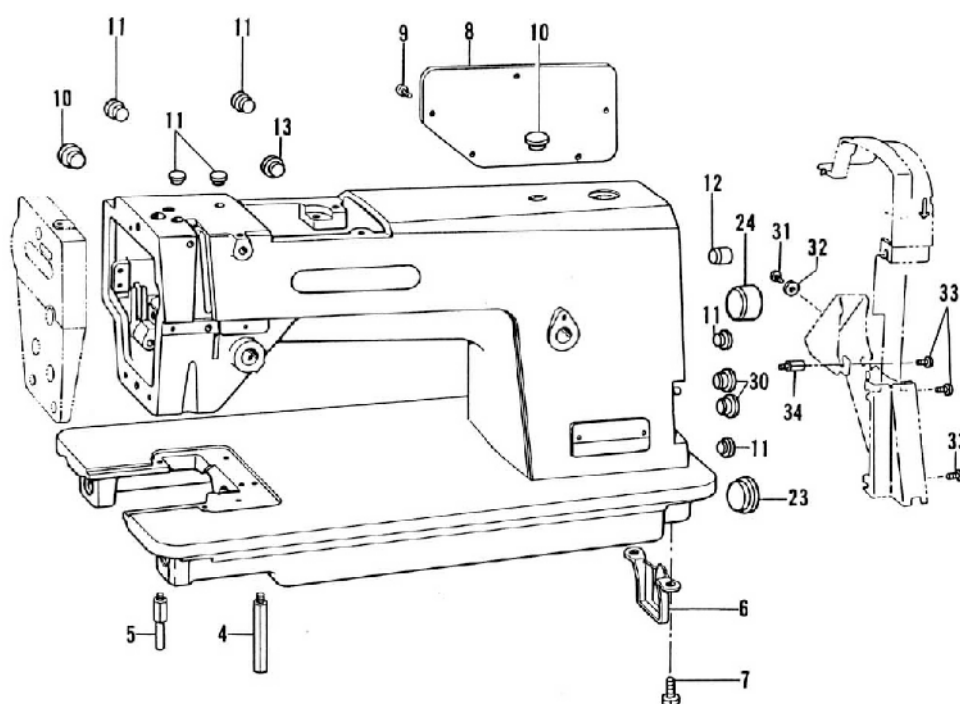


目 录

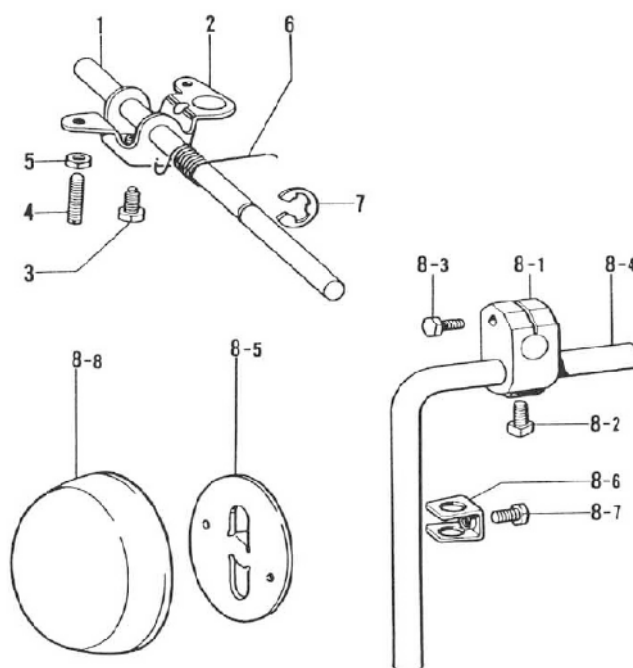
CONTENTS

机壳部件 MACHINE BED FRAME	1
膝控部件 KNEE LIFTER MECHANISM	1
针杆、上轴部件 NEEDLE BAR&UPPER SHAFT MECHANISH	3
压脚部件 PRESSER FOOT MECHANISM	5
送料部件 FEED DRIVING MECHANISM	7
切刀部件 UPPER KNIFE MECHANISM	11
旋梭部件 HOOK MECHANISM	13
供油润滑部件 LUBRICATION MECHANISM	15
过线、压线部件 TENSION POST&TENSION DISC MECHANISM	17
附件 MACHINE HEAD ACCESSORIES	19
标准件一览表 STANDARD PIACE GENERAL CHART	23

机壳部件 MACHINE BED FRAME



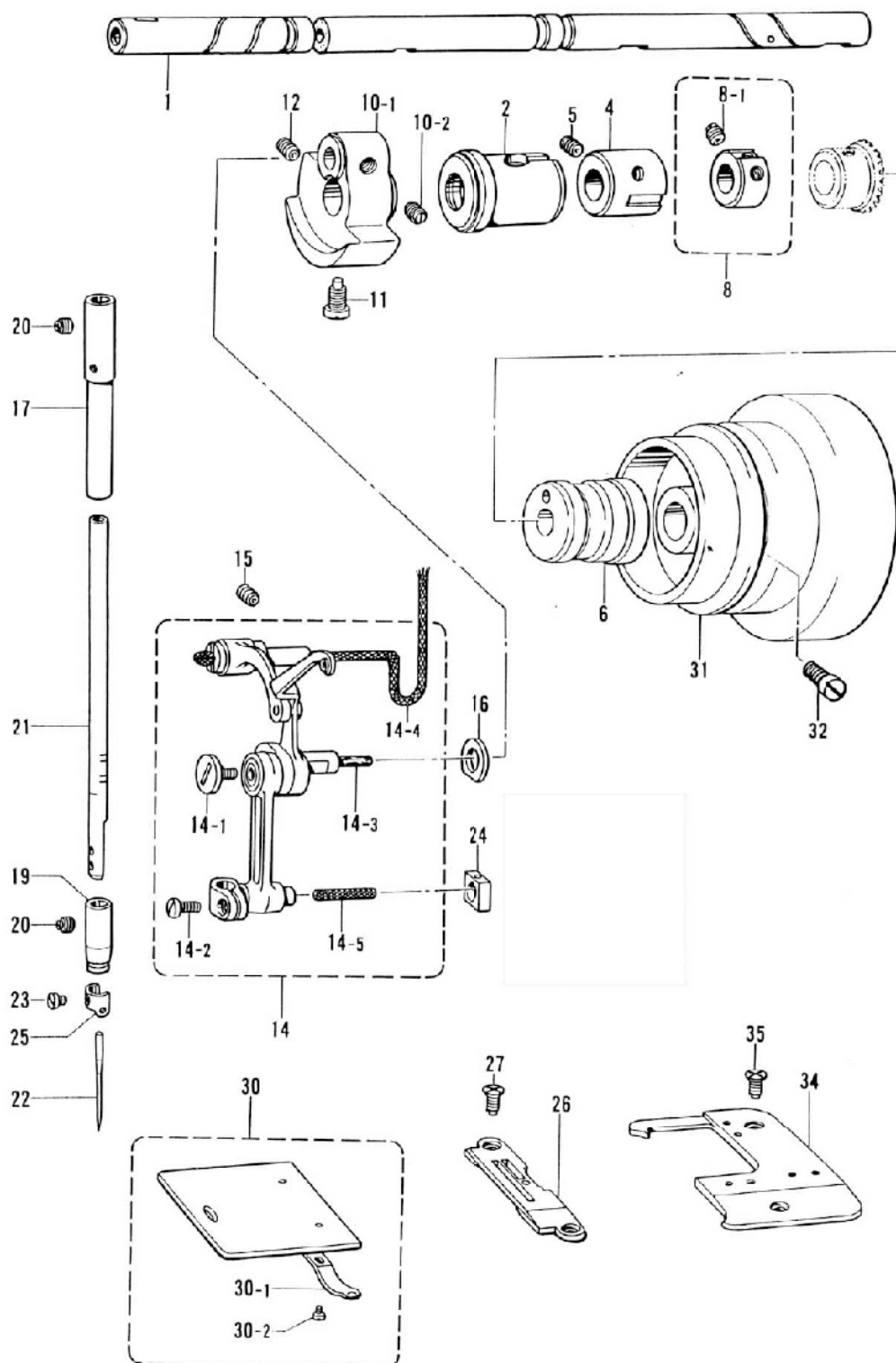
膝控部件 KNEE LIFTER MECHANISM



机壳部件 MACHINE BED FRAME					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
4	200010001	机壳长支撑杆	Bed leg L	1	
5	200010002	机壳短支撑杆	beg leg S	1	
6	200010003	机壳支撑板	pump cover	1	
7	200010004	螺钉 SM7.14	bolt sm7.14	2	
8	200010005	后盖	rear cover	1	
9	200010006	螺钉 SM4.37-40X10	screw pan sm4.37-40X10	5	
10	200010007	橡皮塞 $\phi 15.5$	rubber cap 15.5	2	
11	200010008	橡皮塞 $\phi 8$	rubber cap 8	6	
12	200010009	橡皮塞 $\phi 10.7$	rubber cap10.7	1	
13	200010010	橡皮塞 $\phi 10.5$	rubber cap10.5	1	
23	200010012	橡皮塞 $\phi 19.8$	rubber cap19.8	1	
24	200010013	橡皮塞 $\phi 23.9$	rubber cap23.9	1	
30	200010008	橡皮塞 $\phi 8$	rubber cap8	2	
31	200040048	螺钉 SM4.37-40X8	screw pan sm4.37-40X8	1	
32	2000A2005	垫片	washer	1	
33	200201016	螺钉 SM5.95-28X8	screw pan sm5.95-28X8	3	
34	2000A2003	螺柱	stud	1	

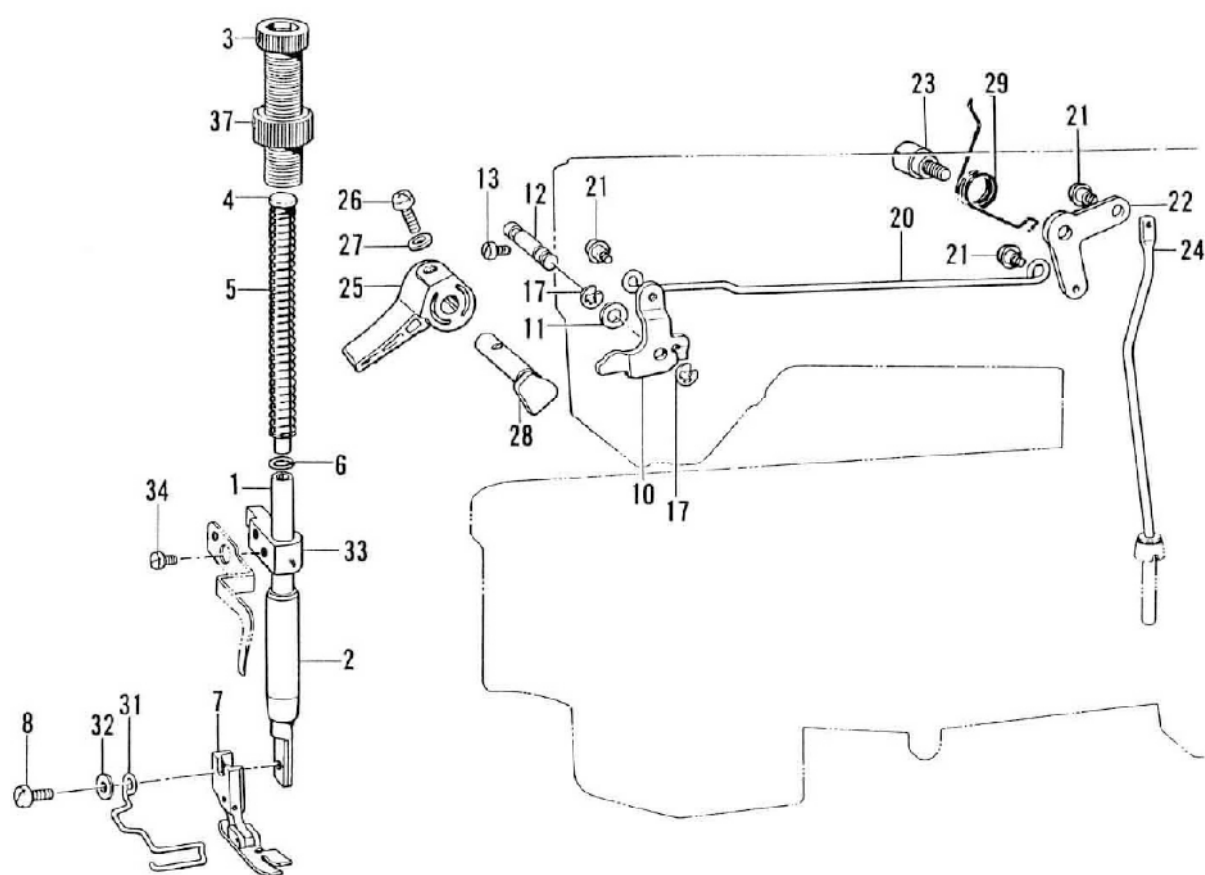
膝控部件 KNEE LIFTER MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1	200061001	膝控铰链轴	Knee lifter shaft	1	
2	200061002	膝控限位架	knee lifter	1	
3	200061003	膝控限位架螺钉SM5.95X28/10	bolt sm5.95	1	
4	200061004	膝控限位架螺钉SM5.95X28/24	set screw sm5.95	2	
5	200061005	调节螺钉螺母SM5.95X28	nut sm5.95	2	
6	200061006	膝控复位簧	twist spring	1	
7	200061007	挡圈 E10	retaining ring e10	1	
8-1	200081000	碰块弯杆接头	knee lifter joint	1	
8-2	200081001	螺钉 SM7.94	bolt sm7.94	1	
8-3	200081002	螺钉 SM5.95X20	solt sm5.95X20	1	
8-4	200081003	膝控弯杆	knee lifter bar	1	
8-5	200081004	膝控碰块	knee lifter plate	1	
8-6	200081005	碰块架	knee lifter stopper	1	
8-7	200081006	螺钉 SM5.95	bolt sm5.95	1	
8-8	200081007	碰块垫	knee lifter plate cover	1	
				1	

针杆、上轴部件 NEEDLE BAR&UPPER SHAFT MECHANISH



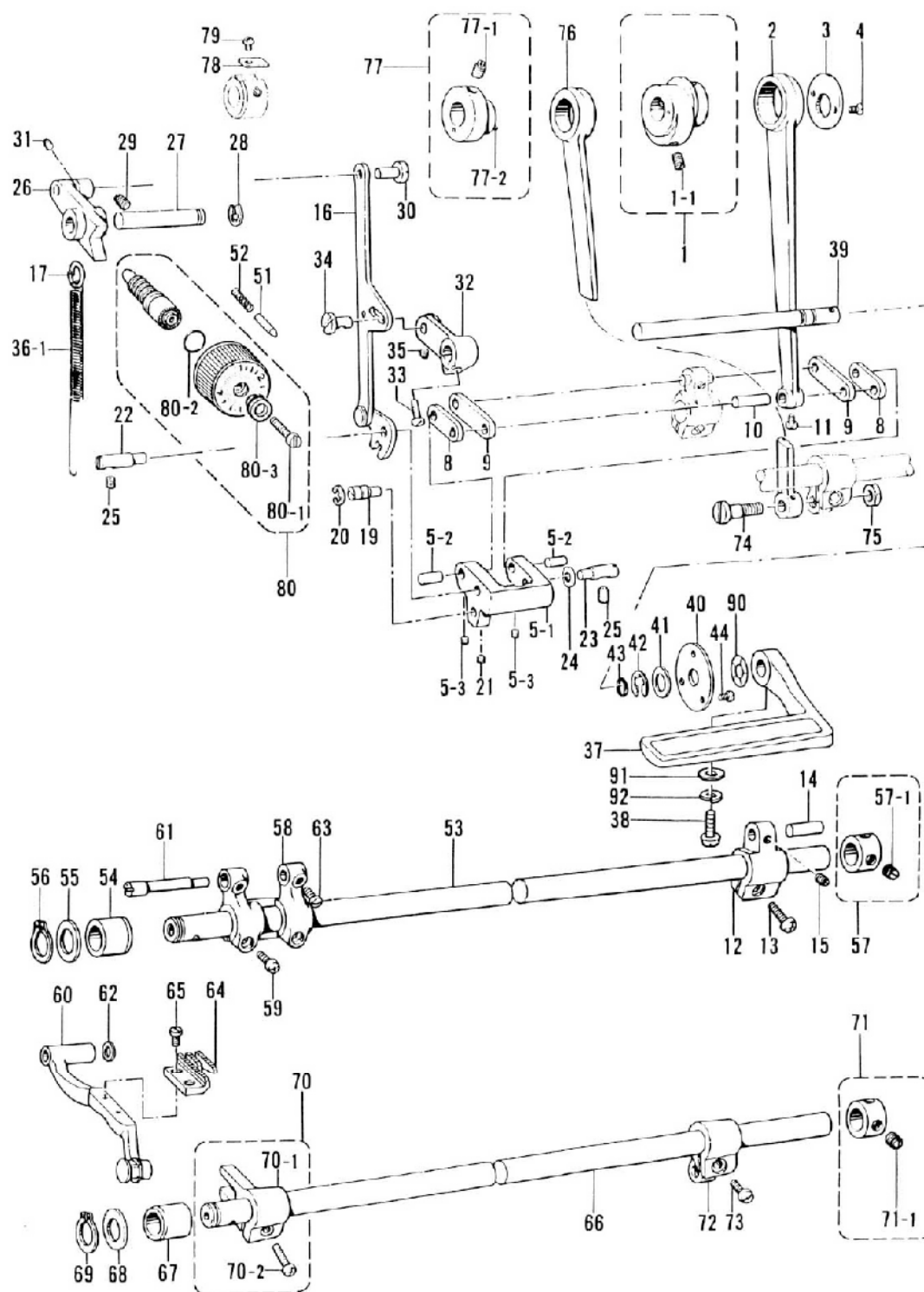
针杆、上轴部件 NEEDLE BAR&UPPER SHAFT MECHANISH					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1	200031001	上轴	Upper shaft	1	
2	200030001	上轴左轴套 L	upper shaft bush,L	1	
4	200030002	上轴中轴套 M	upper shaft bush,M	1	
5	200030003	螺钉 SM5. 95	set screw (cp) sm5. 95	1	
6	200030004	上轴右轴套 R	upper shaft bush,R	1	
8	200030005	上轴紧圈组件	set collar assy	1	
8-1	200030007	螺钉 SM6. 35	set screw sm6. 35	2	
10	※	针杆曲柄组件	thread take-up crank assy	1	
10-1	200031002	针杆曲柄	thread take-up crank	1	
10-2	200031007	螺钉 SM6. 35	set screw sm6. 35	2	
11	200031003	螺钉 SM7. 14	screw sm7. 14	1	
12	200031007	螺钉 SM6. 35	set screw socket (cp) sm6. 35	1	
14	200033000	挑线杆大配件	thread take-up lever assy	1	
14-1	200033001	螺钉 SM3. 57L	screw sm3. 57L	1	
14-2	200033002	螺钉 SM3. 57	screw sm3. 57	1	
14-3	200033003	液针轴承	felt	1	
14-4	200033004	油毡	wick(L=400)	1	
14-5	200033005	油线	wick 4X4(L=27)	1	
15	200030006	螺钉 SM5. 95	set screw (cp) sm5. 96	1	
16	200030008	垫圈	washer plain special 8	1	
17	200030009	针杆上轴套 U	needle bar bush,U	1	
19	200530019	针杆下轴套 D	needle bar bush,D	1	
20	200030013	螺钉 SM5. 65	set screw sm5. 56	2	
21	200030011	针杆	needle bar	1	
22	200030012	机针#11	needle dbx1 (#11)	1	
23	200030013	螺钉 SM3. 18	set screw sm3. 18	1	
24	200030015	针杆接头滑块	needle bar guide slide block	1	
25	200030020	针杆过线环	needle bar thread guide	1	
26	777573101	针板	needle apate	1	
27	200030017	针板螺钉 SM4. 37	screw flat sm4. 37	2	
30	200032000	推板组件	slide plate assy	1	
30-1	200032001	推板簧	sping	1	
30-2	200032002	螺钉 SM2. 38	screw sm2. 38	2	
31	200030021	上轮	pulley	1	
32	200030018	螺钉 SM5. 95-14	set screw (cp) sm5. 95-14	2	
34	777575001	右推板	needle plate	1	
35	777267001	螺钉 SM4. 37	screw flat sm4. 37	2	

压脚部件 PRESSER FOOT MECHANISM



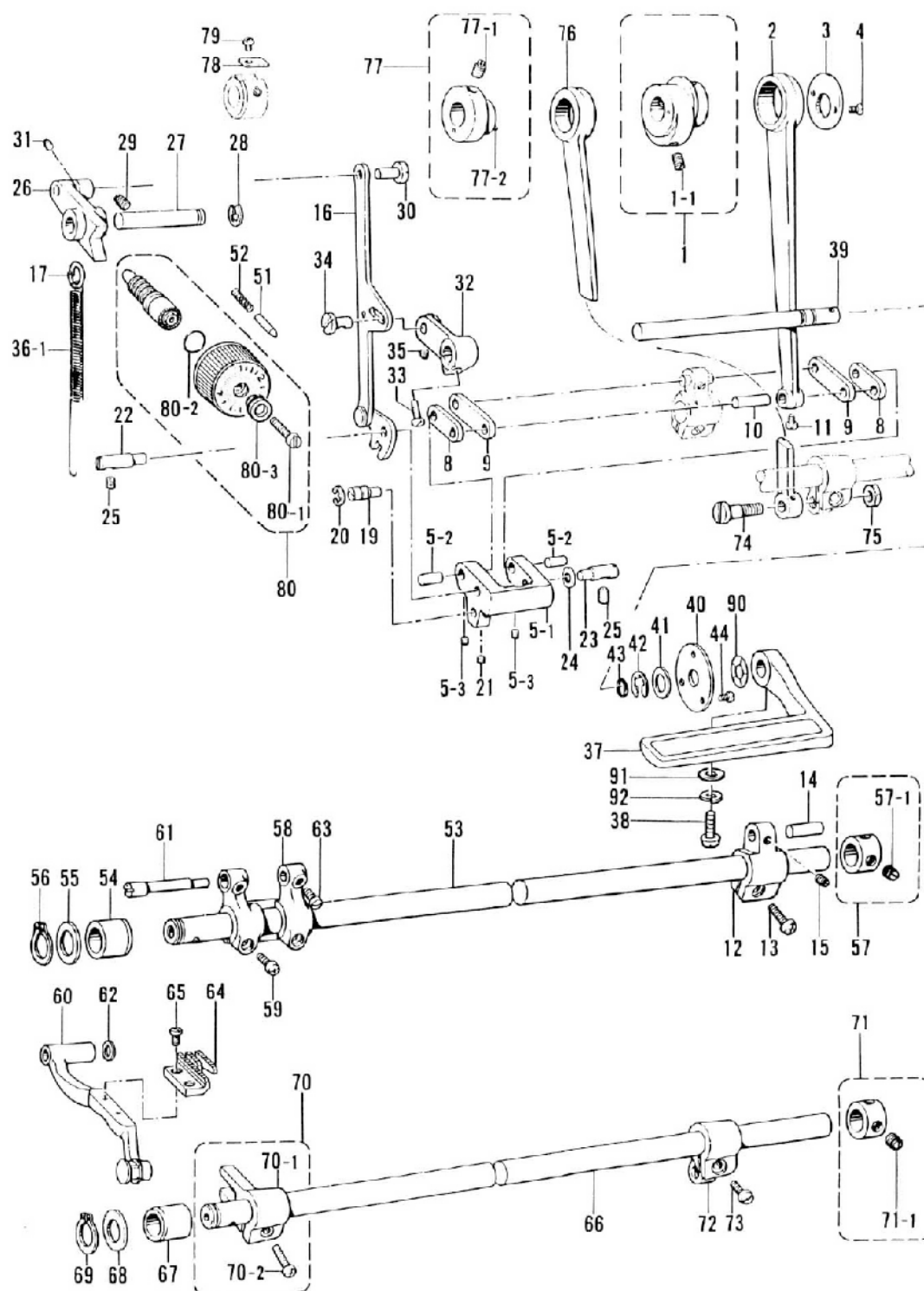
压脚部件 PRESSER FOOT MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1	200020001	压紧杆	Resser bar	1	
2	200020002	压紧杆轴套	presser bar bush	1	
3	200020003	调压螺钉	presser adjust screw	1	
4	200020004	压紧杆弹簧导柱	sping guide	1	
5	200020005	压紧杆弹簧	presser spring	1	
6	200203002	垫圈	spring washer	1	
7	113280101	压脚	presser foot assy 3/22''	1	
8	200020010	螺钉3.57X10	screw sm3.57X10	1	
10	200020003	膝控提伸升左杠杆	presser bar lifter	1	
11	200020008	垫圈	washer	1	
12	200203004	膝控提伸杠杆左销	presser bar liter shaft	1	
13	200020010	螺钉3.57	set screw sm3.57	1	
17	200020011	挡圈E4	retaining ring e4	2	
20	200020012	膝控提升拉杆	knee lifter connecting rod	1	
21	200020013	螺钉4.76	shoulder screw sm4.76	3	
22	200020014	膝控提升右杠杆	knee lifter bar	1	
23	200020015	螺钉6.35	shoulder screw sm6.35	1	
24	200020016	膝控提升连杆	knee lifter bar	1	
25	200020017	压脚扳手	presser bar lifter	1	
26	200020018	螺钉3.5X12	screw pan m3.5X12	1	
27	200020019	垫圈	washer	1	
28	200020020	压紧杆提升凸轮	presser bar lifter crank	1	
29	200020021	复位簧	spring	1	
31	200020026	护指器	finger guard	1	
32	GB97.1-85	平垫圈	waesher plains3.5	1	
33	200020023	压紧杆导架	presser bar guide bracket	1	
34	200020024	螺钉4.37	set screw sm4.37	1	
37	200020022	调压锁紧螺母	presser adjust nut	1	

送料部件 FEED DRIVING MECHANISM



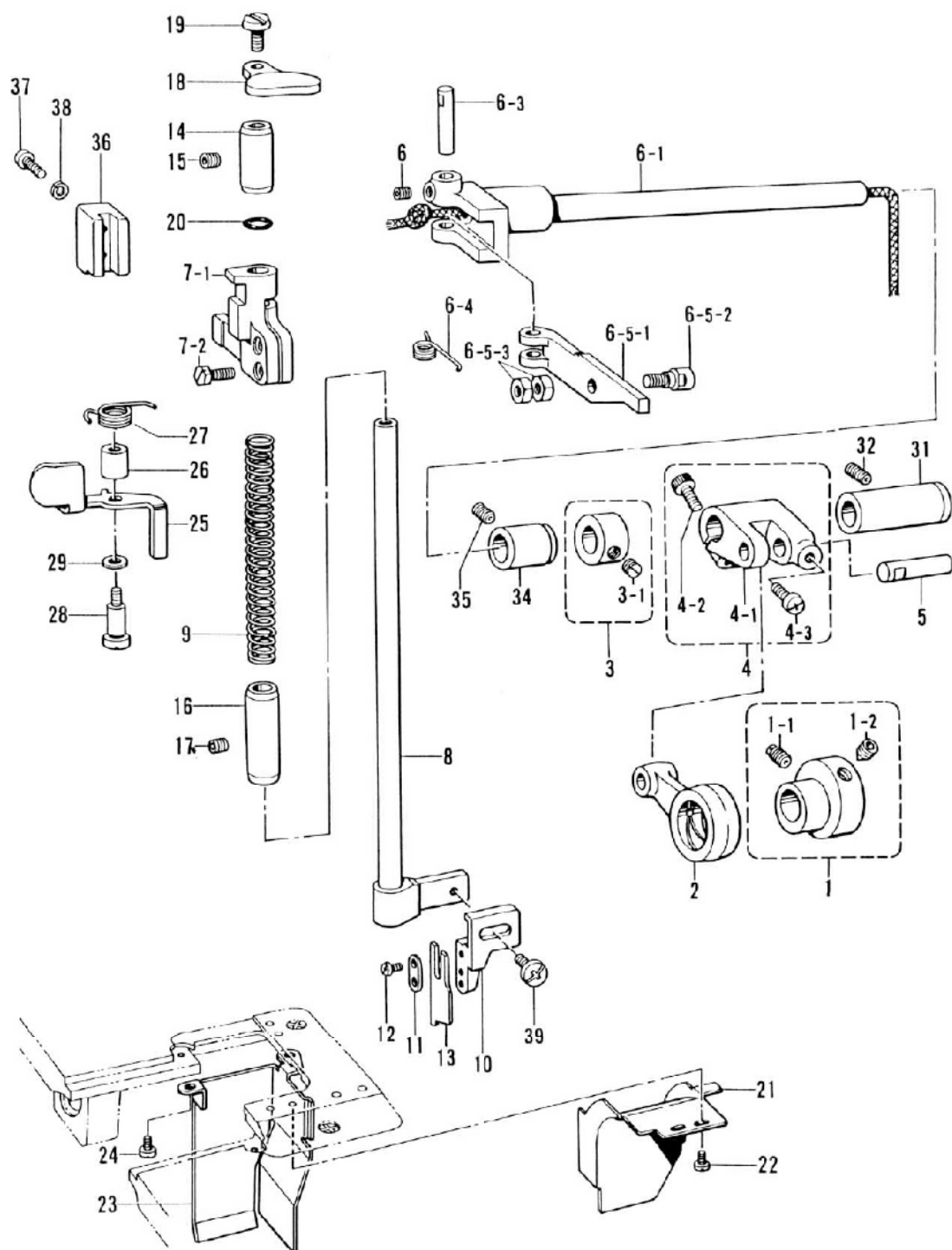
送料部件 FEED DRIVING MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1	200041002	送布凸轮组件	level feed eccentric wheel w/s	1	
1-1	200041001	螺钉5.95	set screw (cp) sm5.95	2	
2	200040001	送布连杆	level feed connecting rod	1	
3	200040002	送布连杆挡板	conecting rod presser	1	
4	200040003	螺钉3.57	screw flat sm3.57	2	
5	200040000	针距调节曲柄配件	level regulator assy	1	
5-1	200042001	针距调节曲柄	level regulator	1	
5-2	200042002	曲柄短连杆销	feed link stud	2	
5-3	200042013	螺钉 SM4.37	set screw socket (cp) sm4.37	2	
8	200042004	曲柄短连杆配件	feed rock link	2	
9	200042006	曲柄长连杆配件	feed rock arm link	2	
10	200042008	曲柄连杆长销	link shaft	1	
11	200042009	螺钉 SM3.57	set screw sm3.57	1	
12	200040004	送布曲柄	feed rock arm	1	
13	200040005	螺钉 SM4.76-32X12	screw pan sm4.76-32X12	1	
14	200040006	送布曲柄销	feed rock arm stud	1	
15	200042013	螺钉 SM4.37X40/6	set screw sm4.37X40/6	1	
16	200043000	针距连杆组件	f/regurator connect rod assy	1	
17	200041001	拉簧	spring hook	1	
19	200043001	连杆曲柄销	pin	1	
20	200043002	挡圈E6	reaining ring e6	1	
21	200042013	螺钉 SM4.37	set screw socket (cp) sm4.37	1	
22	200043003	针距调节曲柄长轴	feed regulator shaft L	1	
23	200043004	针距调节曲柄短轴	feed regulator shaft	1	
24	200043005	曲柄短轴垫圈	washer	1	
25	200043005	螺钉 SM5.95	set screw socker (cp) 5.95	2	
26	200040008	针距座	feed regulator	1	
27	200040009	针距座铰链轴	feed regulator shaft	1	
28	200040010	挡圈 E7	retaining ring e7	1	
29	200040010	螺钉 SM5.95	set screw socket (cp) sm 5.95	1	
30	200040012	调整销12.5	connecting stud 12.5	1	
31	200040013	螺钉 SM4.37	set screw socket (cp) sm4.37	1	
32	200040014	针距调节连杆曲柄	lever	1	
33	200144017	螺钉 SM4.76-32X14	screw pan sm4.76-32X14	1	
34	200040012	针距调节连杆调整销12.5	connecting stud 12.5	1	
35	200040013	螺钉 SM4.37	set screw socket (cp) sm4.37	1	
36-1	200040046	弹簧	spring	1	
37	200204006	倒缝扳手	reverse stiching lever	1	
38	200204034	螺钉 SM4.76-32X14	screw pan sm4.76-32X14	1	
39	200040016	倒缝操纵杆轴	reverse stiching lever shaft	1	
40	200040017	倒缝操纵杆轴挡板	washer	1	
41	200040018	倒缝操纵杆轴垫圈S10	washer plain s10	1	
42	200040019	挡圈 E8	retaining ring e8	1	
43	200040020	O型密封圈	o ring	1	
44	200062005	螺钉 SM3.57-40X7	screw pan sm3.57-40X7	3	
51	200040025	止动销	positioning pin	1	
52	200040025	止动销弹簧	spring	1	

送料部件 FEED DRIVING MECHANISM



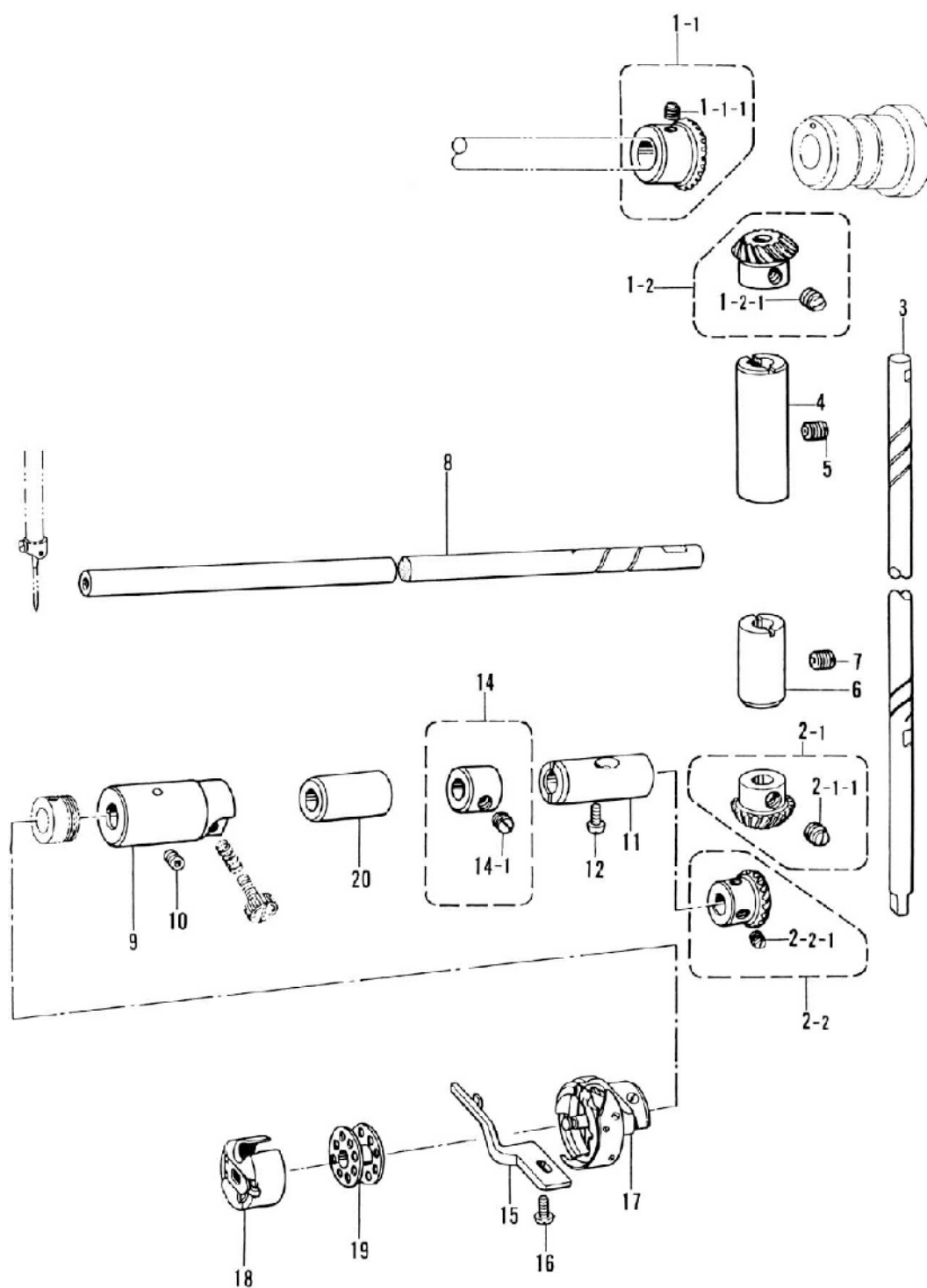
送料部件 FEED DRIVING MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
53	200040027	送布轴	feed rock shaft	1	
54	200040028	送布轴轴套	bush 19.3	1	
55	200040029	垫圈 $\phi 15 \times \phi 22 \times 2$	ring 2X15X22st	1	
56	200040030	挡圈 C15	retaining ring c15	1	
57	200040031	送布轴紧圈	feed shaft set collar assy	1	
57-1	200040032	螺钉 SM6.35	set screw sm6.35	2	
58	200044002	牙架曲柄	feed bock bracket arm	1	
59	200044001	螺钉 SM4.37-40X12	screw pan sm4.37-40X12	2	
60	200044000	牙架组件	feed bracket assy	1	
61	200044003	牙架曲柄偏心轴	feed bracket shaft	1	
62	200044004	垫圈	washer plain 4.2	1	
63	200044005	螺钉 SM4.37	set screw sm4.37	2	
64	200044006	送布牙	feed dog	1	
65	200044007	螺钉 SM3.18	screw sm3.18	2	
66	200040033	抬牙轴	feed lifting rock shaft	1	
67	200040028	送布轴轴套	bush 19.3	1	
68	200040029	垫圈 $\phi 15 \times \phi 22 \times 2$	ring 2X15X22st	1	
69	200040030	挡圈C15	retaining ring c15	1	
70	※	抬牙叉组件	f/lift rock shaft crank assy	1	
70-1	200040035	抬牙叉	feed lifting rock shaft crank	1	
70-2	200040036	螺钉 SM4.37-40X14	screw pan sm4.37-40X14	1	
71	200040031	送布轴紧圈	feed shaft set collar assy	1	
71-1	200042232	螺钉 SM6.35	set screw sm6.35	2	
72	200040037	抬牙曲轴	feed lifting rock shaft crank	1	
73	200040005	螺钉 SM4.76-32X12	screw pan sm 4.76-32X12	1	
74	200040039	螺钉 SM7.14	shoulder screw sm7.14	1	
75	200040040	螺母 SM7.14	nut sm7.14	1	
76	200040041	抬牙连杆组件	feed lifting connecting rod	1	
77	200041000	抬牙凸轮组件	eccentric wheel with screw	1	
77-1	200040051	螺钉 SM5.95	set screw sm5.95	2	
77-2	200040043	弹簧销	pin spring rollaw2	1	
78	200040044	上轴紧圈挡板	feed camstopper	1	
79	200040045	螺钉 SM3.57-40X4	screw pan sm 3.57-40X4	1	
80	200204016	针距标盘配件	stitch length dial assy	1	
80-1	200045003	针距标盘螺钉 SM4.76	screw sm4.76	1	
80-2	200045004	O型橡胶圈	o ring	1	
80-3	200045005	针距标盘套	length control plate support	1	
90	200040053	波型垫圈	wave ping 02X10.5X20	1	
91	200204032	垫圈4.76	washer plain 4.76	1	
92	200091402	弹簧垫圈	washer spping 2-5	1	

切刀部件 UPPER KNIFE MECHANISM



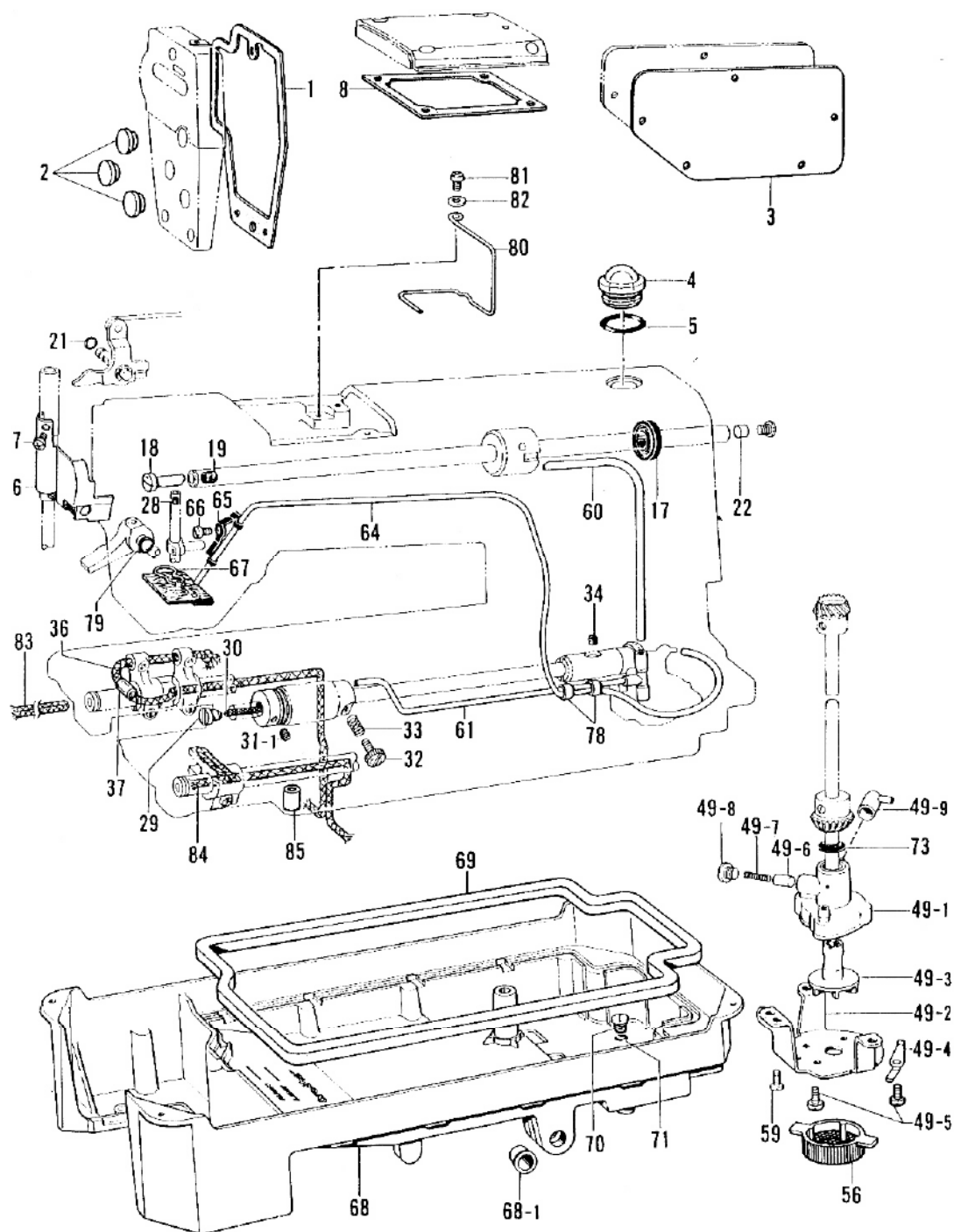
切刀部件 UPPER KNIFE MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1	777586001	切刀驱动凸轮组件	Knife eccentric wheel w/screw	1	
1-1	200040051	切刀驱动凸轮螺钉	set screw sm5.95	1	
1-2	777853001	切刀驱动凸轮螺钉	set screw socket sm5.95	1	
2	777587000	摆动连杆	rock connecting rod	1	
3	777588001	驱动轴紧圈组件	set screw collar assy	1	
3-1	777260001	紧圈螺钉	set screw sm5.95	2	
4	777589001	摆动曲柄组件	rock arm assy	1	
4-1	777590001	摆动曲柄	rock arm	1	
4-2	777959001	螺钉 SM4.76-32X14	bolt socket sm4.76-32X14	1	
4-3	200040005	螺钉 SM4.76-32X10	screw pan sm4.76-32X10	1	
5	777591001	摆动曲柄销	pin	1	
6-1	777593001	切刀摆动轴	rock shaft	1	
6-3	777594001	驱动曲柄销	pin	1	
6-4	777595001	离合柄弹簧	spring	1	
6-5-1	777597001	离合柄	clutch bracket	1	
6-5-2	777598001	切刀离合销	pin	1	
6-5-3	777750302	螺母	nut 3 sm2.56	2	
6-6	200040013	螺钉 SM4.37	set screw socket (cp) sm4.37	1	
7-1	777600001	切刀轴寻向架	knife shaft guide	1	
7-2	777574001	螺钉 SM4.37	bolt sm4.37	2	
8	777601001	切刀轴	knire shaft	1	
9	777602001	切刀轴复位弹簧	spring	1	
10	777603001	切刀架	knife holder	1	
11	777604001	切刀压板	knift washer	1	
12	777660604	切刀压板螺钉 SM3.18	screw bind sm3.18X6	2	
13	777605201	切刀	upper knift	1	
14	777606001	切刀上轴套	knife shaft bush U	1	
15	777260001	切刀上轴套螺钉 SM5.95	set screw sm5.95	1	
16	777607001	切刀下轴套	knife shaft bush d	1	
17	777260001	切刀下轴套螺钉	set screw sm5.95	1	
18	777608001	切刀轴扳手	upper knife set lever	1	
19	777634001	切刀轴扳手螺钉	screw sm7.14X12	1	
20	777009070	O型圈	o ring p9	1	
21	※		material guide	1	
22	777288001	排屑罩螺钉 SM2.38	scrwe sm2.38	2	
23	777610001	排屑罩	material cover	1	
24	777242003	排屑罩螺钉 SM3.57	screw sm3.57	2	
25	777611001	复位扳手	clear lever	1	
26	777612001	扳手弹簧复位套	collar	1	
27	777613001	复位扳手弹簧	spring	1	
28	777764001	切刀压板	shouler screw csm4.76	1	
29	777138001	垫圈	washer plain 6.5	1	
31	777615001	摆动轴轴套 R	rock shaft bush R	1	
32	200030013	轴套螺钉 SM5.95	washer plain 5.56	1	
34	777252001	摆动轴轴套 (L)	rock shaft bush L	1	
35	200030013	轴套螺钉 SM5.95	set screw sm 5.56	1	
36	777617001	切刀轴导轨	knife shaft guide	1	
37	777671412	导轨螺钉 SM3.57-40X14	screw pan sm3.57-40X14	2	
38	777350242	弹簧垫圈	washer spring 2-3.5	2	
39	777710712	切刀刀架螺钉 SM4.76-32X7	screw bind sm4.76-32X7	1	

旋梭部件 HOOK MECHANISM



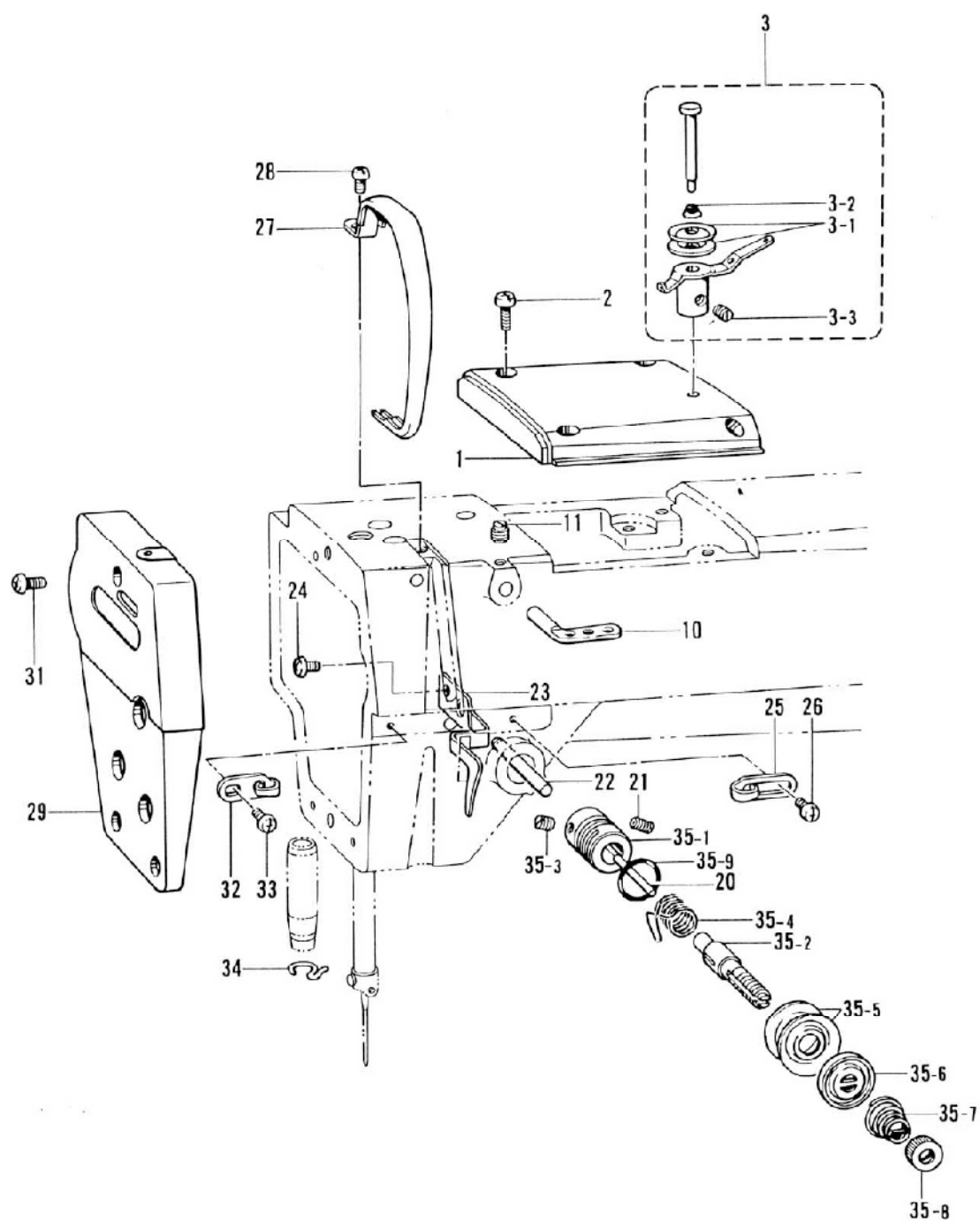
旋梭部件 HOOK MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1-1	※	上轴伞齿轮组件	Upper shaft bevel gear assy	1	
1-1-1	200030006	螺钉 SM6. 35	set screw sm6. 35	2	
1-2	200050003	竖轴伞齿轮组件 U	vertical bevel gear assy u	1	
1-2-1	200030006	螺钉 SM6. 35	set screw sm6. 35	2	
2-1	200050004	竖轴伞齿轮组件 D	vertical bevel gear assy d	1	
2-1-1	200030006	螺钉 SM6. 35	set screw sm6. 35	2	
2-2	200050005	下轴伞齿轮	lower shaft bevel gear assy	1	
2-2-1	200030006	螺钉 SM6. 35	set screw sm6. 35	2	
3	200050006	竖轴	vertical shaft	1	
4	200050007	竖轴上轴套 U	vertical shaft bush u	1	
5	200030003	螺钉 SM5. 95	set screw (cp) sm5. 95	1	
6	200050009	竖轴下轴套 D	vertical shaft bush d	1	
7	200030003	螺钉 SM5. 95	set screw (cp) sm5. 95	1	
8	S10633001	下轴	lower shaft	1	
9	200050012	下轴左轴套 L	lower shaft bush l	1	
10	200044005	螺钉 SM4. 37	set screw cocker (cp) sm4. 37	1	
11	200050014	下轴右轴套 R	lower shaft bush r	1	
12	200044005	螺钉 SM4. 37	set screw sm4. 37	1	
14	200050016	下轴紧圈组件	set screw collar sssy	1	
14-1	200040032	螺钉 SM6. 35	set screw sm6. 35	2	
15	200050024	旋梭定位勾	bibbin case holder position bracket	1	
16	200044001	螺钉 SM4. 37	screw sm4. 37	1	
17	200050025	高速旋梭	rotary hook box assy b	1	
18	200207002	梭心套	bobbin case assy	1	
19	200050026	梭心	Bobbin	1	
20	200050023	下轴中轴套 M	lower shaft bushing m	1	

供油润滑部件 LUBRICATION MECHANISM



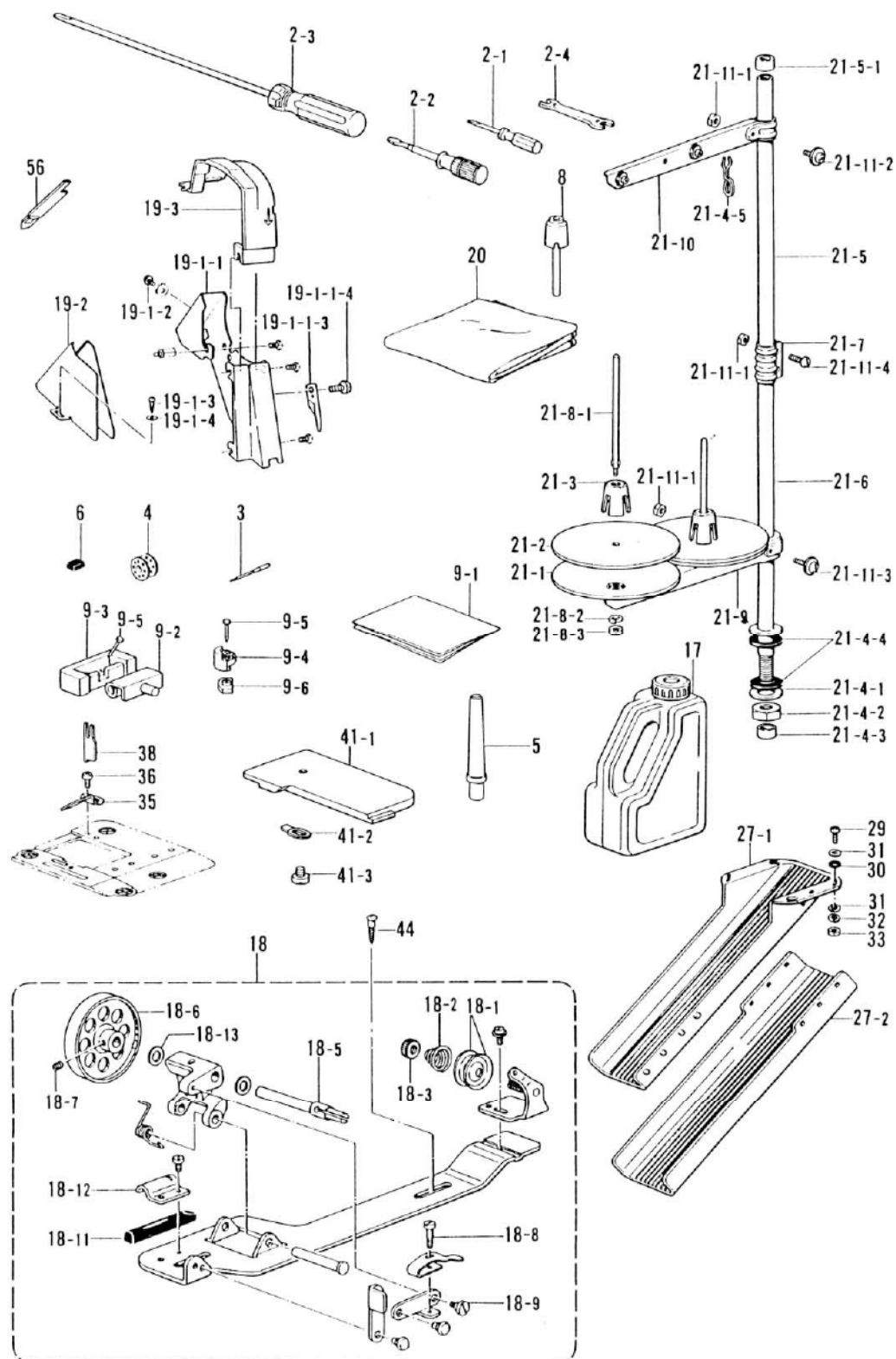
供油润滑部件 LUBRICATION MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1	777618000	面板垫片	Packing	1	
2	200010007	橡皮塞	rubber cap 15.5	3	
3	200010019	反盖板垫片	rear cover packing	1	
4	200060002	油窗	oil gauge window	1	
5	200060003	O型密封圈	o ring pw14	1	
6	200060030	面板挡油板	oil stopper plate assy	1	
7	200010015	螺钉 SM3. 8-40X3	screw sm3. 18-40X3	1	
8	777622000	盖板垫片	top cover packing	1	
17	200060007	油封	oil seal	1	
18	200031005	上轴左油塞	oil seal oil regula valve	1	
19	200031004	上轴左油封	felt 7X10	1	
21	200060008	O型密封圈 Pw1	o ring pw 1	1	
22	200031006	上轴右油塞	rubber cap 7.4	1	
28	200060034	针杆塞	needle bar cork	1	
29	200060009	油孔螺钉	oil cap screw	1	
30	200060010	油毡	felt	1	
31-1	200040013	螺钉 M4. 13	set screw socket (cp) sm4. 37	2	
32	200060013	油量调节螺钉	adjust screw	1	
33	200060014	油量调节弹簧	spring compression	1	
34	200060015	油毡	felt	1	
36	200060017	油线	wick L=360	1	
37	200208013	牙架曲柄油线套	oil tube 2X25	1	
49	200062000	油泵配件	pump body assy	1	
49-1	200062001	油泵体	pump body	1	
49-2	200062002	油泵体架	pump support	1	
49-3	200062003	油泵叶轮	pump propeller	1	
49-4	200062004	油泵叶轮压片	spring	2	
49-5	200062005	螺钉 SM4. 37-40X8	screw pan sm4. 37-40X8	4	
49-6	200062006	柱塞	plunger	1	
49-7	200062007	柱塞弹簧	plunger spring	1	
49-8	200062008	螺钉 SM6. 35	screw sm6. 35	1	
49-9	200062009	回油嘴 B	oil tube joint b	1	
56	200062010	油泵滤油盖	pump filter	1	
59	200062011	螺钉 SM4. 37-40X7	screw pan sm4. 37-40X7	2	
60	200208011	上输油管	oil tube u	1	
61	200060021	输油管组件	oil tube assy d	1	
64	200060022	回油管组件	tube assy	1	
65	200060023	回油管夹板	tube holder	1	
66	200060031	螺钉 SM3. 57-40X5	screw pan sm3. 57-40X5	1	
67	200060025	滤油毡压簧	felt support	1	
68	200061008	油盘	oil pan	1	
68-1	20006109	膝控胶链轴套	bush	2	
69	200061010	油盘垫	packing	1	
70	200061011	螺钉 SM7. 94	screw sm7. 94	1	
71	200061012	O型密封圈 P7	o ring p7	1	
73	200062012	油封	oil stopper	1	
78	200060026	油线固定带夹	oil tube L5	2	
79	200060025	O 密封圈 P4	o ring p4	1	
80	777621001	油线架	wick support	1	
81	200062005	螺钉	screw pan sm3. 57-40X6	1	
82	2000204032	垫圈	washer plain4	1	
83	200060027	油线	wick 8-320	1	
84	200060028	油线	wick l=380	1	
85	200060029	油线夹	wick support	1	

过线、压线部件 TENSION POST&TENSION DISC MECHANISM



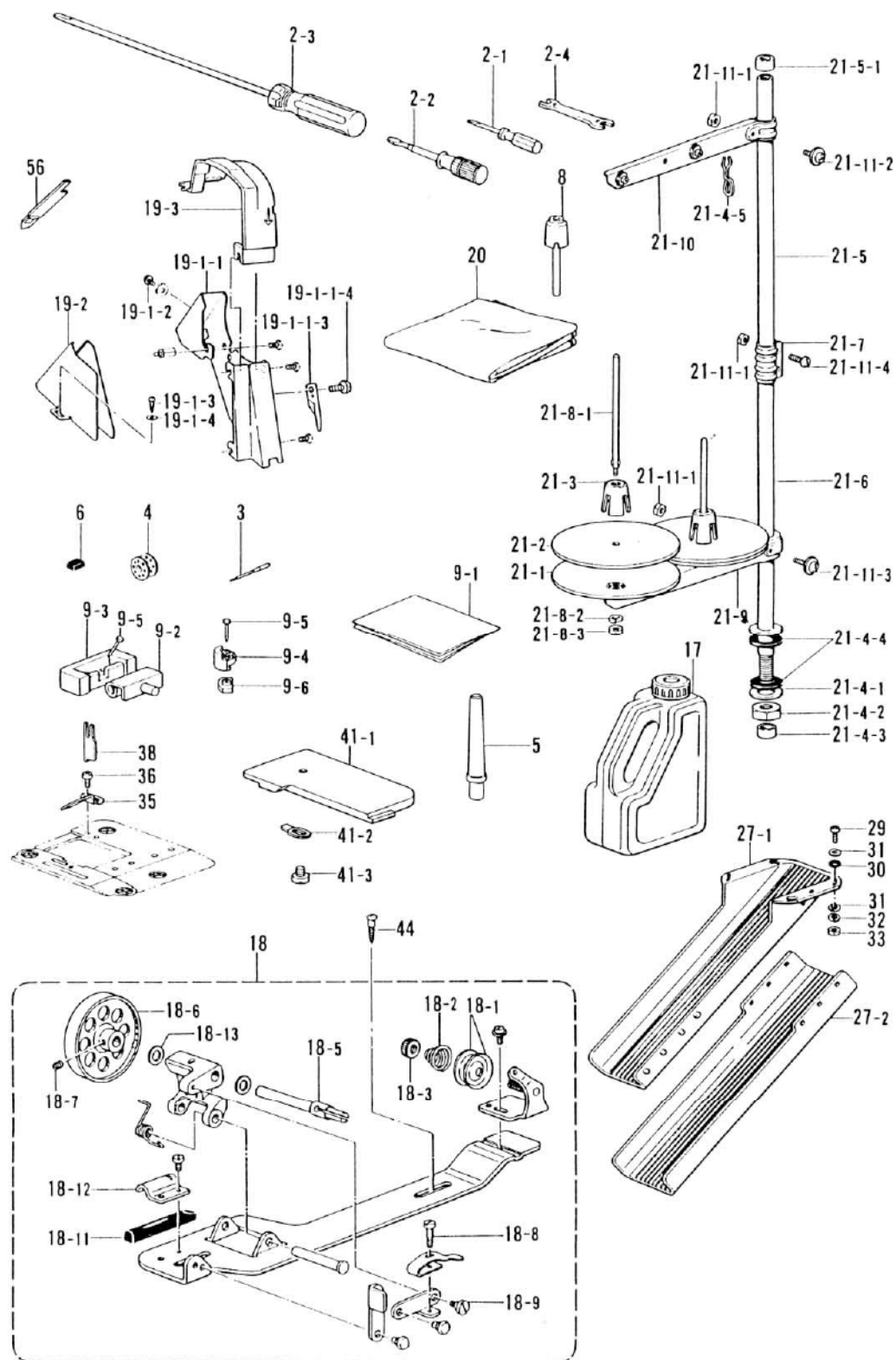
过线、压线部件 TENSION POST&TENSION DISC MECHANISM					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
1	777623009	盖板	Top cover	1	
2		盖板螺钉	screw pan sm 3.57-40X8	4	
3	200071000	小夹线器组件	pre-tension assy	1	
3-1	200071002	小夹线板	thread guide disc	2	
3-2	200071003	小夹线弹簧	spring	1	
3-3	200071004	螺钉 SM4.37	set screw sm4.37	1	
10	200071002	三眼过线勾	thread retainer	1	
11	200070003	螺钉 SM4.37	set scscrew sm4.37	1	
20	200070004	松线钉	pin	1	
21	200070005	螺钉 SM5.95	set screw sm5.95	1	
22	200070006	松线杆	tension release bar	1	
23	200070001	大线勾	thread guide	1	
24		螺钉 SM4.37-40X7	screw pan sm4.37-40X7	1	
25	200070007	机壳线勾 R	arm thread guide r	1	
26	200012004	螺钉 SM3.57-40X6	screw bind sm3.57-40X6	1	
27	200070009	挑线杆防护罩	thread take-up cover	1	
28	200062011	螺钉 SM4.37-40X6	screw bind sm4.37-40X6	1	
29	777624009	面板	face plate	1	
31	200010017	螺钉 SM4.37-40X10	screw pan sm3.57-40X10	3	
32	200012003	面板线勾	face plate thread guide	1	
33	200012004	螺钉 SM4.37-40X6	screw bind sm3.57-40X6	1	
34	200070010	针杆下轴套过线环	needle bar bush thread guide d	1	
35	200072000	夹线配件	thread tension bracket assy	1	
35-1	200072001	夹线调节座	thread tension bracket	1	
35-2	200072002	夹线螺钉	tension stud	1	
35-3	200072003	螺钉 SM3.57	set screw sm3.57	1	
35-4	200072004	挑线簧	spring	1	
35-5	200072005	夹线板	tensoin disc	2	
35-6	200072006	松线板	tensoin disc peesser	1	
35-7	200072007	夹线弹簧	tension spring	1	
35-8	200072008	压线螺母止动板	tension nut	1	
35-9	200072010	O型圈	o ring	1	

附件 MACHINE HEAD ACCESSORIES



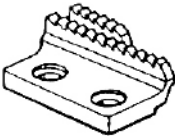
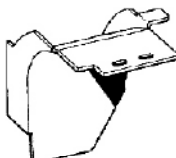
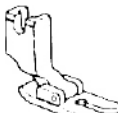
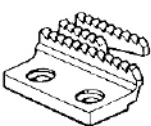
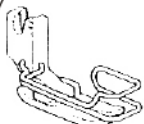
附件 MACHINE HEAD ACCESSORIES					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
2-1	200090001	小起子 1.9X52	Screw driver 1.9X52	1	
2-2	200090002	中起子 3.4X70	screw driver 3.4X70	1	
2-3	200090003	大起子 4.7X10	screw driver 4.7X10	1	
2-4	200090004	双头扳手 8X9	wrench 8X9	1	
3	200202017	机针	needle dbX1	4	
4	200050026	梭心	bobbin	3	
5	200219009	机头撑杆	hend rest	1	
6	200090006	磁块	magnet	1	
8	200090007	膝控提升顶杆	kneelefter complyingbar	1	
9-1	2000A0001	附件塑料袋	table sheet	1	
9-2	200092001	机壳铰链	head cushion	2	
9-3	200092002	机壳铰链套	oil pan cushion	2	
9-4	200092003	机头防震垫块	head cushion	4	
9-5	200092004	钉子	nail	8	
9-6	200219011	机头防震垫	oil pan cushion	4	
17	200219034	油壶	oil tank	1	
18	200219012	绕线器组件	bobbin winder assy	1	
18-1	200219013	过线架夹线板	tension disc	2	
18-2	200219014	过线板夹线弹簧	tension spring	1	
18-5	200219015	绕线轮轴	bobbin winder shaft	1	
18-6	200209016	绕线轮	bobbin sinder sheel	1	
18-7	200209017	满线挑板	set screw sm4.37	1	
18-8	200209018	绕线连杆	screw sm3.18	1	
18-9	200209019	绕线摆杆	shoulder screw sm3.18	1	
18-11	200209020	止动块	bobbin winder wheel stopper	1	
18-12	200019021	止动块固定勾	screw pan sm3.57-40X3.5	1	
18-13	200209022	绕线轮垫圈	washer vfs6.5	2	
19-1-1	200219025	皮带罩	belt cover	1	
19-1-1-3	200219026	切刀	knife	1	
19-1-1-4	200219027	螺钉 SM4.37-40X5	screw pan sm4.37-40X5	1	
19-1-3	200219028	螺钉 SM5.5X20	wood screw round sm5.5x20	2	
19-1-4	200219023	下皮带罩螺钉	washer plains 5.56	2	
19-2	200219031	皮带罩盖	belt cover d	1	
19-3	200219032	下皮带罩D	belt vover u	1	
20	200219035	机头罩	hevd cover	1	
27	※	漏斗配件	duster chute assy	1	
27-1	777431209	上漏斗	dusrer shute L	1	
27-2	777432209	下漏斗	dusrer shute S	1	

附件 MACHINE HEAD ACCESSORIES



附件 MACHINE HEAD ACCESSORIES					
序号No	图号Rer. no	名 称	Name	件数Qt	备注Rm
29	200040036	螺钉SM4. 37	screw pan sm4. 37-40X4	4	
30	777691001	垫圈	packing	4	
31	777680232	垫圈	washer plain m4. 37	8	
32	777680242	垫圈	washer spring 2-4. 37	4	
33	777680202	螺母	nut 2sm4. 37	4	
35	777631001		sewing screw guide v	1	
36	200040015	螺钉	screw pan sm3. 57-40X4	2	
41-1	777629001	上压板	needle plate cover	1	
41-2	777630001	垫圈	plate spring	1	
41-3	777544001	螺钉	screw sm3. 18	1	
21	200091000	线架配件 2DR	cotton stand assy 2dr	1	
21-1	200091004	线盘	spool stand base	2	
21-2	200091005	线盘垫	spool mat	2	
21-3	200091006	线塑撑管	spool cushion	2	
21-4	200091000	线架配件	pipe(d) screw set b	1	
21-4-1	200091201	线架下撑管垫圈16	washer plain 16	1	
21-4-2	200091202	线架下撑管螺母	nut u5/8-28	1	
21-4-3	200091203	线架上撑管套	columu cap	1	
21-4-4	200091204	线架下撑管橡胶垫圈	rubber washer	2	
21-4-5	200091008	线架过线簧	spring	1	
21-5	200091001	线架上撑管	column pipe sith cap	1	
21-5-1	200091203	线架上撑管套	column cap	1	
21-6	200091100	线架下撑管	column pipe d	1	
21-8-1	200091401	线轴	speel shaft b	2	
21-8-2	200091402	线轴弹簧垫圈2-5	washer spring 2-5	2	
21-8-3	200091403	螺母	nut l m5	2	
21-10	200091007	上过线架组件	thread hanger assy 2	1	
21-11-1	200091302	撑管夹螺母 M5X14	nut l m5	4	
21-11-2	200091404	螺钉 SM5X14	screw pan (pwasher) sm5X14	1	
21-11-3	200091403	螺钉 SM5X32	screw pan (pwasher) sm5X32	1	
21-11-4	200091301	螺钉 SM5X14	screw pan sm5x14	2	
44	200219023	下皮带罩螺钉 SM5. 5X20	wood screw round sm5. 5X20	2	
56	200219030	下皮带罩 D	belt cover (d) lid 5	1	

标准件一览表 STANDARD PIACE GENERAL CHART

品名 NAME OF PARTS 针板规格 INCH	压脚 PRESSER FOOT ASSY	针板 NEEDLE PLATE	送布牙 FEED DOG	排屑罩 MATERIAL GUIDE
3/32	 S10576101	 S10569101 2.5 mm	 S10583001	 S10609001
1/8		 S10570101 3.2 mm		
5/32		 S10571101 4 mm		
3/16		 S10572101 4.8 mm		
1/4	 113280101	 S10573101 6.4 mm	 S10584001	 S10614001
3/8	 S36899001	 S10574101 9.5 mm		