4	151004001	电机罩	Motor cover	1	
5	T62501216	螺钉M5 $\times$ 0.8-12	Screw M5X0.8-12	5	
6	113217001	卷线器夹线组件	Crimping device clamp assembly	1	
7	T12500536	螺钉M5 $\times$ 0.8-5	Screw M5X0.8-5	1	
8	113813001	切刀	Cutter	1	
9	T62500616	螺钉M5 $\times$ 0.8-6	Screw M5X6-6	1	
10	777014001	上盖垫片	The upper cover gasket	1	
11	777013001	上盖	loam cake	1	
12	113216001	卷线器组件	Reel Components	1	
13	113812001	卷线器固定螺钉	Screw	3	
14	119035	过线杆	Over pole	1	
15	151090001	后盖板垫片	Gasket for arm side cover	1	
16	113203001	后盖板	Arm side cover	1	
17	T62501216	螺钉M5 $\times$ 0.8-12	Screw group M5X0.8-12	8	
18	108196	挑线杆防护罩	Thread take-up guard	1	
19	T62680812	螺钉SM4.37 $\times$ 40-8	Set screw SM4.37X40-8	1	
20	129057	橡皮塞 $\phi 12.8$	Rubber, plug($\phi 12.8$)	2	
21	108009	橡皮塞 $\phi 15.5$	Rubber, plug($\phi 15.5$)	3	
22	108529	面板挡油板组件	Panel block oil board	1	自配件
22-1	151107001	面板挡油板	oil stopper plate	1	
22-2	108075-150	油线	wick	1	
23	124008	挡油板螺钉SM3.18 $\times$ 44-4	Screw SM3.18X44-4	1	
24	777012001	面板垫片	Gasket for face plate	1	
25	777011001	面板	faceplate	1	
26	T62501216	螺钉SM5 $\times$ 12	Screw SM5X12	3	
27	108194	机壳线勾	Chassis line hook	1	
28	108021	面板线勾	Thread guide on face plate	1	
29	108195	线勾螺钉SM3.57 $\times$ 40-6	Screw SM3.57X40-6	2	
30	129041	针板	Slide plate	1	
31	108062	针板螺钉	Needle plate screw	2	
32	108073	推板组件	Slide plate spring	1	
33	101034	机壳支撑杆	Rod case	4	
34	111025001	松线钉	Loose wire nails	1	
35	108210	夹线器组件	clamp components	1	
36	T15761012	螺钉SM5.95 $\times$ 28-11	Screw SM5.95-28X11	1	
37	113205001	小夹线过线器	Small clamp over the line device	1	
38	113207001	小夹线组件	Small clip cord assembly	1	

2、上轴、挑线装置/MAIN SHAFT&THREAD-UP LEVER MECHANISM



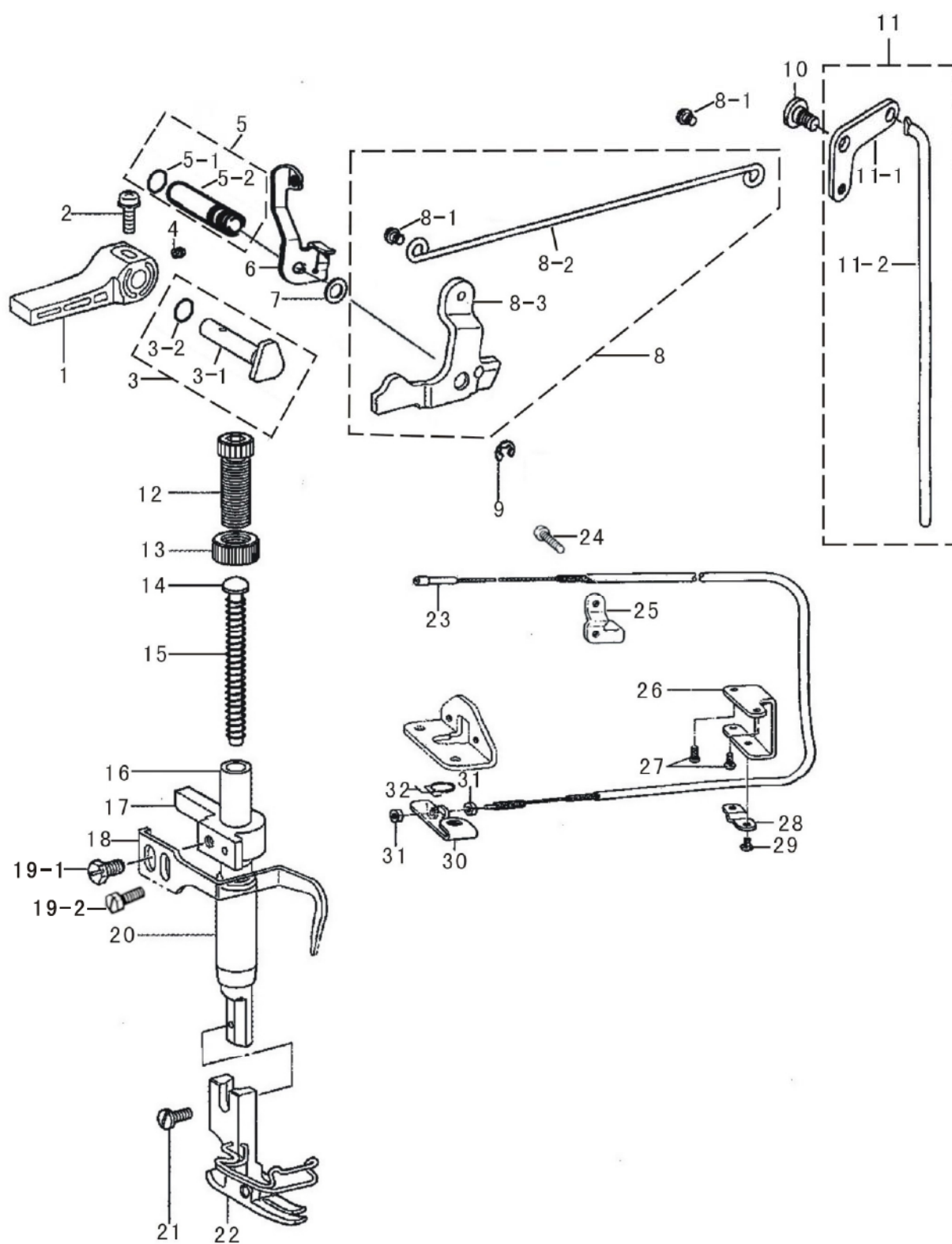
2、上轴、挑线装置/MAIN SHAFT&THREAD-UP LEVER MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	151102000	挑线杆组件	Thread take-up lever	1	
2	T13770632	螺钉SM6. 35×40-6	Screw, SM6. 35X40-6	1	
3-1	108060	针杆接头滑块	Slide block	1	
3-2	108055	挑线曲柄垫圈	Washer	1	
4	151101000	针杆曲柄组件	Needle bar crank assy	1	自配件
4-1	151101001	针杆曲柄	Needle bar crank	1	
4-2	T13770612	螺钉SM6. 35×40-6	Screw, SM6. 35X40-6	2	
4-3	151103001	针杆曲柄定位螺钉	Set screw	1	
4-4	151104001	针杆曲柄紧定螺钉SM7. 14×28-10	Set screwSM7. 14X28-10	1	
5	151008001	上轴前套	Arm shaft bushing (left)	1	
6	151010001	上轴中套	Arm shaft bushing (middle)	1	
7	101507	上轴紧圈（大）组件	Collar for arm shaft assy	1	自配件
7-1	101062-1	上轴紧圈（大）	Collar for arm shaft	1	
7-2	T13770412	螺钉SM6. 35×40-4	Screw, SM6. 35X40-4	2	
8	151139001	上轴油封	Oil seal	1	
9	T73690740	轴承(55)	Bearings (55)	1	
10	151028001	轴承垫	Bearing pad	1	
11	122009001	连轴器(A)	Couplings (A)	1	
12	122008001	连轴器橡胶圈	Rubber ring coupling	1	
13	122012001	连轴器(B)	Couplings (B)	1	
14	T12500532	螺钉M5×0. 8-5	Screw M5X0. 8-5	6	
15	151005000	手轮组件	Handwheel assembly	1	自配件
15-1	151005001	手轮	Handwheel	1	
15-2	T12500832	螺钉M5×0. 8-8	Screw, M5X0. 8-8	2	
16	199020301	电机	Motor	1	
17	151009000	上轴组件	Arm shaft assy	1	自配件
17-1	777015001	上轴	Arm shaft	1	
17-2	151129001	曲柄油量限制毡	Crank felt limited oil	1	
17-3	151128001	曲柄油量调节销	Fuel adjustment crank pin	1	
17-4	T81004070	O型圈P4	O-ring P4	1	
17-5	151132001	上轴油量调节销	Fuel adjustment pin	1	

3、针杆、竖轴、下轴装置/NEEDLE BAR UPRIGHT SHAFT&HOOK DRIVING SHAFT MECHANISM



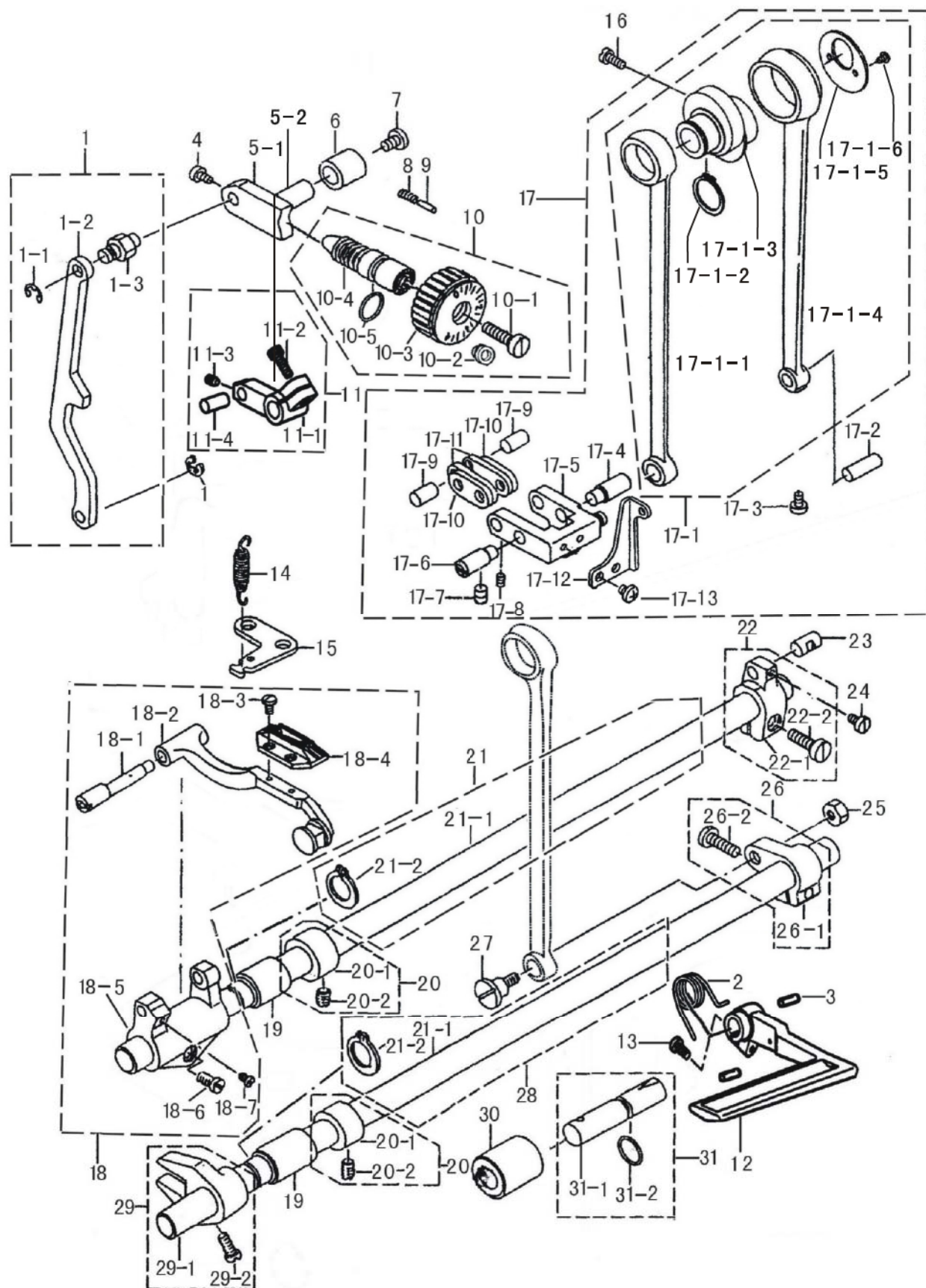
3、针杆、竖轴、下轴装置/NEEDLE BAR UPRIGHT SHAFT&HOOK DRIVING SHAFT MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	108010	针杆橡皮塞 $\phi 8$	Red, rubber-plug ($\phi 8$)	1	
2	101049	针杆上套毡塞	Felt plug	1	
3	129037	针杆上套	Needle bar bushing (upper)	1	
4	108365	针杆下套	Needle bar bushing (lower)	1	
5	151145001	针杆过线勾-3	Thread guide for bushing (lower)	1	
5	151146001	针杆过线勾-5	Thread guide for bushing (lower)	1	
6	*	针杆组件	Needle bar assy	1	自配件
6-1	129038	针杆	Needle bar	1	
6-2	129048	针杆过线环	Thread guide for needle bar	1	
6-3	T09660432	螺钉SM3. 18 $\times$ 40-4	Screw SM3.18X40-4	1	
6-4	108059	针杆过线环螺钉	Thread guide for needle bar Screw	1	
7	T80211400A	机针-3	Needle	1	
7	T80211800A	机针-5	Needle	1	
8-1	151083001	伞齿轮组件	Bevel gear for vertical shaft assy	1	
8-2	151084001	伞齿轮组件	Bevel gear for vertical shaft assy	1	
8-3	151086001	伞齿轮组件	Bevel gear for vertical shaft assy	1	
9	151095001	竖轴上轴套	Vertical shaft bushing (upper)	1	
10	T13500612	竖轴上轴套紧定螺钉	Screw M5X0.8-6	3	
11	151094000	竖轴组件	Vertical shaft assy	1	自配件
11-1	151094001	竖轴	Vertical shaft	1	
11-2	151085001	竖轴下伞齿轮	Bevel gear for vertical shaft (lower)	1	
12	151096001	竖轴下轴套	Vertical shaft bushing (lower)	1	
13	151093001	下轴后轴套	Hook shaft bushing (right)	1	
14	108483	下轴紧圈组件	Collar for hook shaft assy	1	自配件
14-1	108159	下轴紧圈	Collar for hook shaft	1	
14-2	T13770632	螺钉SM6. 35 $\times$ 40-6	Screw, 6.35X40-6	2	
15	151092001	下轴前轴套	Hook shaft bushing (left)	1	
16	108495	下轴挡油圈组件	Oil under the ring gear shaft assembly	1	自配件
16-1	108173	下轴挡油圈	Oil under the ring gear shaft	1	
16-2	T14680432	螺钉SM4. 37 $\times$ 40-4	Screw, SM4.37X40-4	1	
17	151091000	下轴组件	Rotating hook shaft assy	1	自配件
17-1	151091001	下轴	Rotating hook shaft	1	
17-2	101085	下轴限油芯	Filter	1	
17-3	101084	下轴限油螺钉	Filter screw	1	
18	119209	梭心套(国产)	Bobbin case	1	108382 (进口)
19	108163	梭心	Bobbin	1	
20	119194	旋梭组件-3(国产)	Rotating hook Complete	1	108225 (进口)
21	T09681212	螺钉SM4. 37 $\times$ 40-12	Screw, SM4.37X40-12	1	
22	108162	旋梭定位勾	Rotating hook positsnev	1	

4、压脚装置/PRESSER FOOT MECHANISM



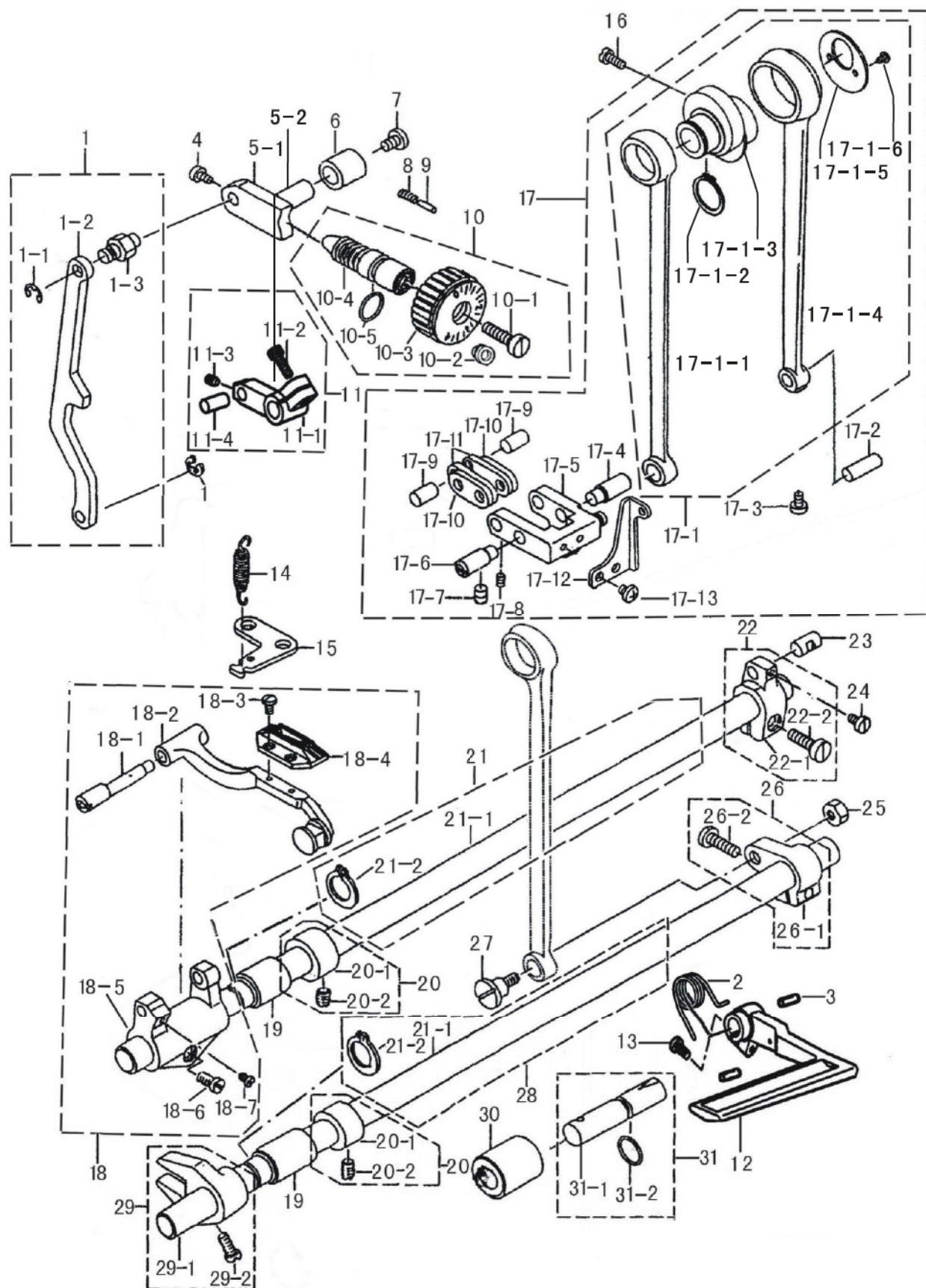
4、压脚装置/PRESSER FOOT MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	108038	抬压脚扳手	Presser bar lifter	1	
2	108040	螺钉(带垫圈)M3.5×12	Screw, M3.5X12	1	
3	108478	压紧杆提升凸轮组件	Presser bar lifting cam assy	1	自配件
3-1	108041	压紧杆提升凸轮	Presser bar lifting cam	1	
3-2	T81004070	O型圈P4	O-ring P4	1	
4	T14680632	螺钉SM4.37×40-6	Screw, SM4.37X40-6	1	
5	108471	膝控提升左杠杆销组件	Components of the left lever to enhance sales	1	自配件
5-1	108170	膝控提升左杠杆销O型圈	O-ring	1	
5-2	119009	膝控提升左杠杆销	The left lever to enhance sales	1	
6	119010	松线架	Loose wire rack	1	
7	108029	垫圈	Washer	1	
8	151150000	膝控提升左杠杆组件	Enhance the control lever assembly left knee	1	自配件
8-1	108034	段螺钉SM4.76	Screw, SM4.76	2	
8-2	101159	膝控连杆	Knee link	1	
8-3	119008	膝控提升左杠杆	Raise the left knee lever control	1	
9	T48040342	挡圈E4	Ring E4	1	
10	119012	后杠杆轴位螺钉	Screw	1	
11	151063000	抬压脚顶杆组件	Presser foot lift ejector assembly	1	自配件
11-1	108035	膝控提升右杠杆	Raise the right knee lever control	1	
11-2	151063001	抬压脚顶杆	Presser foot lift mandrel	1	
12	108024	调压锁紧螺钉	Pressure regulating thumb screw	1	
13	108043	调压锁紧螺母	Lock nut	1	
14	108025	压紧杆弹簧导柱	Presser bar guide	1	
15	113558001	压紧杆弹簧-3	Presser spring	1	
15	108026	压紧杆弹簧-5	Presser spring	1	
16	108022	压紧杆	Presser bar	1	
17	129055	压紧杆导架	Presser bar lifting bracket	1	
18	129052	大线勾	Upper thread guide	1	
19-1	T62680712	导架螺钉SM4.37×40-7	Screw, SM4.37X40-7	1	
19-2	101018	大线勾螺钉	Screw	1	
20	108023	压紧杆轴套	Presser bar bushing	1	
21	108027	压脚螺钉SM3.57×40-10	Screw, SM3.57X40-10	1	
22	119015	压脚组件-3	Presser foot complete	1	
22	119016	压脚组件-5	Presser foot complete	1	
23	777019001	松线钢绳	Loose wire rope	1	
24	T62671612	螺钉SM3.57×40-16	Screw, SM3.57X40-16	2	
25	405018	松线钢绳架板	Loose wire rope supporting board	1	119100
26	151035001	松线钢绳座	Loose wire rope Block	1	119098
27	T62670812	螺钉SM3.57×40-8	Screw, 3.57X40-8	2	
28	405017	松线固定板	Loose wire fixed plate	1	119099
29	T62670612	螺钉SM3.57×40-6	Screw, SM3.57X40-6	2	
30	151036001	松线座	Song Line Block	1	119095
31	119097	螺母4.76	Nut SM4.76	2	
32	151030001	松线复位弹簧	Loose wire return spring	1	

5、送料装置/FEED MECHANISM



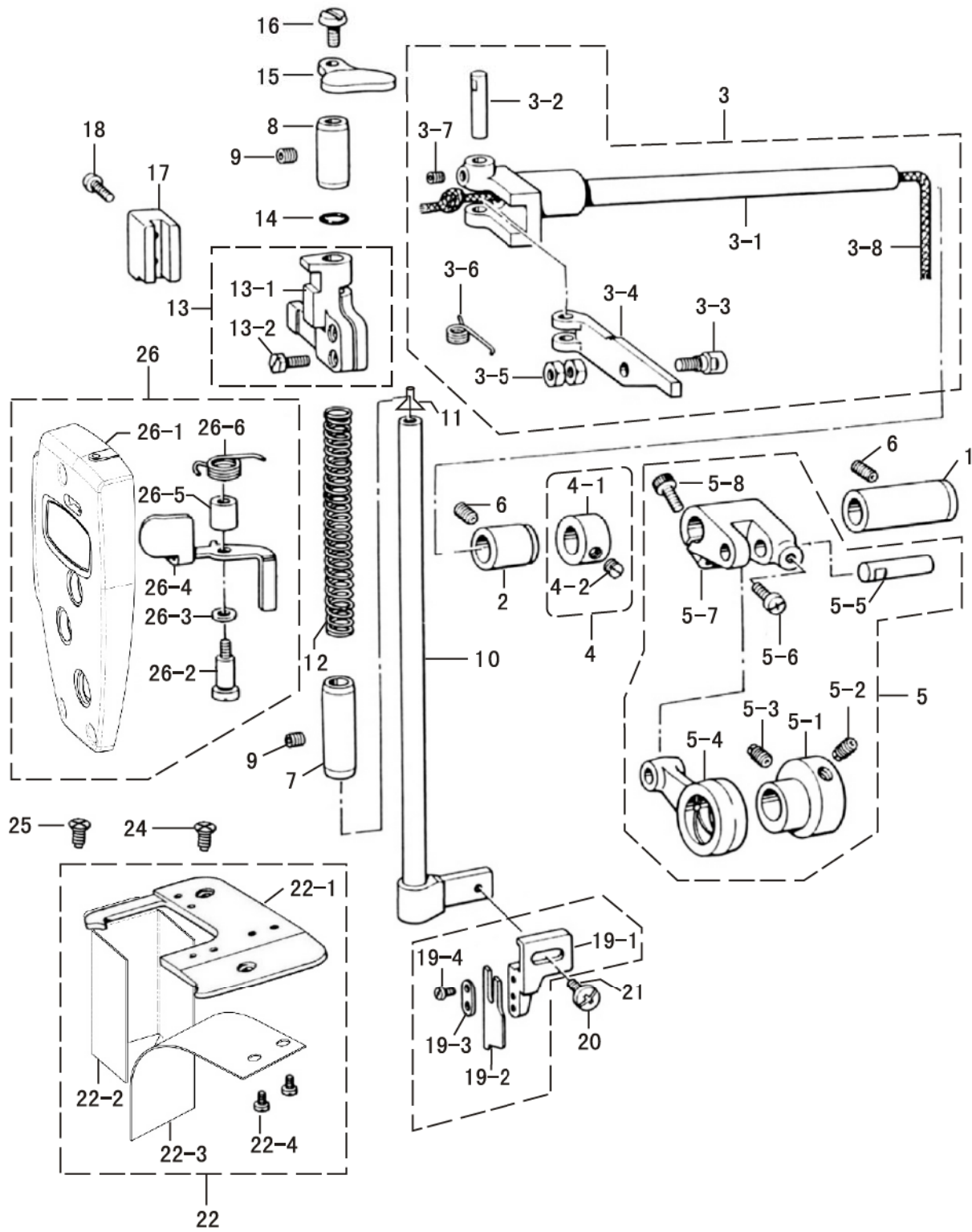
5、送料装置/FEED MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	151045000	倒送料连杆组件	Feed back link assy	1	自配件
1-1	T48050342	挡圈E5	Circlip E5	2	
1-2	151045001	倒送料连杆	Feed back link	1	
1-3	151044001	倒送料连杆销	Link feed pins down	1	
2	113608001	倒缝扳手复位簧	Reset spring feeding wrench down	1	
3	101166	倒缝扳手柄限位销	Backstitch wrench limit sales	2	
4	T62670812	螺钉SM3. 57×40-8	Screw, SM3. 57X40-8	1	
5-1	151052001	送料调节器	Feed regulator	1	
5-2	151054001	送料调节器轴	Feed regulator shaft	1	
6	151053001	送料调节器轴套	Feed adjuster sleeve	1	
7	151046001	送料调节器紧固螺钉	Screw	1	
8	101116	止动销弹簧	Spring for stopper pin	1	
9	108100	止动销	Stopper pin	1	
10	151039000	针距标盘组件	Dial assy	1	自配件
10-1	108150	针距标盘螺钉SM4. 76	Screw SM4. 76	1	
10-2	101271	针距标盘套	Rubber plug	1	
10-3	108331	针距标盘-5	Dial	1	
10-4	151039001	针距调节螺杆	Screw	1	
10-5	108151	针距调节螺杆O型圈	O-ring	1	
11	113610001	操纵杆托架组件	Lever bracket assembly	1	自配件
11-1	113611001	操纵杆托架	Joystick Bracket	1	
11-2	T18501636	螺栓M5×16	Screw M5X16	1	
11-3	T12500536	螺钉M5×5	Screw M5X5	1	
11-4	113612001	倒送料曲柄销	Feeding crank pin down	1	
12	113340001	倒缝扳手	Backstitch wrench	1	
13	T62501416	螺钉M5×14	Screw M5X14	1	
14	151040001	倒送料拉簧	Feeding tension spring back	1	
15	151041001	拉簧固定板	Tension spring fixing plate	1	
16	151055001	送布凸轮螺钉SM6. 35×40-11	Screw SM6. 35X40-11	2	
17	151024000	送布曲柄组件	Feed rock shaft crank assy	1	自配件
17-1	151012000	送布凸轮组件	Feed cam assembly	1	
17-2	151020001	送布连杆销	Feed rod pin	1	
17-3	108130	送布连杆螺钉SM3. 57×40-4	Screw SM3. 57X40-4	1	
17-4	151050001	送料摆动板座右销（长）	Feeding off the right swing board seat	1	
17-5	151016000	送料摆动板座组件	Block feed swing plate assembly	1	
17-6	151051001	送料摆动板座左销（短）	Feeding off the swing board seat left	1	
17-7	T14760632	螺钉SM5. 95×28-6	Screw SM5. 95X28-6	2	
17-8	T13670612	螺钉SM3. 57×40-6	Screw SM3. 57X40-6	3	
17-9	151023001	短摆动板连接销	Short swing seat connecting pin board	2	
17-10	151019001	送料短摆动杆	Feeding short swing lever	2	

5、送料装置/FEED MECHANISM



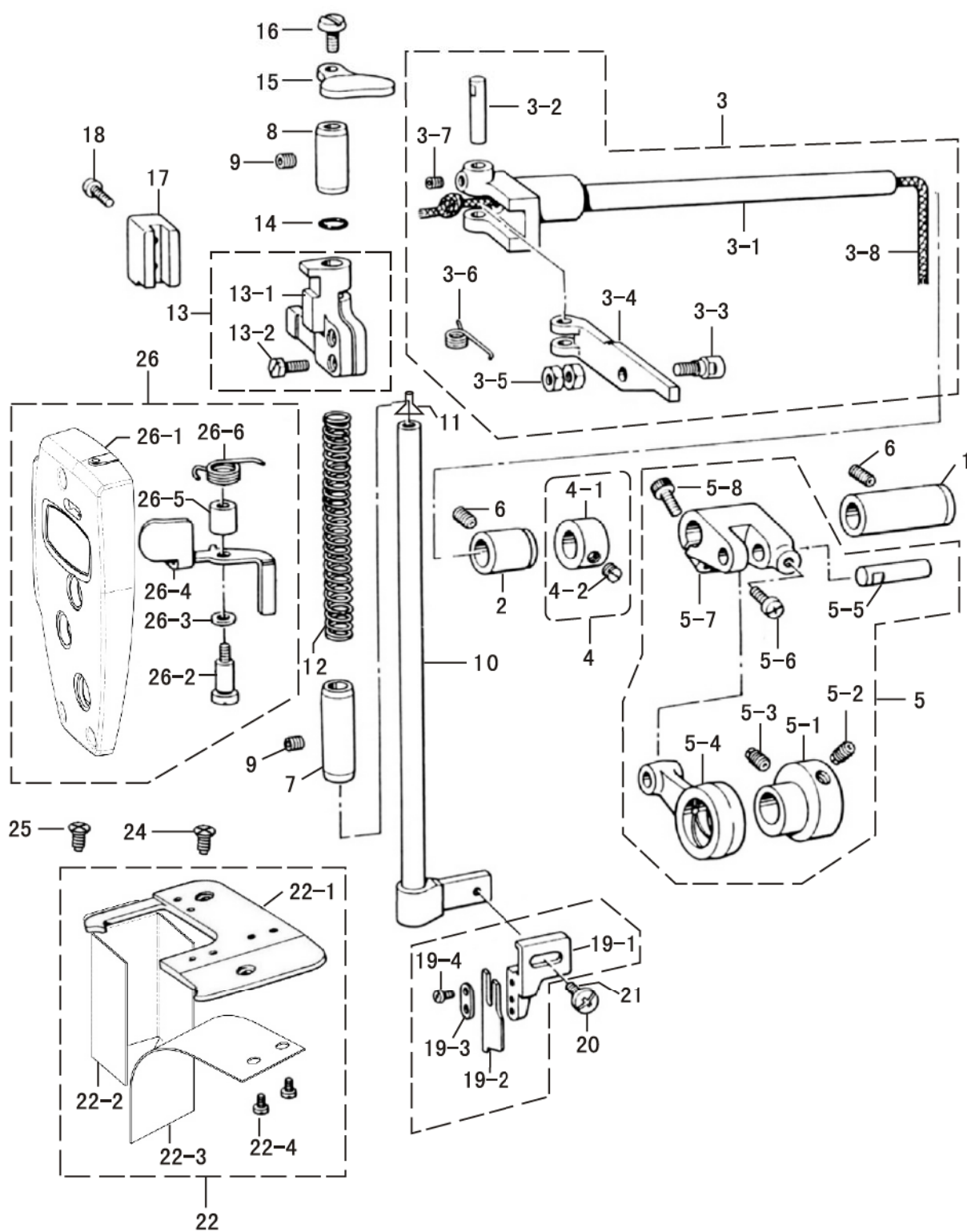
5、送料装置/FEED MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
17-11	151021001	送料长摆动杆	Feeding long swinging rod	2	
17-12	151025001	摆动板座复位板	Reset board board seat swing	1	
17-13	T62680612	螺钉SM4. 37×40-5	Screw SM4. 37X40-5	2	
18	151071000	牙架曲柄组件	Tooth rack crank assembly	1	自配件
18-1	151072001	牙架曲柄偏心轴	Eccentric crank shaft tooth rack	1	
18-2	151066001	牙架组件	Tooth rack components	1	
18-3	108146	送布牙螺钉SM3. 18×44	Screw SM3. 57X40-6	2	
18-4	108145	送布牙-3	Feed dog -3	1	
18-4	108322	送布牙-5	Feed dog -5		
18-5	151071001	牙架曲柄	Crank tooth rack	1	
18-6	T62711412	螺钉SM4. 76×32-14	Screw SM4. 76X32-14	2	
18-7	T62680612	螺钉SM4. 37×40-6	Screw SM4. 37X40-6	1	
19	151060001	送布、抬牙轴前轴套	Feed, before the lift shaft sleeve	2	
20	101537	抬牙、送布轴紧圈组件	Tight circle components	2	自配件
20-1	101062	抬牙、送布轴紧圈	Tight circle	2	
20-2	T13770412	螺钉SM6. 35×40-4	Screw SM6. 35X40-4	4	
21	151061000	送布轴组件	Feed rock shaft assy	1	自配件
21-1	151061001	送布轴	Feed rock shaft	1	
21-2	T48150142	送料、抬牙轴卡簧	C-type stop ring	1	
22	*	送布曲柄组件	Feed rock shaft crank assy	1	自配件
22-1	151024001	送布曲柄	Feed rock shaft crank (right)	1	
22-2	101130	送布曲柄螺钉	Screw	1	
23	151022001	送布曲柄连接销	Feed crank pin connection	1	
24	T62711412	螺钉SM4. 76×32-14	Screw SM4. 76X32-14	1	
25	108111	抬牙连杆轴位螺母7. 14×28	Nut SM7. 14X28	1	
26	151026000	抬牙曲柄组件	Tooth crank lift components	1	自配件
26-1	151026001	抬牙曲柄	Tooth crank lift	1	
26-2	101130-1	抬牙曲柄螺钉	Screw	1	
27	151027001	抬牙连杆轴位螺钉	Screw	1	
28	151062000	抬牙轴组件	Teeth lift shaft assembly	1	自配件
28-1	151062001	抬牙轴	Lift shaft tooth	1	
21-2	T48150142	送料、抬牙轴卡簧	C-type stop ring	1	
29	151034000	抬牙叉组件	Teeth fork lift components	1	自配件
29-1	151034001	抬牙叉	Fork lift teeth	1	
29-2	T62681012	螺钉SM4. 37×40-10	Screw SM4. 37X40-10	1	
30	151042001	倒送料轴轴套	Down feed shaft sleeve	1	
31	151043000	倒送料轴组件	Down components of the feed axis	1	自配件
31-1	151043001	倒送料轴	Down feed axis	1	
31-2	T81007070	O型圈P7	O-ring P7	1	

6、切刀部件/UPPER KNIFE MECHANISM



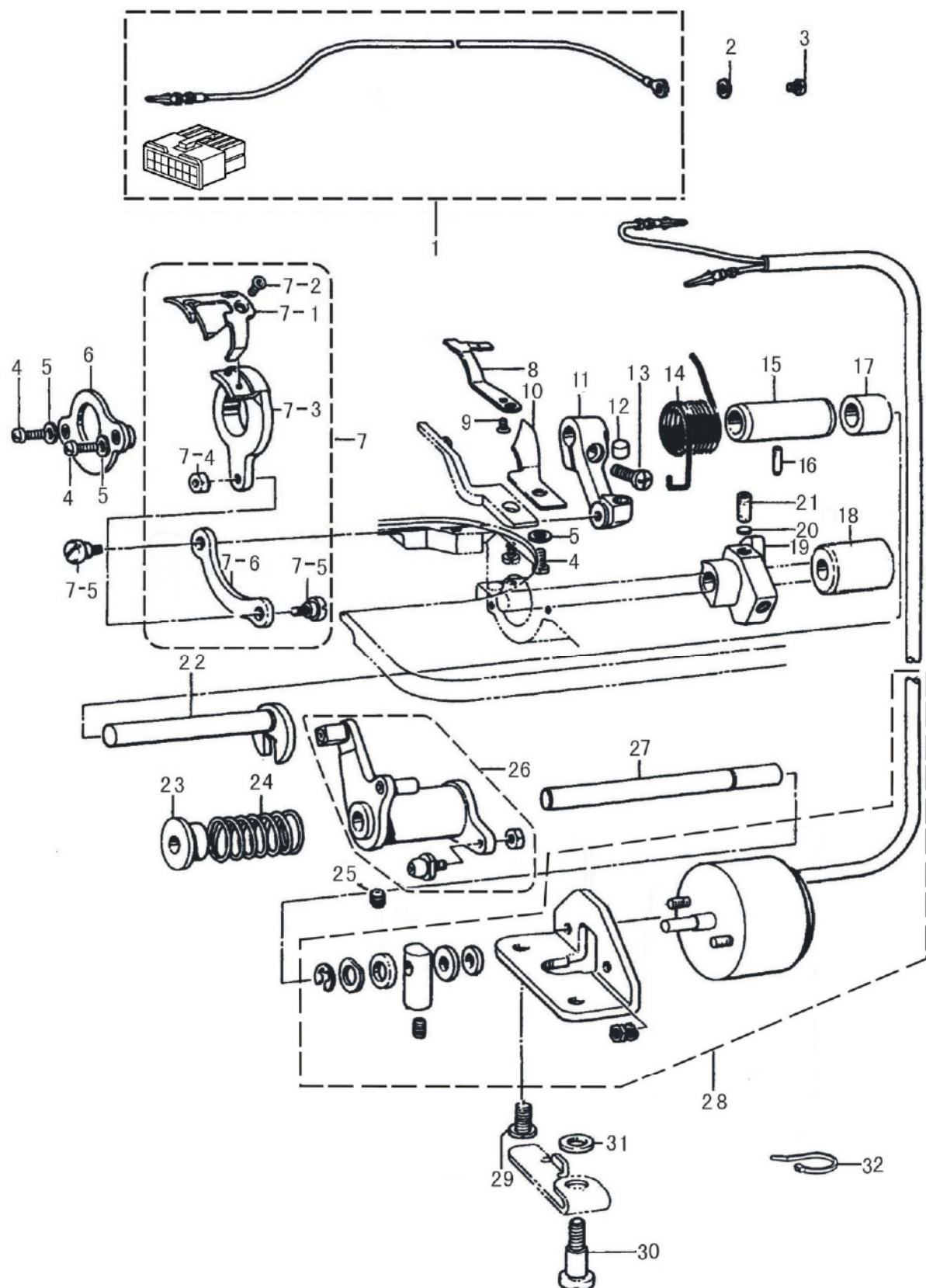
6、切刀部件/UPPER KNIFE MECHANISM					
序号	物料编码	零件名称	NAME OF PARTS	用量	备注
1	129030	切刀摆动轴套L	Rock shaft bush L	1	
2	129031	切刀摆动轴套R	Rock shaft bush R	1	
3	*	切刀摆动轴组件	Rock shaft w/screw	1	
3-1	129010	切刀摆动轴	Rock shaft	1	
3-2	129011	驱动曲柄销	Pin	1	
3-3	129014	切刀离合销	Pin	1	
3-4	129013	离合柄	Clutch bracket	1	
3-5	129049	螺母	Nut3 SM2.56	1	
3-6	129012	离合柄弹簧	Spring	1	
3-7	T14680432	紧定螺钉SM4.37×40	Set screw SM4.37	1	
3-8	*	油线L=300		1	
3-9	*	扎带		1	
4	*	驱动轴紧圈组件	Set screw collar assy	1	
4-1	129003	驱动轴紧圈	Set screw collar	1	
4-2	T14760632	紧定螺钉SM5.95×28-6	Set screw sm5.95	2	
5	777020001	切刀驱动凸轮组件	Knife eccentric wheel assy	—	
5-1	129006	切刀驱动凸轮	Knife eccentric wheel	1	
5-2	T15761122	螺钉SM5.95×28-11	Set screw SM5.95	1	
5-3	T13761032	螺钉SM5.95×28-10	Set screw SM5.95	1	
5-4	129007	摆动连杆	Rock connecting rod	1	
5-5	129009	摆动曲柄销	Pin	1	
5-6	T62711012	螺钉SM4.76×32-10	Set screw SM4.37	1	
5-7	777021001	摆动曲柄	Rock arm	1	
5-8	T62681412	螺钉SM4.37×40-14	Set screw SM4.37	2	
6	T13760612	紧定螺钉SM5.95×28	Set screw SMSM5.95	2	
7	129021	切刀下轴套	Knife shaft bush D	1	
8	129020	切刀上轴套	Knife shaft bush U	1	
9	T14500332	紧定螺钉SM4.37×40	Set screw SM4.37	2	
10	129016	切刀轴	Knire shaft	1	
11	116293	压紧杆防油罩	Resser bar	1	
12	129017	切刀轴弹簧	Spring assy	1	
13	*	切刀轴导向架组件	Knife shaft guide assy	1	
13-1	129015	切刀轴导向架	Knife shaft guide	1	
13-2	T62681212	螺钉SM4.37×40-12	Bolt, SM4.37X40	1	
14	116298	缓冲垫	O ring P9	1	
15	413003	切刀轴扳手	Upper knift set lever	1	
16	129047	切刀轴扳手螺钉	Screw	1	
17	129028	切线轴导轨	Knife shaft guide	1	
18	130040	螺钉SM3.57×40-13	Screwc, SM3.57X40	2	
19	*	切刀架组件	Knife holder	1	

6、切刀部件/UPPER KNIFE MECHANISM



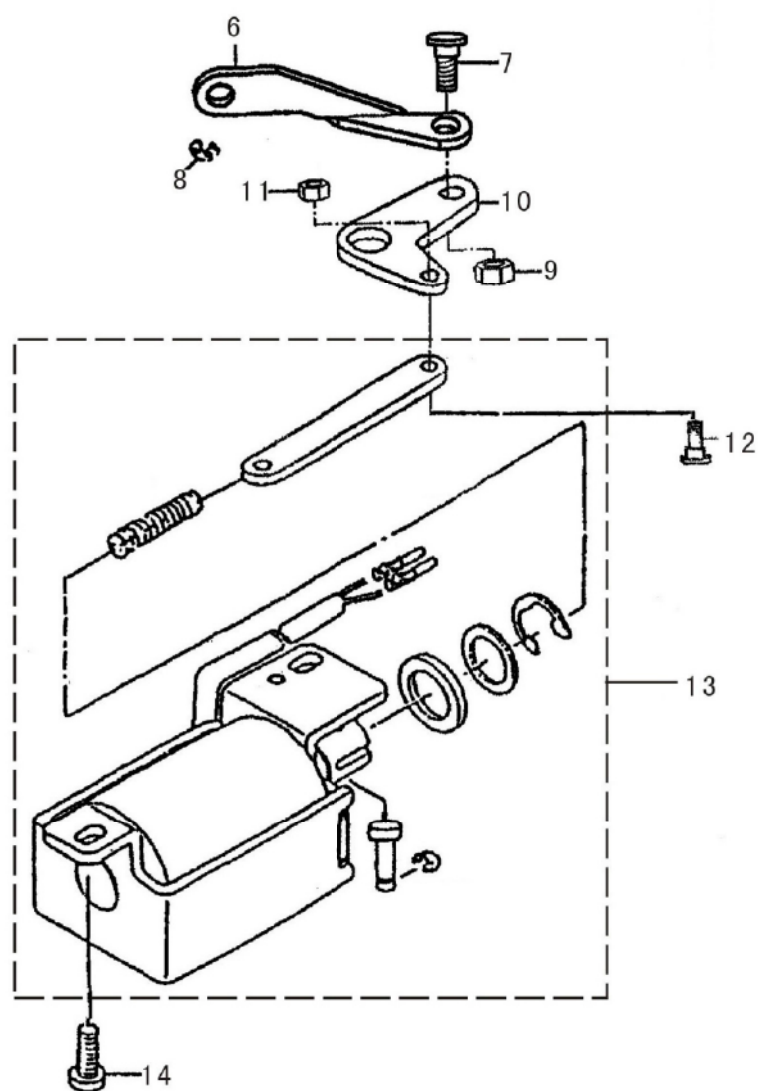
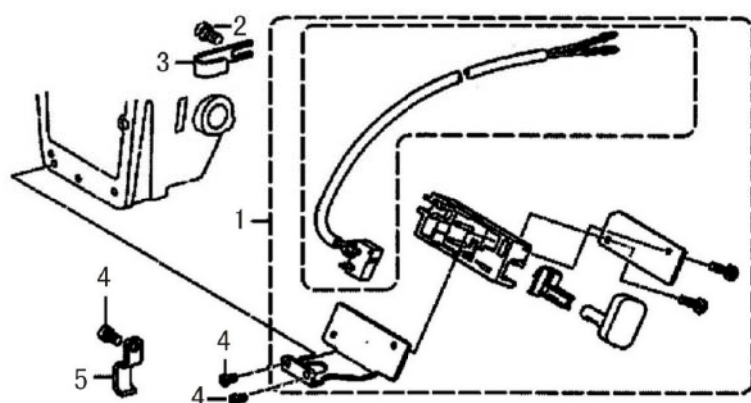
6、切刀部件/UPPER KNIFE MECHANISM					
序号	物料编码	零件名称	NAME OF PARTS	用量	备注
19-1	129018	切刀架	Knife holder	1	
19-2	129043	切刀	Upper knift	1	
19-3	413002	切刀压板	Knife washer	1	
19-4	108059	切刀压板螺钉SM3. 18	Screw bind SM3. 18	2	
20	T62711012	螺钉SM4. 76×32-10	Set screw SM4. 37	1	
21	115080	垫圈	Washer plain	1	
22	777018000	右推板组件	Needle plate assy	1	
22-1	777018001	右推板	Needle plate	1	
22-2	777016001	排屑罩	Material cover	1	
22-3	T62300312	螺钉M3×0. 5-3	Bolt M3X0. 5	2	
23	777017001	排屑罩	Material cover	1	
24	108062	右推板螺钉	Needle plate screwc	2	
25	115243	排屑罩螺钉	Material cover screwc	1	
26	777011000	面板组件	Face plate assy	1	
26-1	777011001	面板	Face plate washer plain	1	
26-2	129004	复位扳手轴位螺钉	Shouler screwc SM4. 76	1	
26-3	108135	扳手轴位螺钉垫圈	Shouler screwc	2	
26-4	129024	复位扳手	Clear lever	1	
26-5	129025	扳手弹簧复位套	Collar	1	
26-6	129026	复位扳手弹簧	Spring	1	

7、自动切线装置/THREAD TRIMMER MECHANISM



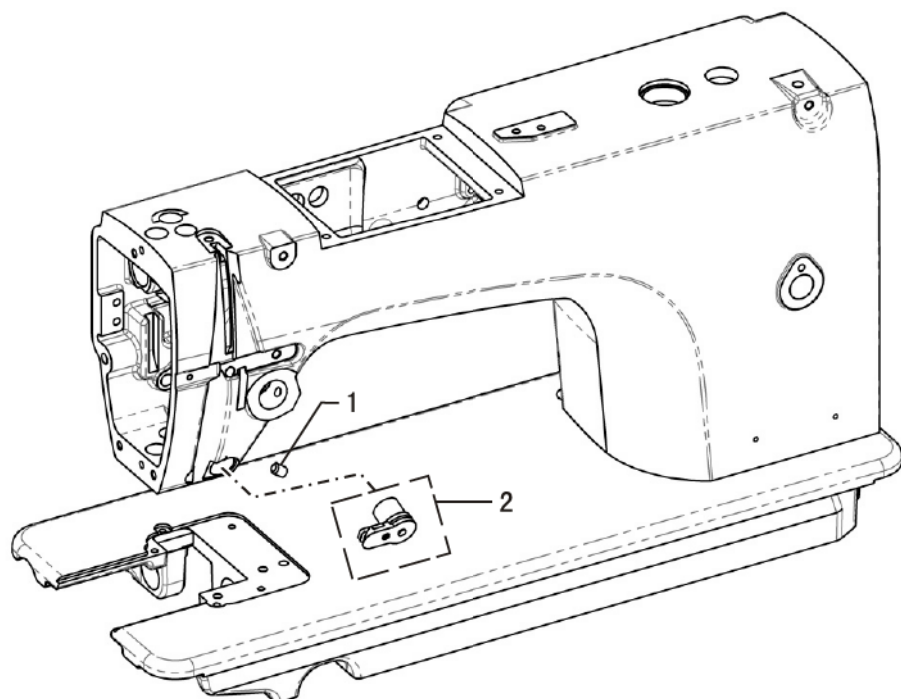
7、自动切线装置/THREAD TRIMMER MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	系统配送	接地线组件	Ground wire assembly	1	
2	405013	垫圈	Washer	1	
3	T62500612	螺钉M5×6	Screw, M5X6	1	
4	T62680812	螺钉SM4. 37×40-8	Screw, SM4. 37X40-8	3	
5	119075	垫圈	Washer	3	
6	119043	刀架压板组件	Knife bracket presser assy	1	
7	108530	动刀组件	Knife assembly	1	自配件
7-1	119044	动刀	Motorial knife	1	
7-2	119045	螺钉4. 37	Screw, SM4. 37	1	
7-3	119042	刀架	Knife bracket	1	
7-4	119048	螺母SM4. 37	Nut SM4. 37	1	
7-5	119047	螺钉4. 37	Screw, SM4. 37	1	
7-6	151201001	刀架连杆	Knife shaft connecting rod	1	
7-5	119047	螺钉SM4. 37	Screw, SM4. 37	1	
8	119039	固定刀	Fixed knife	1	
9	119040	固定刀螺钉SM3. 57	Screw, SM3. 57	1	
10	151017001	分线器	Thread partition	1	
11	119049	切刀驱动曲柄	Thread shear rock arm	1	
12	119050	驱动曲柄止动块	Positioning block	1	
13	T62711412	螺钉SM4. 76×28-14	Screw, SM4. 76X28-14	1	
14	119051	切刀曲柄弹簧	Spring	1	
15	151056001	切线轴套	Thread shear shaft bush	1	
16	119055	切线轴套螺钉4. 37	Screw, SM4. 37	1	
18	151089001	下轴中轴套	Axis in the sleeve under the	1	
19	119037	切线凸轮	Thread shear cam	1	
20	119038	切线凸轮垫	Thread shear cam mat	1	
21	T14771032	螺钉SM6. 35×40-10	Screw, SM6. 35X40-10	1	
22	151037001	切刀驱动曲柄轴	Thread shear rock arm shaft	1	
23	119060	扭簧端盖	Spring cover	1	
24	119061	切线凸轮复位弹簧	Spring	1	
25	T14770632	螺钉SM6. 35×40-6	Screw, SM6. 35X40-6	1	
26	119083	切线凸轮曲柄组件	Thread shear cam rock arm assy	1	
27	119059	切刀驱动轴	Thread shear shaft	1	
28	151038001	切线电磁铁组件	Solenoid components tangent	1	119063
29	T62770632	螺钉SM6. 35×40-6	Screw, SM6. 35X40-6	1	
30	119067	螺钉SM6. 35×40	Screw, SM6. 35X40	1	
31	T25060232	切线电磁铁架垫圈	Washer	1	405011
32	330224	扎带	Cord holder 1M	1	

8、自动倒缝装置/AUTOMATIC REVERSE MECHANISM

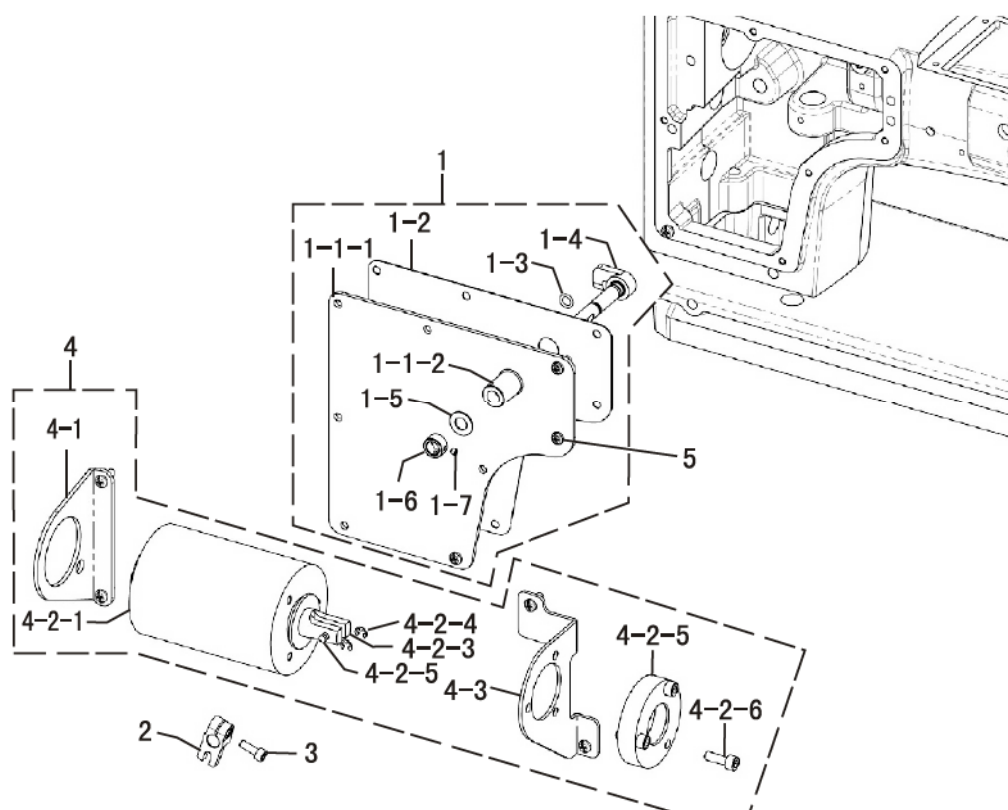


8、自动倒缝装置/AUTOMATIC REVERSE MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	113959001	自动倒缝开关组件	Automatically switch back seam component	1	
2	T60300612	螺钉M3×6	Screw, M3X6	1	
3	405029	电线夹	Wire clip	1	
4	T62670612	挡板螺钉SM3. 57×40-6	Screw, SM3.57X40-6	3	
5	405028	电线压板U2	Wire plate U2	1	
6	151079001	自动倒缝连杆	Automatically link back seam	1	
7	151115001	自动倒缝连杆螺钉M628	Screw, M6	1	
8	T48050342	卡簧	C-type stop ring	1	
9	T21060212	螺母M6	Nut SM4.76X28	1	
10	151081001	自动倒送料曲柄	Automatic reverse feed crank	1	
11	T21760312	螺母SM4. 37×40	Nut SM4.37X40	1	
12	151116001	倒缝铁芯连杆螺钉SM4. 37×40	Screw, SM4.37X40	1	
13	151082001	倒缝电磁铁组件	Reverse stitching magnetic plug assy	1	
14	T62761012	螺钉SM5. 95×28-10	Screw, SM5.95X28-10	2	

9、夹线装置/WIRE CLAMPING DEVICE



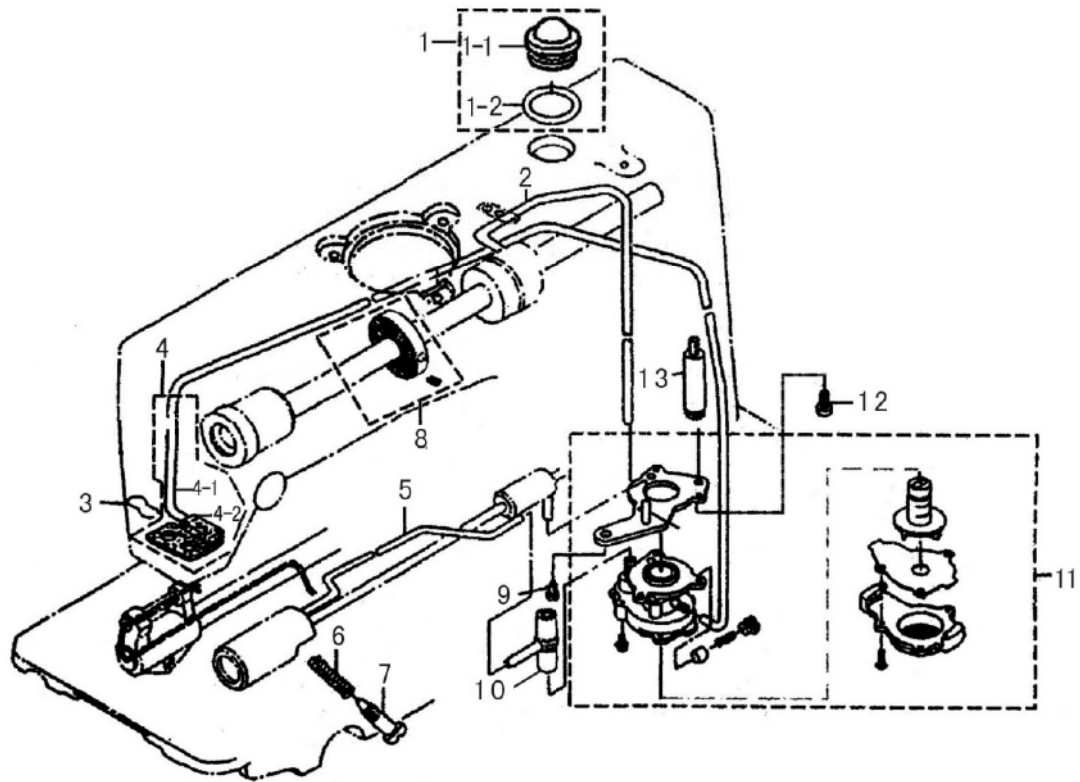
10、抬压脚电磁铁/PRESSER FOOT DEVICE



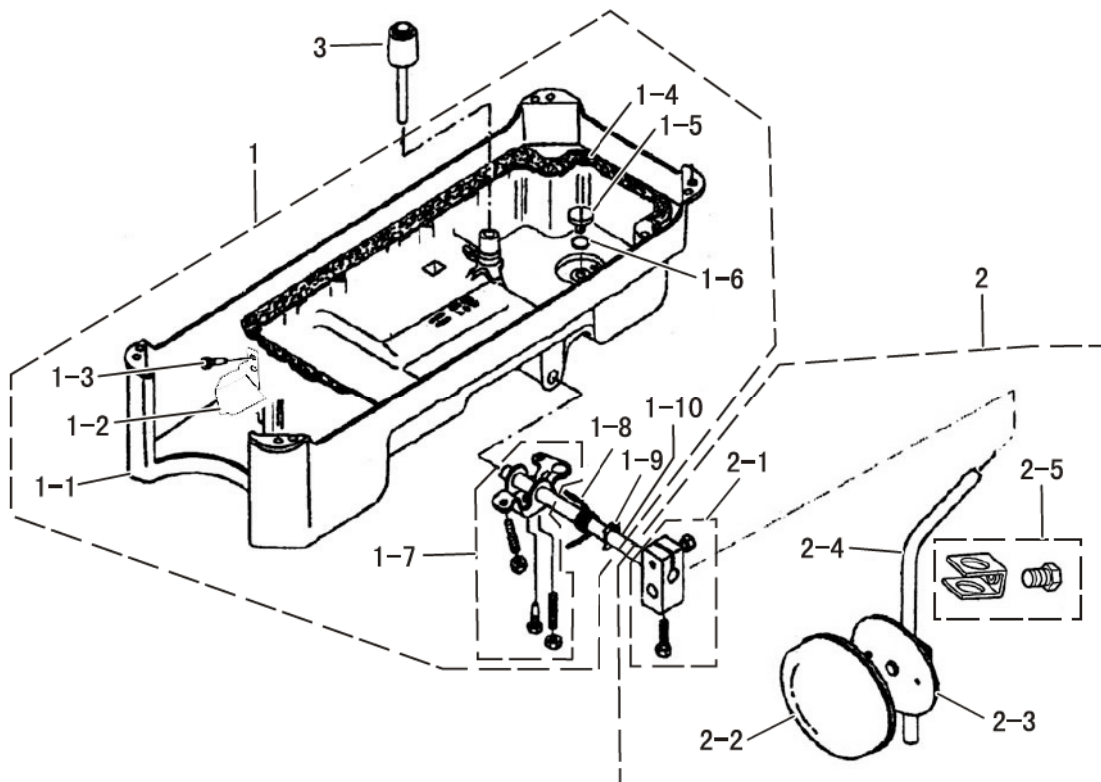
9、夹线装置/WIRE CLAMPING DEVICE					
序号	物料编码	零件名称	Name of parts	数量	备注
1	151340001	电子夹线器组件	Sweep line solenoid assembly	1	
2	T13760612	螺钉SM5. 95×28-6	Screw SM5. 95X28-6	1	

10、抬压脚电磁铁/PRESSER FOOT DEVICE					
序号	物料编码	零件名称	Name of parts	数量	备注
1	*	后盖板总组件	Rear plate assy	1	自配件
1-1	151261001	后盖板组件	Rear plate assy	1	
1-1-1	151194001	后盖板	Side plate	1	
1-1-2	151256001	后盖板连接柱		1	
1-2	151195001	后盖板垫片	Gasket for arm side cover	1	
1-3	T81007070	O型圈P7	O-ring P7	2	
1-4	119165	压脚提升轴	Knee lifter shaft	1	
1-5	108055	平垫圈	Washer, 11mm	1	
1-6	119163	压脚提升轴紧圈	Knee lifter shaft Set collar	1	
1-7	T14680432	螺钉SM4. 37×40-4	Screw SM4. 37X40-4	2	
2	119187	电磁抬压提升曲柄	Presser foot lifter arm	1	
3	T18711432	螺钉SM4. 76×40-14	Screw SM4. 76X40-14	1	
4	*	抬压脚电磁铁总组件		1	自配件
4-1	151250001	电磁铁架L	Solenoid base L	1	
4-2	113961001-1	抬压脚电磁铁组件	P-foot solenoid assy	1	
4-2-1	113961001-1-1	抬压脚电磁铁	P-foot solenoid	1	
4-2-2	113961001-1-2	电磁铁连接销	Pin	1	
4-2-3	113961001-1-3	电磁铁芯		1	
4-2-4	T48040342	挡圈E4	Ring E4	2	
4-2-5	113961001-1-4	电磁铁盖	Solenoid stopper	1	
4-2-6	13961001-1-6	螺钉	Screw		
4-3	151251001	电磁铁架R	Solenoid base R	1	
5	T62501216	螺钉M5×12	Screw M5X12	7	
6	113961001-1-7	抬压电磁铁罩壳	Cover	1	
7	113961001-1-8	螺钉SM3. 57×40-5	Screw SM3. 57X40-5	1	

11、润滑装置/OIL LUBRICATION MECHANISM



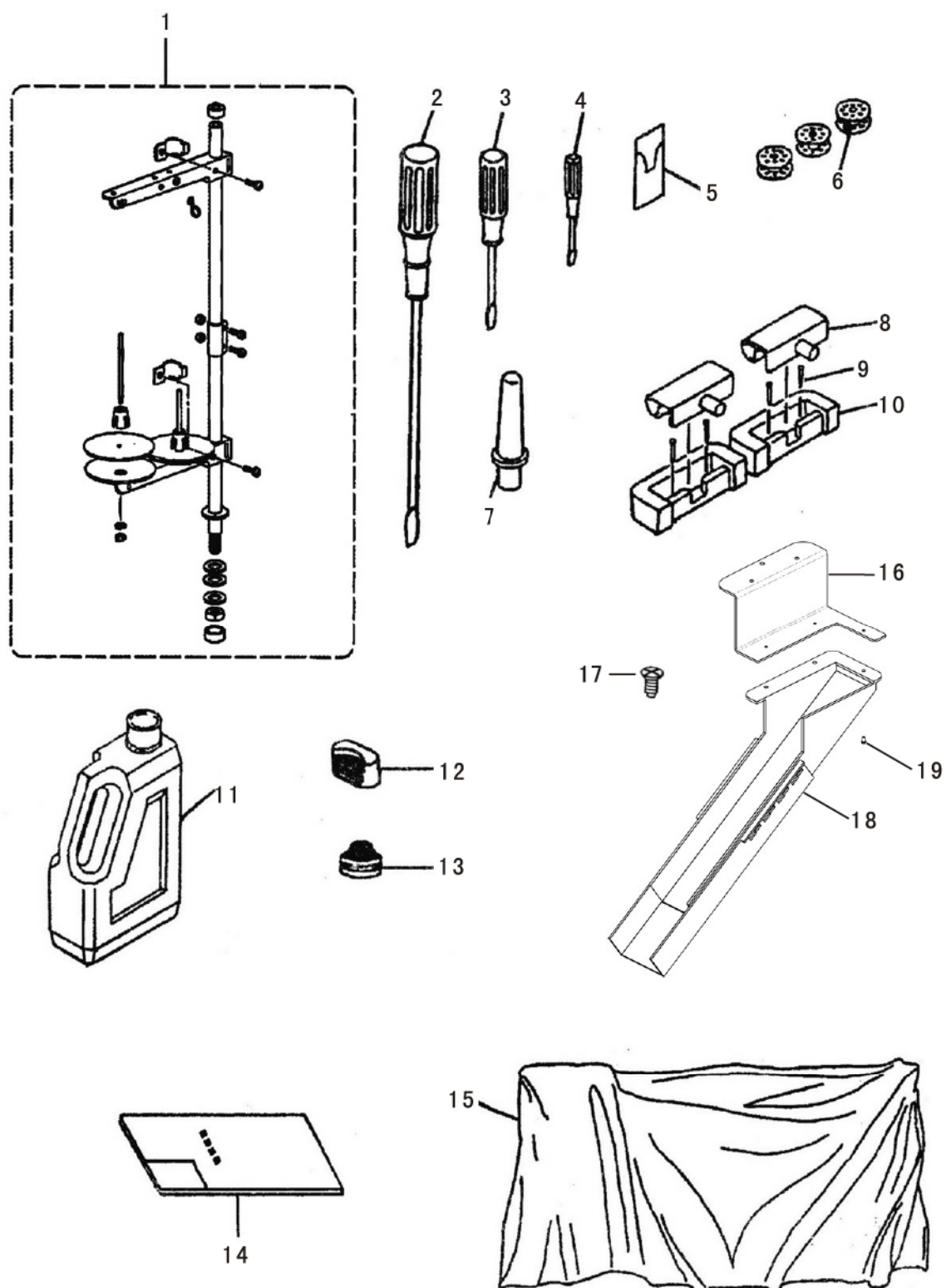
12、油盘装置/OIL RESERVOIR MECHANISM



11、润滑装置/OIL LUBRICATION MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	108486	油窗组件	Oil cap assy	1	自配件
1-1	108165	油窗	Oil cap	1	
1-2	108166	O型圈	O-ring, PW14	1	
2	151136001	上轴供油管	On the shaft for the pipeline	1	
3	151105001	滤油毡压簧	Filter felt compression spring	1	
4	108497	回油管组件	Oil return pipe assy	1	自配件
4-1	100630700	回油管	Oil return pipe	1	
4-2	777027001	机头回油滤油毡	Felt pouch	1	
5	151135001	旋梭供油管	Hook for tubing	1	
6	108175	调节弹簧	Adjusting spring	1	
7	108174	调节螺钉SM4. 37×40-19	Screw, SM4. 37X40-19	1	
8	151151000	绕线器驱动轮组件	Winder wheel assembly	1	自配件
8-1	122011001	绕线器驱动轮	Winder wheel	1	
8-2	T14060832	螺钉M6×8	M6×8	2	
9	T62760612	油泵螺钉SM5. 95×28-6	Screw, SM5. 95X28-6	3	
10	151138001	供油管接头	For pipe joints	1	
11	151120001	油泵组件	Pump components	1	
12	121508001	油泵连接螺柱螺钉	Stud screw pump connection	1	
13	151137001	油泵连接螺柱	Pump connection stud	1	

12、油盘装置/OIL RESERVOIR MECHANISM					
序号	物料编码	零件名称	Name of parts	数量	备注
1	777023000	油盘组件	Oil reservoir assy	1	自配件
1-1	777023001	油盘	Oil reservoir	1	
1-2	777024001	油盘导油板	Oil reservoir stopper plate	1	
1-3	101018	螺钉SM4. 37×40	Screw SM4. 37X40	1	
1-4	151032001	油盘垫	Gasket for oil reservoir	1	
1-5	151078001	排油孔螺钉SM7. 94×24-7	Screw, SM7. 94X24-7	1	
1-6	101197	排油孔螺钉O型圈	O ring	1	
1-7	151067001	膝控限位架组件	knee lifter stop bracket assy	1	
1-8	151068001	膝控复位簧	twist spring	1	
1-9	108198-8	膝控复铰链轴挡圈	retaining ring el0	1	
1-10	151069001	膝控铰链轴	Knee lifter shaft	1	
2	*	碰块垫组件	knee lifter plate assy	1	自配件
2-1	108198-1	碰块弯杆接头组件	joint for knee lifter bell crank assy	1	
2-2	1101280	碰块垫	knee lifter plate	1	
2-3	108198-4	膝控碰块	knee lifter plate assy	1	
2-4	108198-3	膝控弯杆	knee lifter bar	1	
2-5	108198-5	碰块架组件	bracket for knee lifter plate	1	
3	100411001	顶杆	Mandrel	1	

13、附件/ACCESSORIES



12、附件/ACCESSORIES					
序号	物料编码	零件名称	Name of parts	数量	备注
1	416001	线架组件(2DR)	cotton stand assy 2dr	1	
2	100330001	螺丝刀(大)	Screw driver 4.7X250	1	
3	100340001	螺丝刀(中)	Screw driver 3.4X70	1	
4	100350001	螺丝刀(小)	Screw driver 1.9X52	1	
5	T80211400A	机针	Needle	4	
6	108163	梭心	Bobbin	3	
7	100401001	机头撑杆	hend rest	1	
8	1101281	机壳铰链	head cushion	2	
9	330007	钉子	Nail	4	
10	1101282	机壳铰链套	oil pan cushion	2	
11	100506001	大油壶	oil tank	1	
12	1101283	机壳防震垫块(大)	Rubber cushion (big)	2	
13	1101284	机壳防震垫块(小)	Rubber cushion (small)	2	
14	C6320133	说明书	Manual	1	
15	100538001	机罩	Vinyl cover	1	
16	777025001	排屑槽安装架	dusrer shute bracket	1	
17	777025001	排屑槽安装架木螺钉	Wood screw	3	
18	777026001	排屑槽	Dusrer shute assy	1	
19	T62670412	螺钉SM3. 57×40-4	Screw SM3. 57X40-4	3	