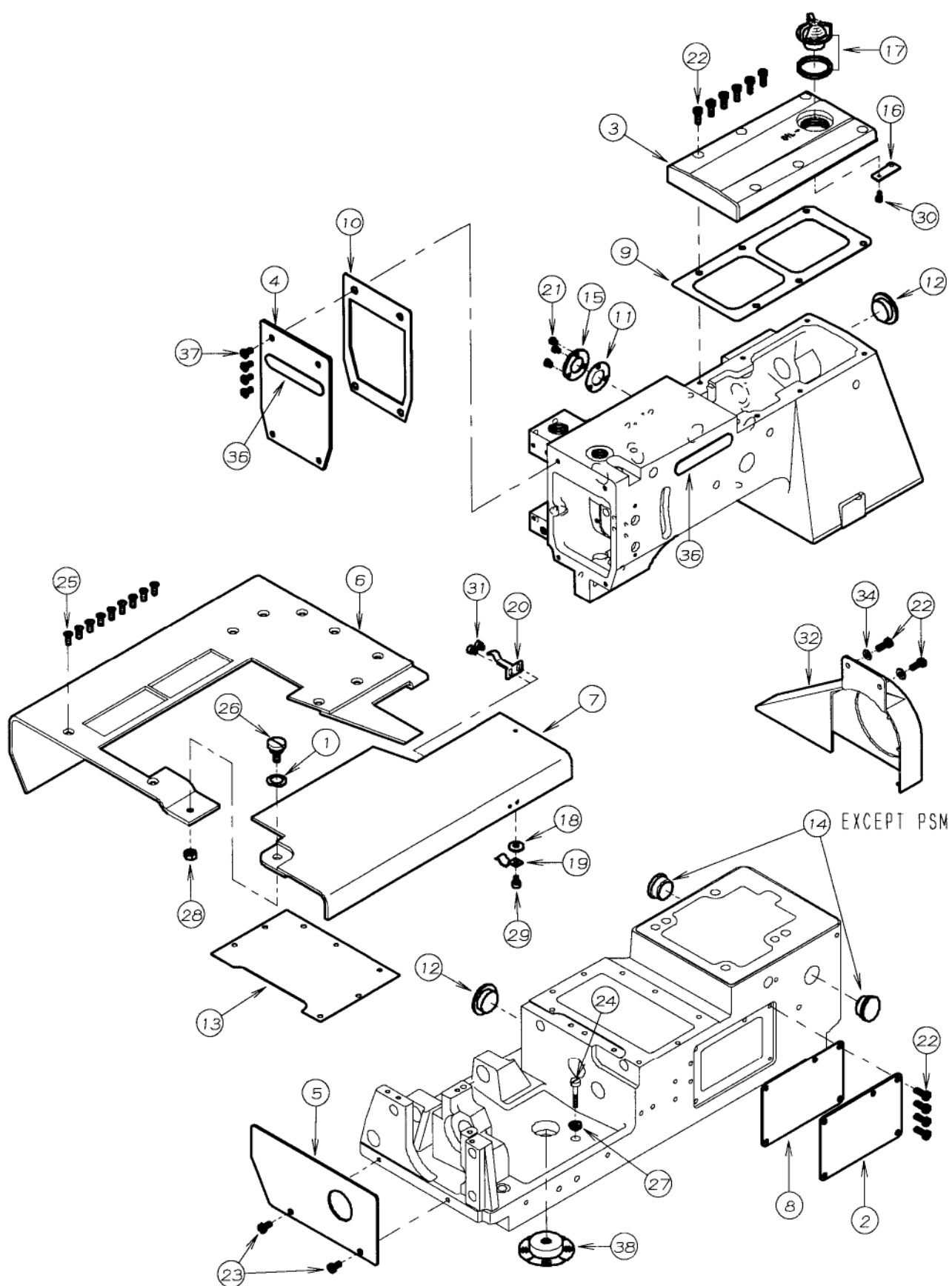


目 录

CONTENTS

1. FRAME ASSEMBLY	1
2. THREAD TENSION MECHANISM	3
3. BUSHING	5
4. NEEDLE BAR & LEVER MECHANISM	7
5. CRANKSHAFT MECHANISM	9
6. FEED MECHANISM	11
7. LOOPER MECHANISM	13
8. PRESSER FOOT MECHANISM	15
9. LUBRICATION MECHANISM	17
10. REAR PULLER MECHANISM (1)	19
11. REAR PULLER MECHANISM (2)	21
12. MODEL PSM EXCLUSIVE PARTS (1)	23
13. MODEL PSM EXCLUSIVE PARTS (2)	25
14. MODEL PSM EXCLUSIVE PARTS (3)	27
15. TENSION STAND MECHANISM	29
16. THREAD STAND AND TABLE	31
17. ACCESSORIES	33
18. GAUGE PARTS	35
19. GAUGE PARTS TABLE	37

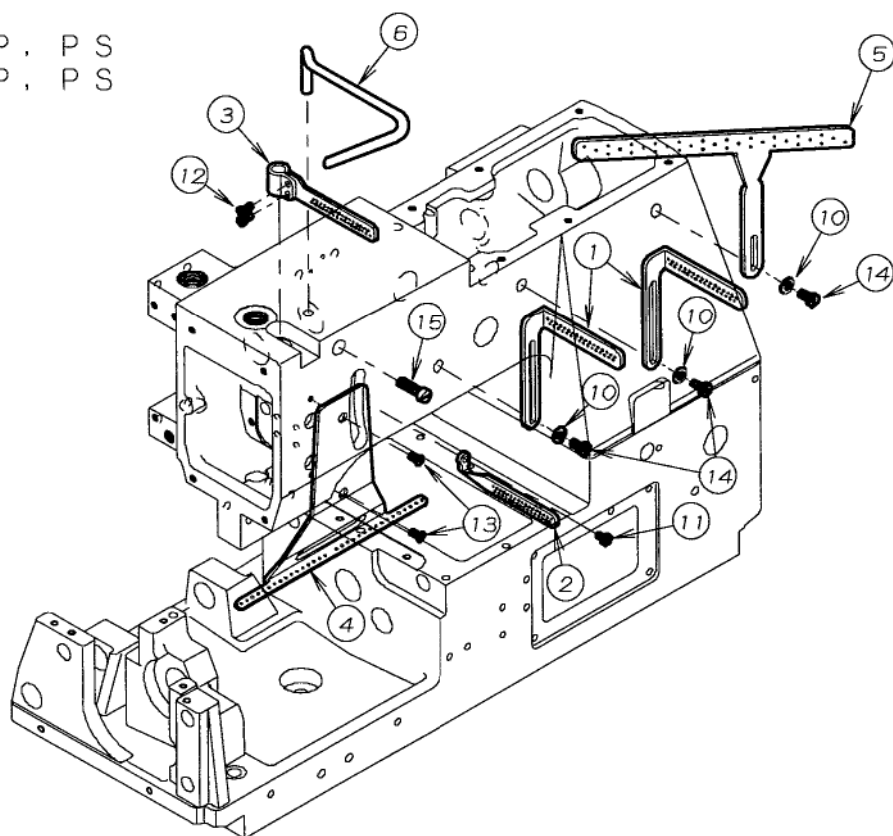
1. FRAME ASSEMBLY



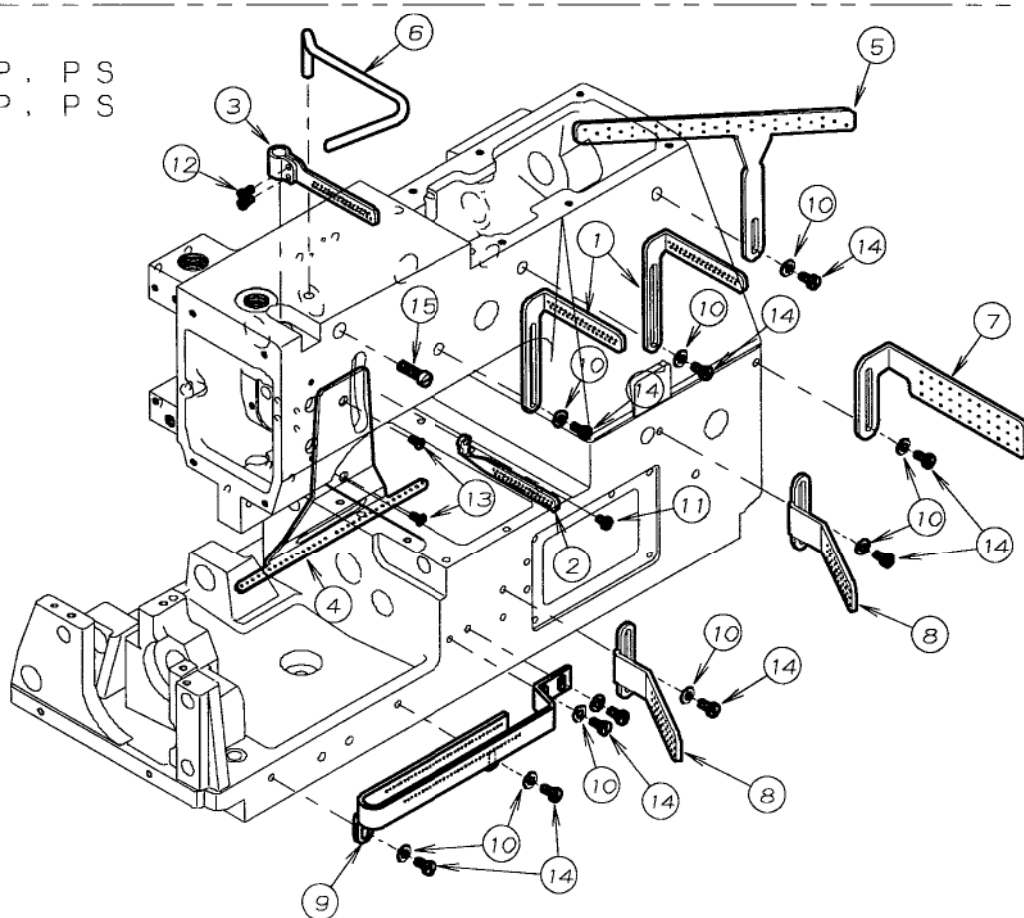
REF. NO.	PART NO.	DESCRIPTION	Q' TY
01-01	02-112	WASHER	1
01-02	21-137	FRONT COVER	1
01-03	21-218	COVER	1
01-04	21-345	HEAD COVER	1
01-05	21-390	SIDE COVER	1
01-06	21-391	UPPER COVER	1
01-07	21-392	FRONT PLATE COVER	1
01-08	23-137	GASKET	1
01-09	23-206	GASKET	1
01-10	23-235	GASKET	1
01-11	23-263	GASKET C	1
01-12	23-296	PLUG	2
01-13	23-390	GASKET	1
01-14	23-427	PLUG	2
01-15	39-108	COVER	1
01-16	39-137	PIPE SUPPORT	1
01-17	39-233	OIL POT	1
01-18	75-456	WASHER	1
01-19	79-522	SPRING	1
01-20	79-530	SPRING	1
01-21	84-364	SCREW	3
01-22	84-566	SCREW	12
01-23	84-571	SCREW	2
01-24	84-641	SCREW	1
01-25	84-664	SCREW	9
01-26	87-290	SCREW	1
01-27	86-312	NUT	1
01-28	88-166	MUT	1
01-29	87-092	BOLT	1
01-30	87-123	BOLT	1
01-31	87-287	BOLT	2
01-32	21-972	PULLEY COVER	1
01-33			
01-34	75-455	WASHER	2
01-35			
01-36	24-052	BRAND NAME PLATE	2
01-37	84-574	SCREW	4
01-38	31-438	FILTER	1

2. THREAD TENSION MECHANISM

1 0 2 5 P, P S
1 0 3 3 P, P S

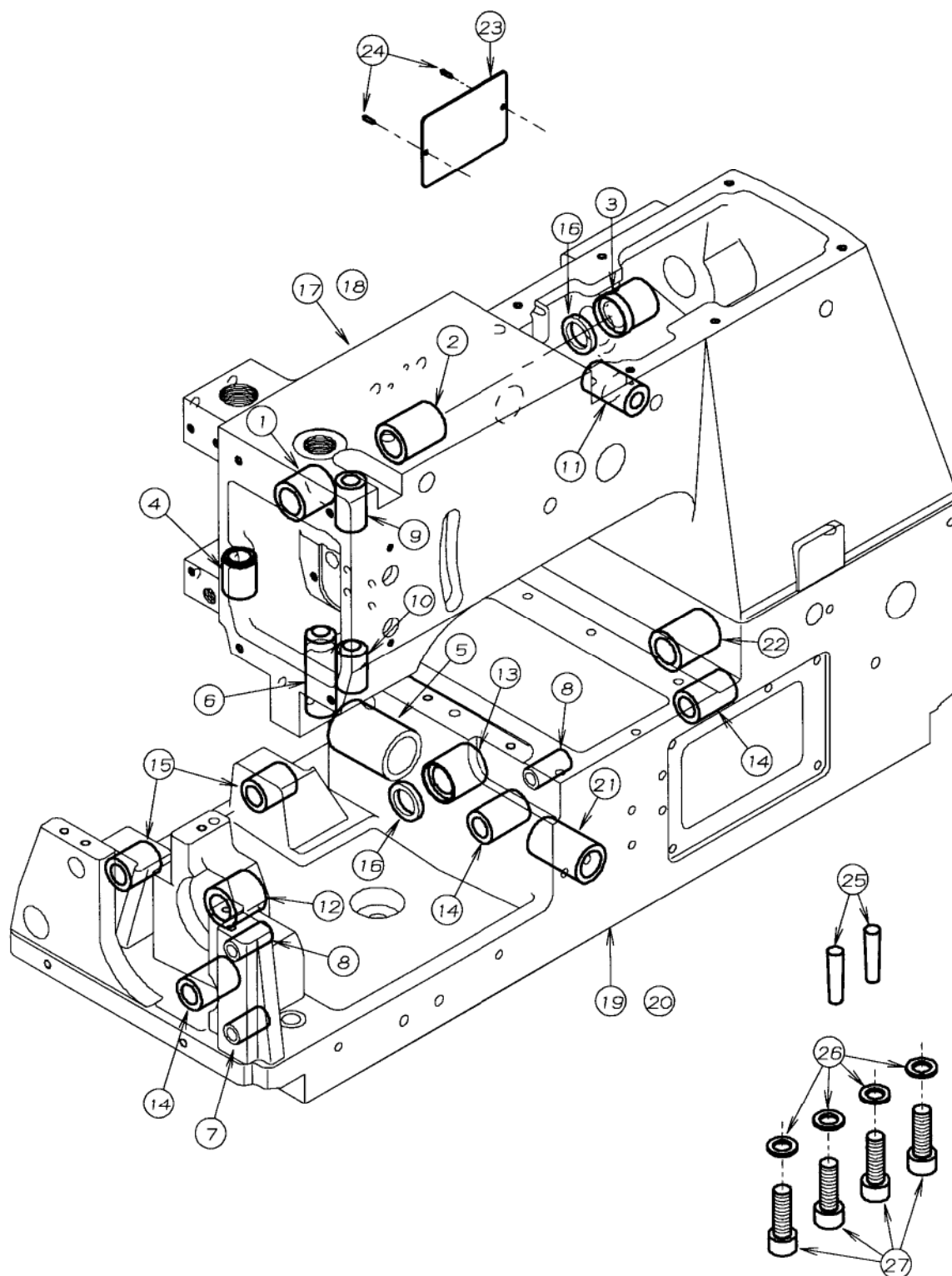


1 4 2 5 P, P S
1 4 3 3 P, P S



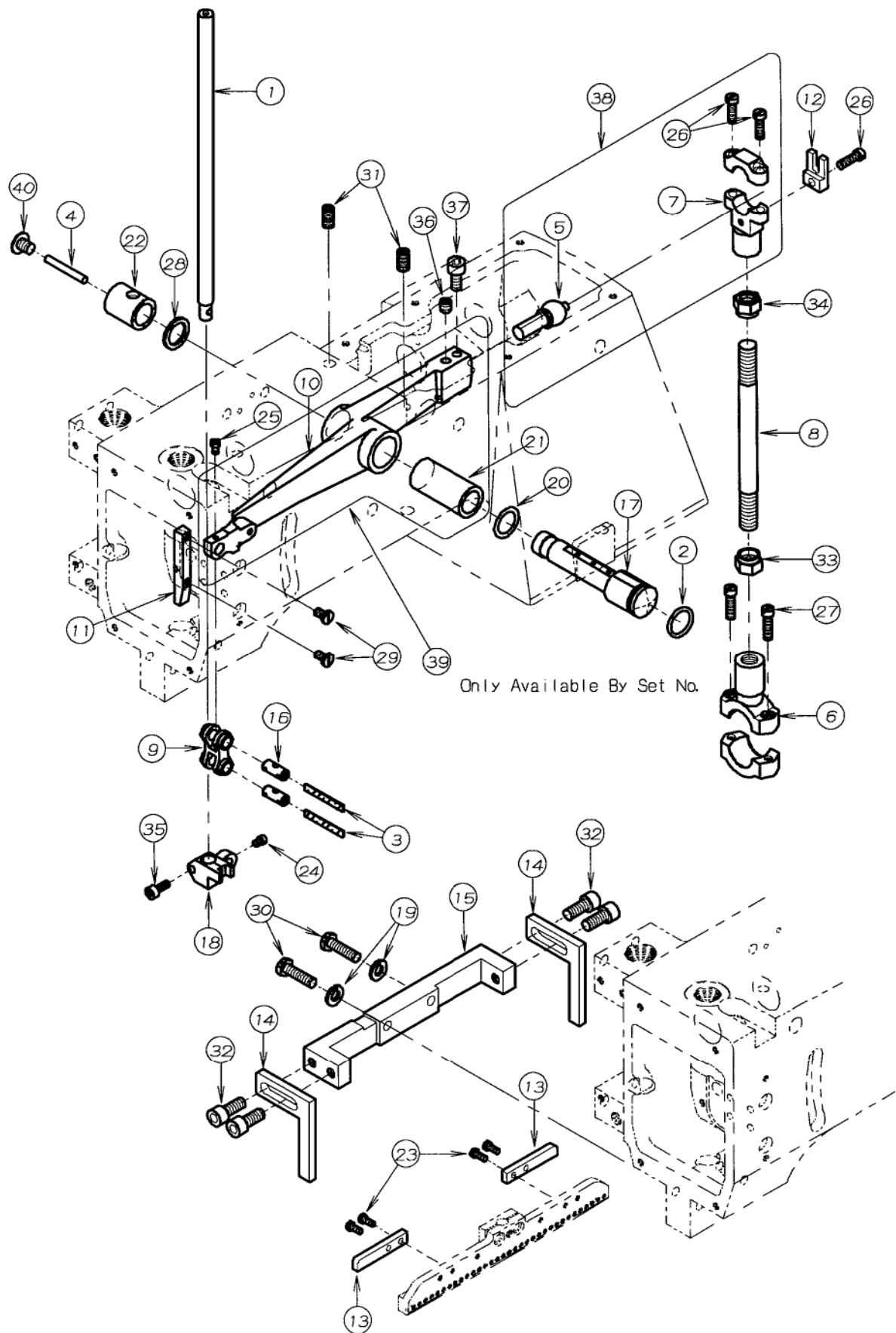
REF. NO.	PART NO.	DESCRIPTION	Q' TY
02-01	45-112	THREAD EYELET	2
02-02	45-128	THREAD EYELET	1
02-03	45-138	THREAD EYELET	1
02-04	45-165	THREAD EYELET	1
02-05	45-177	THREAD EYELET	1
02-06	45-227	THREAD SUPPORT	1
02-07	47-208	EHREAD EYELET	1
02-08	47-209	THREAD EYELET	2
02-09	47-332	THREAD EYELET	1
02-10	75-455	WASHER	*
02-11	84-361	SCREW	1
02-12	84-362	SCREW	2
02-13	84-464	SCREW	2
02-14	84-571	SCREW	*
02-15	84-764	SCREW	1

3. BUSHING



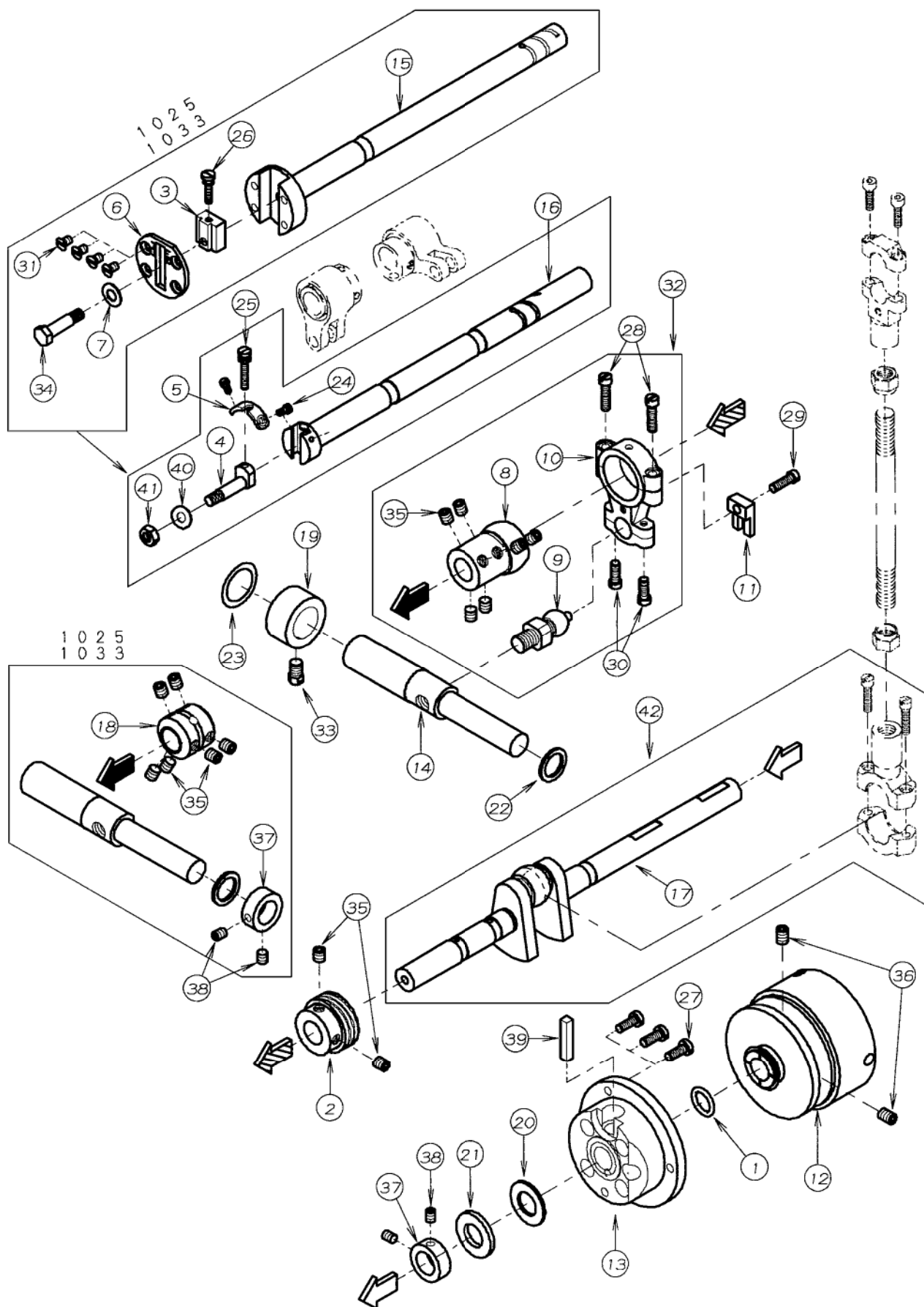
REF. NO.	PART NO.	DESCRIPTION	Q' TY
03-01	81-108	BUSHING	1
03-02	81-109	BUSHING	1
03-03	81-124	BUSHING	1
03-04	81-133	BUSHING	1
03-05	81-138	BUSHING	1
03-06	81-153	BUSHING	1
03-07	81-177	BUSHING	1
03-08	81-178	BUSHING	2
03-09	81-181	BUSHING	1
03-10	81-190	BUSHING	1
03-11	81-255	BUSHING	1
03-12	81-714	BUSHING	1
03-13	81-720	BUSHING	1
03-14	81-735	BUSHING	3
03-15	81-753	BUSHING	2
03-16	94-214	OIL SEAL	2
03-17	22-436	ARM BED	1
03-18	22-437	ARM BED	1
03-19	22-431	BASE	1
03-20	22-442	BASE	1
03-21	81-236	BUSHING	1
03-22	81-807	BUSHING	1
03-23	24-053	TYPE PLATE	1
03-24	93-701	PIN	2
03-25	71-262	PIN	2
03-26	75-436	WASHER	4
03-27	87-661	SCREW	4

4. NEEDLE BAR & LEVER MECHANISM



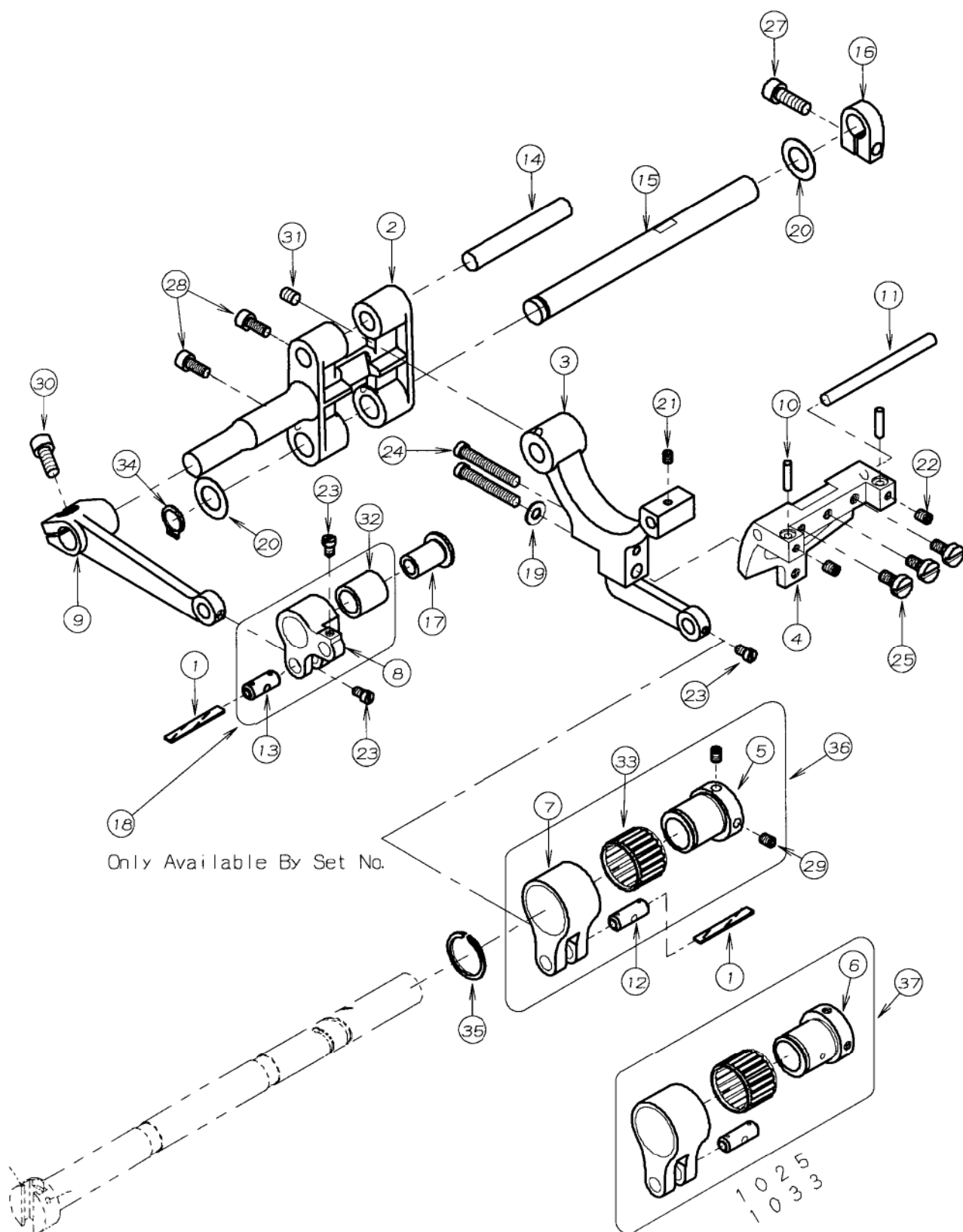
REF. NO.	PART NO.	DESCRIPTION	Q' TY
04-01	11-043	NEEDLE BAR	1
04-02	23-195	O-RING	1
04-03	23-341	FELT	2
04-04	23-383	FELT	1
04-05	61-711	CONNECTING ROD BALL	1
04-06	63-621	BALL JOINT	1
04-07	63-713	BALL JOINT	1
04-08	65-302	CONNECTING BAR	1
04-09	66-111	CONNECTING LINK	1
04-10	69-105	NEEDLE LEVER E	1
04-11	69-117	NEEDLE BAR GUIDE	1
04-12	69-120	GUIDE	1
04-13	69-428	NEEDLE BAR SLIDE PLATE	2
04-14	69-429	NEEDLE BAR GUIDE FORK	2
04-15	69-430	NEEDLE BAR GUIDE BRACKET	1
04-16	71-432	FEED ROCKER LINK PIN	2
04-17	71-933	NEEDLE LEVER STUD	1
04-18	73-121	NEEDLE BAR CLAMP	1
04-19	75-527	SPRING WASHER	2
04-20	75-674	WASHER	1
04-21	81-113	BUSHING	1
04-22	81-412	BUSHING	1
04-23	84-164	SCREW	4
04-24	84-365	SCREW	1
04-25	84-366	SCREW	1
04-26	84-567	SCREW	3
04-27	84-568	SCREW	2
04-28	75-332	WASHER	1
04-29	84-574	SCREW	2
04-30	84-813	SCREW	2
04-31	85-114	SCREW	2
04-32	85-629	BOLT	4
04-33	86-741	NUT	1
04-34	86-742	NUT	1
04-35	87-113	BOLT	1
04-36	87-172	SCREW	1
04-37	87-225	BOLT	1
04-38	60-3700	CONNECTING ROD ASS'Y	1
04-39	69-1050-2	NEEDLE LEVER (WITH BUSHING)	1
04-40	85-181	SCREW	1

5. CRANKSHAFT MECHANISM



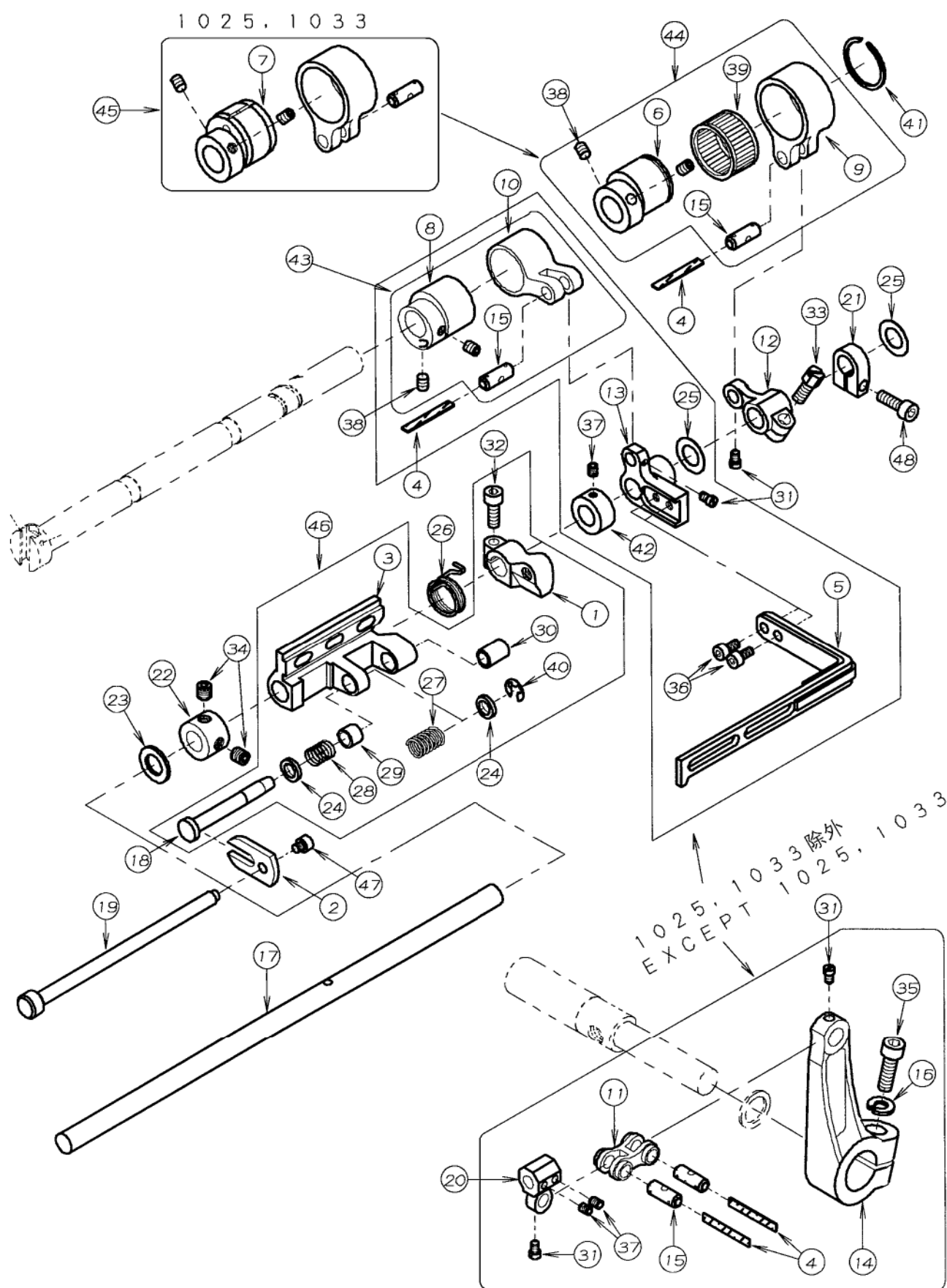
REF. NO.	PART NO.	DESCRIPTION	Q' TY
05-01	23-197	O-RING	1
05-02	31-155	OIL PUMP DRIVING WARM	1
05-03	51-017	ADJUSTING BLCOK	1
05-04	51-014	FEED ORANK ADJUSTING POST	1
05-05	51-022	PLATE	1
05-06	51-031	PLATE	1
05-07	75-452	WASHER	1
05-08	61-516	RETAINER DRIVING ECCENTRIC	1
05-09	61-713	LOOPER DRIVING CONNECTING	1
05-10	63-511	CONNECTING ROD	1
05-11	69-120	GUIDE	1
05-12	69-216	PULLEY	1
05-13	69-308	FLANGE	1
05-14	71-612	LOOPER DRIVING SHAFT	1
05-15	71-748	MAIN SHAFT	1
05-16	71-749	MAIN SHAFT	1
05-17	71-845	CRANK SHAFT	1
05-18	75-101	JOINT COLLAR	1
05-19	75-107	COLLAR	1
05-20	75-327	WASHER	1
05-21	75-329	WASHER	1
05-22	75-332	WASHER	1
05-23	75-673	WASHER	1
05-24	84-162	SCREW	2
05-25	84-375	SCREW	1
05-26	84-387	SCREW	1
05-27	84-566	SCREW	3
05-28	84-568	SCREW	2
05-29	84-567	SCREW	1
05-30	84-635	SCREW	2
05-31	84-661	SCREW	4
05-32	60-3450	CONNECTING ROD ASS'Y	1
05-33	85-212	BOLT	1
05-34	87-017	BOLT	1
05-35	87-172	SCREW	8
05-36	87-242	SCREW	2
05-37	75-112	COLLAR	1
05-38	87-254	SCREW	2
05-39	23-384	FELT	1
05-40	75-453	WASHER	1
05-41	86-412	NUT	1
05-42	70-0230	CRANK SHAFT ASS'Y	1

6. FEED MECHANISM



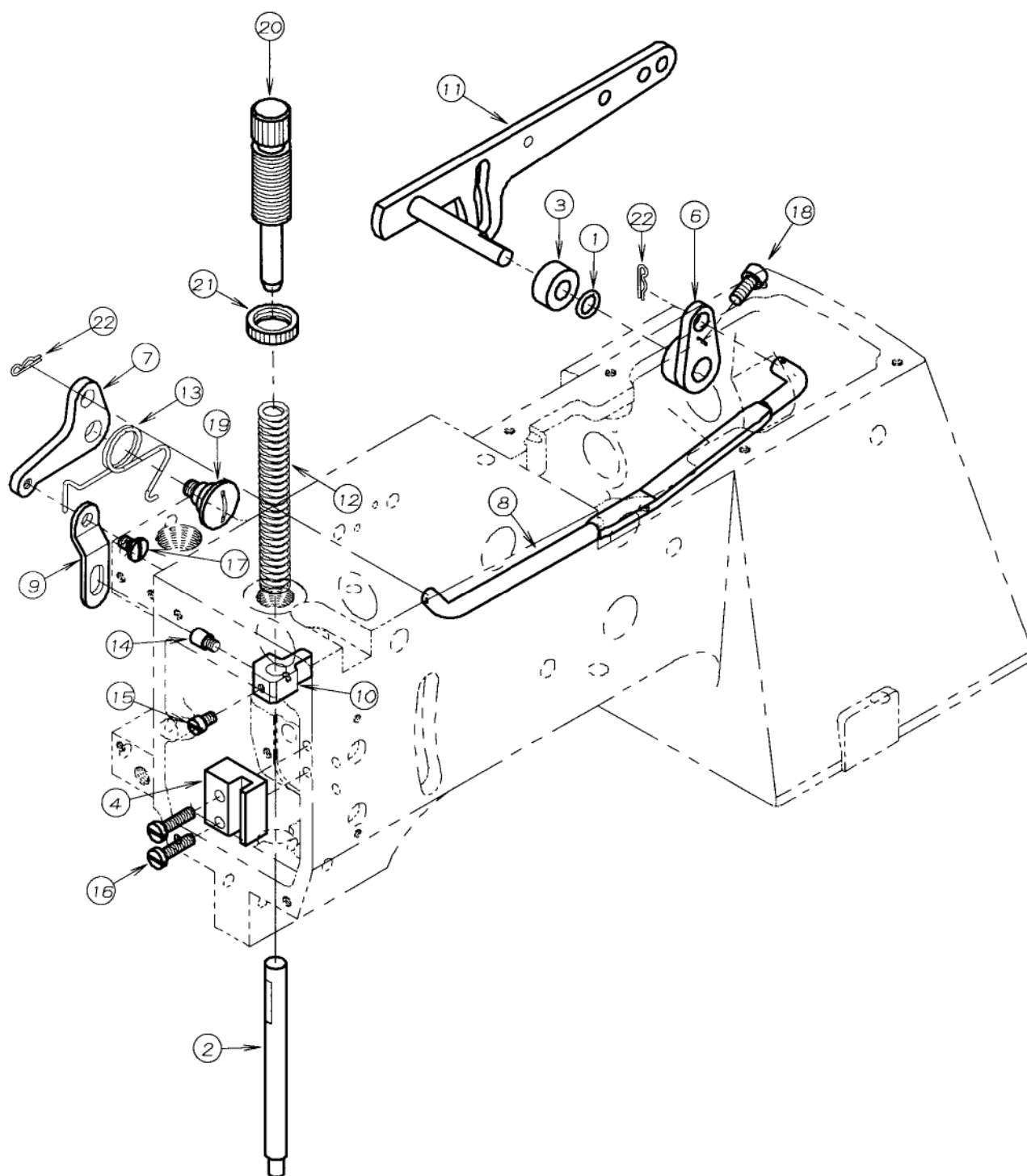
REF. NO.	PART NO.	DESCRIPTION	Q' TY
06-01	23-341	FELT	2
06-02	55-042	SINGLE FEED ROCKER ARM	1
06-03	55-141	FEED ROCKER	1
06-04	55-147	FEED DOG HOLDER	1
06-05	61-312	LOOPER AVOID ECCENTRIC	1
06-06	61-322	FEED ECCENTRIC	1
06-07	63-232	ECCENTRIC LINK	1
06-08	63-353	FEED ROCKER LINK	1
06-09	67-311	FEED ROCKER ARM	1
06-10	71-217	PIN	2
06-11	71-352	FEED DOG HOLER SHAFT	1
06-12	71-431	PIN	1
06-13	71-432	FEED ROCKER LINK PIN	1
06-14	71-531	SHAFT	1
06-15	71-642	FEED ROCKER ARM SHAFT	1
06-16	75-139	COLLAR	1
06-17	75-235	FEED CRANK LINK ROLLER	1
06-18	63-3530-2	FEED ROCKER LIN ASS'Y	1
06-19	75-455	WASHER	1
06-20	75-675	WASHER	2
06-21	84-314	SCREW	1
06-22	84-521	SCREW	2
06-23	84-366	SCREW	3
06-24	84-569	SCREW	2
06-25	84-588	SCREW	3
06-26			
06-27	87-245	BOLT	1
06-28	87-113	SCREW	2
06-29	87-181	SCREW	2
06-30	87-252	BOLT	1
06-31	87-254	SCREW	1
06-32	91-270	BEARING	1
06-33	91-406	BEARING	1
06-34	93-261	C-RING	1
06-35	93-406	C-RING	1
06-36	60-0800	ECCENTRIC LINK ASS'Y	1
06-37	60-0900	ECCENTRIC LINK ASS'Y	1

7. LOOPER MECHANISM



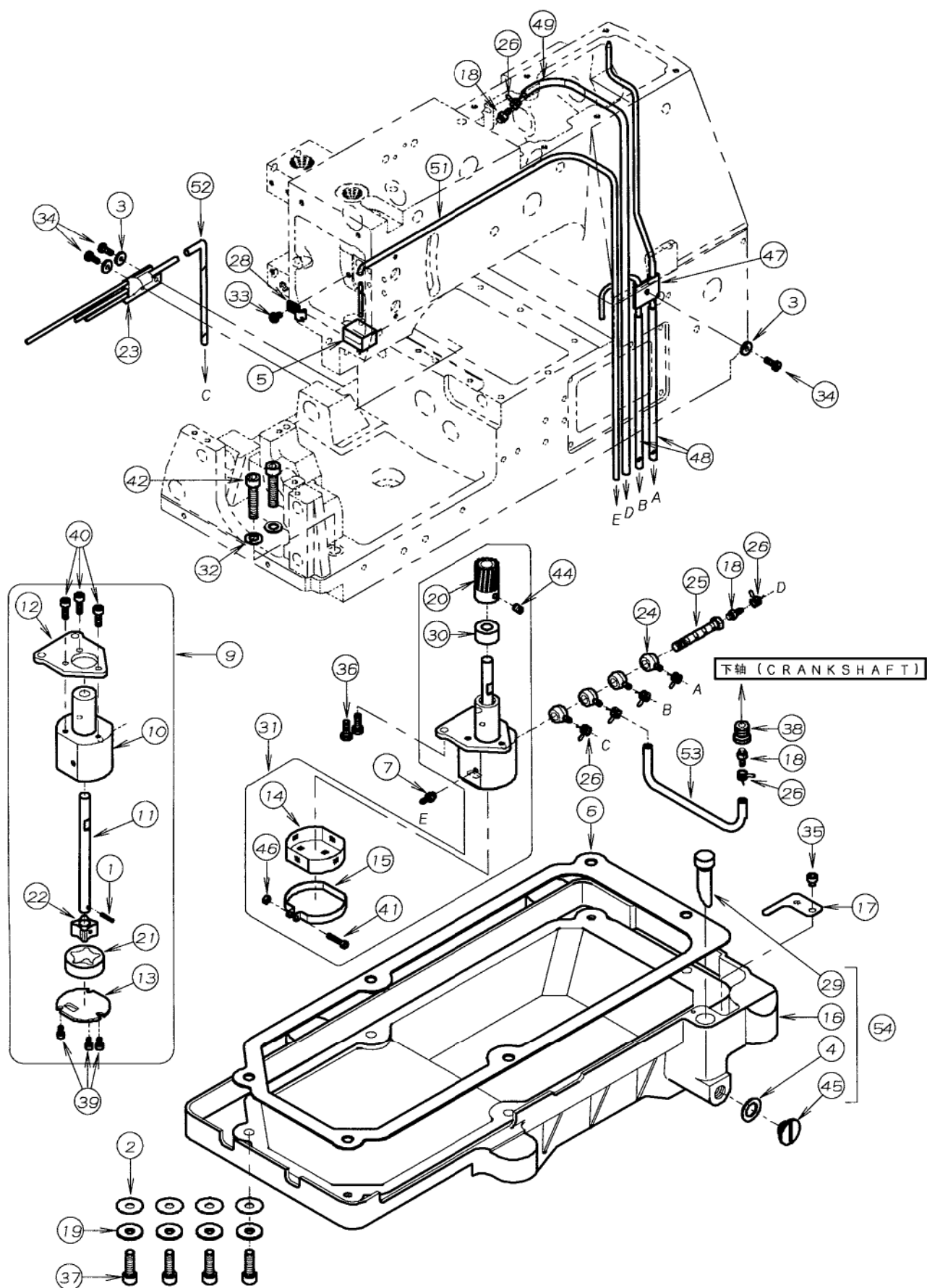
REF. NO.	PART NO.	DESCRIPTION	Q' TY
07-01	04-106	LOOPER ROCKER	1
07-02	04-111	PLATE	1
07-03	19-402	LOOPER ROCKER	1
07-04	23-341	FELT	4
07-05	47-331	RETAINER HOLDER	1
07-06	61-241	LOOPER AVOID ECCENTRIC	1
07-07	61-244	LOOPER AVOID ECCENTRIC	1
07-08	61-325	ECCENTRIC	1
07-09	63-241	ECCENTRIC LINK	1
07-10	63-244	ECCENTRICE LINK	1
07-11	66-111	CONNECTING LINK	1
07-12	67-141	LOOPER ROCKER LEVER	1
07-13	67-148	LEVER	1
07-14	67-236	RETAINER LEVER	1
07-15	71-431	PIN	4
07-16	75-527	WASHER	1
07-17	71-626	LOOPER ROCKER SHAFT	1
07-18	71-911	SHAFT	1
07-19	71-914	LOOPER THROW-OUT ACTUATING SHAFT	1
07-20	73-116	RETAINER BAR HOLDER	1
07-21	75-139	COLLAR	1
07-22	75-141	COLLAR	1
07-23	75-372	WASHER	1
07-24	75-381	WASHER	2
07-25	75-675	WASHER	2
07-26	79-161	SPRING	1
07-27	79-163	SPRING	1
07-28	79-164	SPRING	1
07-29	81-142	BUSHING	1
07-30	81-143	BUSHING	1
07-31	84-366	SCREW	4
07-32	87-224	BOLT	1
07-33	84-814	SCREW	1
07-34	85-113	SCREW	2
07-35	87-173	BOLT	1
07-36	87-177	BOLT	2
07-37	87-181	SCREW	3
07-38	87-254	SCREW	4
07-39	91-401	BEARING	1
07-40	93-211	E-RING	1
07-41	93-401	SNAP RING	1
07-42	75-135	COLLAR	1
07-43	60-1240	ECCENTRIC LINK ASS'Y	1
07-44	60-1390	ECCENTRIC LINK ASS'Y	1
07-45	60-1410	ECCENTRIC LINK ASS'Y	1
07-46	10-9020	LOOPER ROCKER ASS'Y	1
07-47	87-287	BOLT	1
07-48	87-245	SCREW	1

8. PRESSER FOOT MECHANISM



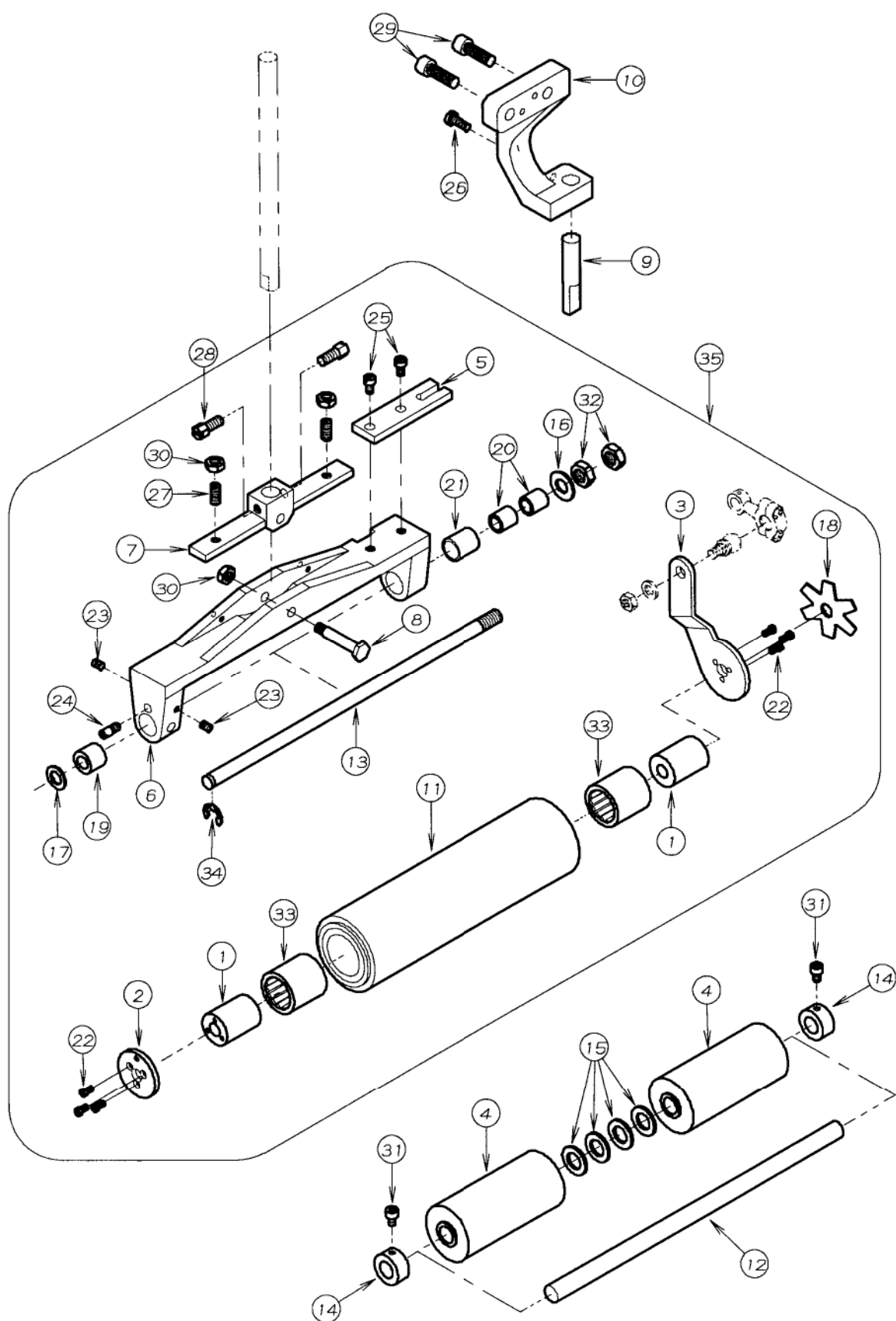
REF. NO.	PART NO.	DESCRIPTION	Q' TY
08-01	23-189	O-RING	1
08-02	71-542	PRESSER BAR (SMALL)	1
08-03	75-115	COLLAR	1
08-04	77-516	GUIDE	1
08-05			
08-06	77-107	CONNECTING PLATE	1
08-07	77-109	LIFTER LEVER SPRING SUPPORTER	1
08-08	77-116	LIFTER LEVER CONNECTING BAR	1
08-09	77-131	LIFT LEVER LINK	1
08-10	77-517	PRESSER BAR GUIDE	1
08-11	77-816	PRESSER FOOT LIFTER LEVER	1
08-12	79-121	PRESSER BAR SPRING	1
08-13	79-222	LIFTER LEVER SPRING	1
08-14	84-561	SCREW	1
08-15	84-563	SCREW	1
08-16	84-579	SCREW	2
08-17	84-581	SCREW	1
08-18	87-252	BOLT	1
08-19	85-201	SCREW	1
08-20	87-004	SCREW	1
08-21	88-003	NUT	1
08-22	93-611	PIN	2

9. LUBRICATION MECHANISM



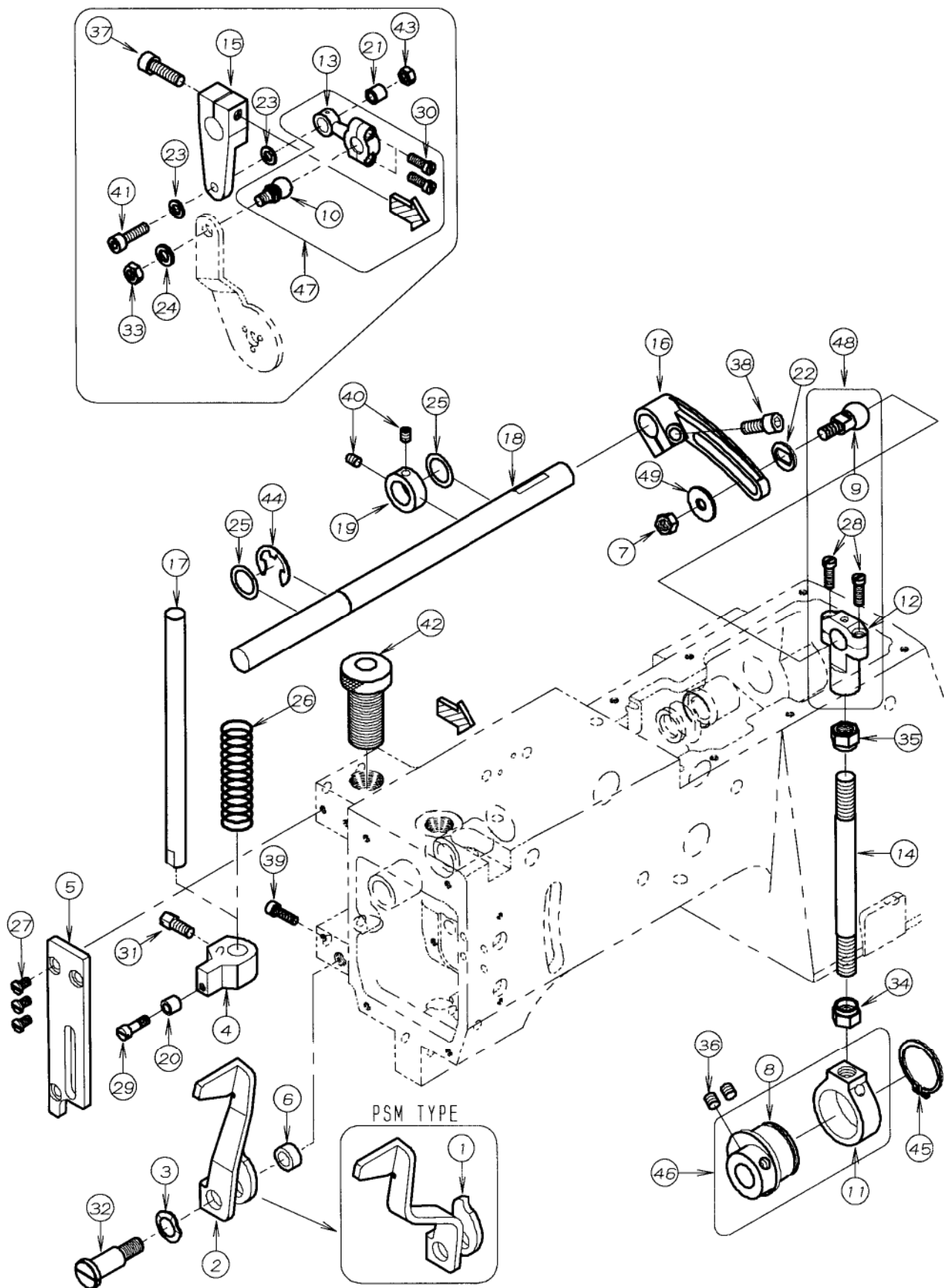
REF. NO.	PART NO.	DESCRIPTION	Q' TY
09-01	17-8010-G	PIN	1
09-02	23-120	GASKET	4
09-03	23-160	SEAL WASHER	3
09-04	23-304	SEAL	1
09-05	23-363	FELT	1
09-06	23-451	GASKET	1
09-07	31-364	JOINT	1
09-08			
09-09	30-0120	PUMP ASS'Y	1
09-10	31-151	PUMP HOUSING	1
09-11	31-152	PUMP SHAFT	1
09-12	31-153	PLATE	1
09-13	31-154	PUMP REAR PLATE	1
09-14	31-156	PUMP MESH	1
09-15	31-157	CLAMP	1
09-16	31-270	OIL TANK	1
09-17	31-271	OIL FILTER SCREEN	1
09-18	31-314	JOINT	3
09-19	75-536	WASHER	4
09-20	31-702	PUMP GEAR	1
09-21	31-705	OUTER ROTER	1
09-22	31-707	INNER ROTER	1
09-23	35-121	PIPE	1
09-24	35-361	JOINT	4
09-25	35-362	JOINT SCREW	1
09-26	35-413	CLAMP	7
09-27			
09-28	39-133	PIPE SUPPORT C	1
09-29	39-216	OIL GAUGE	1
09-30	75-185	COLLAR	1
09-31	30-0121	PUMP ASS'Y	1
09-32	75-452	WASHER	2
09-33	84-361	SCREW	1
09-34	84-363	SCREW	3
09-35	87-287	BOLT	1
09-36	84-566	SCREW	2
09-37	87-173	BOLT	4
09-38	85-531	SCREW	1
09-39	87-123	BOLT	3
09-40	87-129	BOLT	3
09-41	87-140	BOLT	1
09-42	87-183	BOLT	2
09-43			
09-44	87-254	SCREW	1
09-45	87-311	SCREW	1
09-46	88-137	NUT	1
09-47	35-246	PIPING	1
09-48	35-317	TUBE	2
09-49	35-318	TUBE	1
09-50			
09-51	35-322	TUBE	1
09-52	35-315	TUBE	1
09-53	35-343	TUBE	1
09-54	31-2700-2	OIL TANK ASS'Y	1

10. REAR PULLER MECHANISM (1)



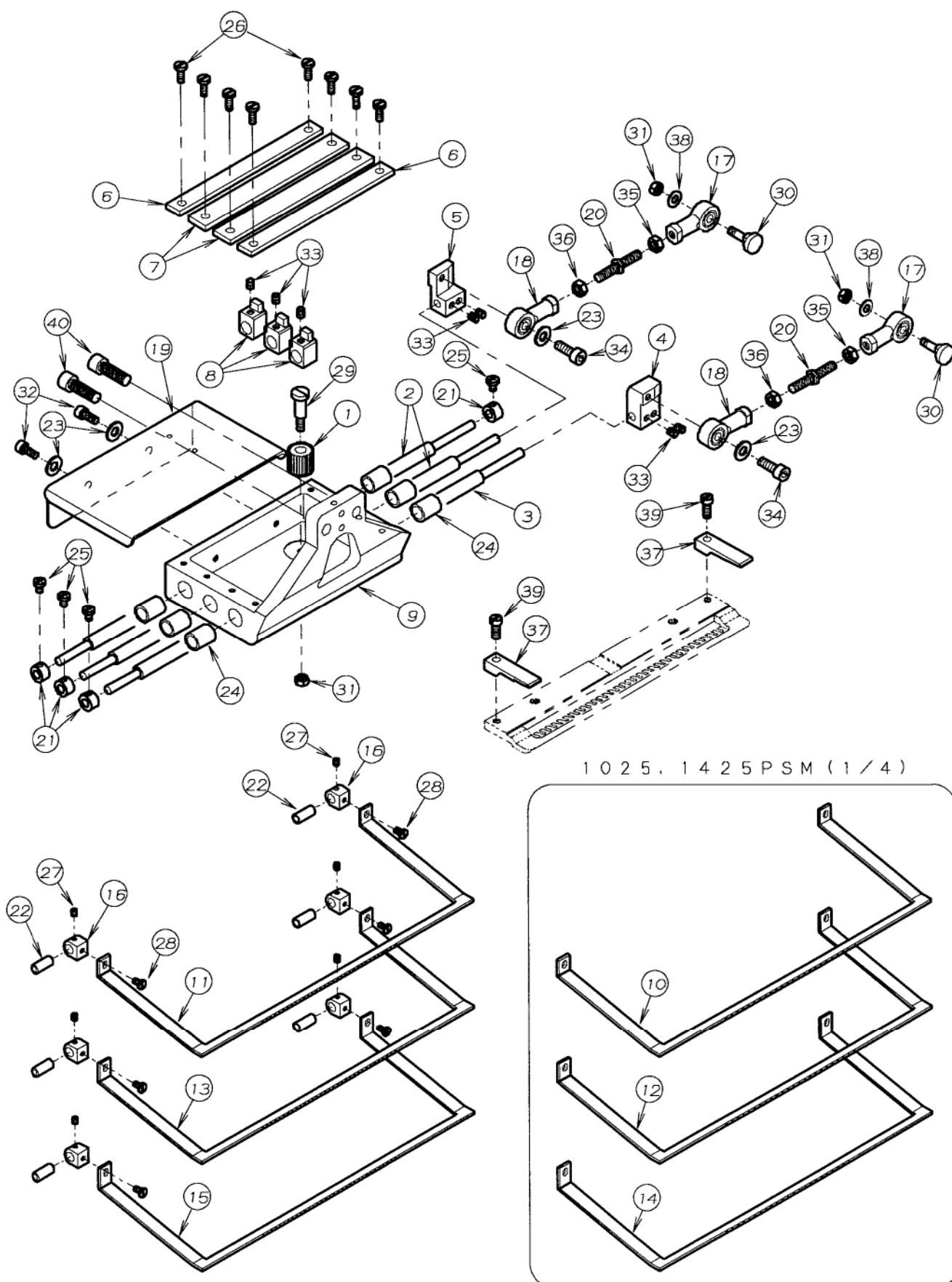
REF. NO.	PART NO.	DESCRIPTION	Q' TY
10-01	01-115	SLEEVE	2
10-02	02-117	PLATE	1
10-03	02-469	REAR PULLER CONNECTING PLATE	1
10-04	02-480	REAR PULLER	2
10-05	02-601	REAR PULLER GUIDE PLATE	1
10-06	02-603	REAR PULLER HOLDER	1
10-07	02-604	REAR PULLER BASE SINK	1
10-08	02-609	PIN	1
10-09	02-610	PULLER GUIDE PIN	1
10-10	02-611	BRACKET	1
10-11	02-613	REAR PULLER (SMOOTH)	1
10-12	71-655	REAR PULLER SHAFT (LOWER)	1
10-13	71-668	SHAFT	1
10-14	75-132	COLLAR	2
10-15	75-372	WASHER	4
10-16	75-451	WASHER	1
10-17	75-519	WASHER	1
10-18	79-551	PULLER PLATE SPRING	1
10-19	81-321	BUSHING	1
10-20	81-323	BUSHING	2
10-21	81-324	BUSHING	1
10-22	84-162	SCREW	6
10-23	84-512	SCREW	2
10-24	84-562	SCREW	1
10-25	84-563	SCREW	2
10-26	84-566	SCREW	1
10-27	84-713	SCREW	2
10-28	84-814	SCREW	2
10-29	85-627	SCREW	2
10-30	86-411	NUT	3
10-31	87-092	BOLT	2
10-32	88-179	NUT	2
10-33	91-407	BEARING	2
10-34	93-221	E-RING	1
10-35	00-4331	PULLER ASS'Y (33)	1

11. REAR PULLER MECHANISM (2)



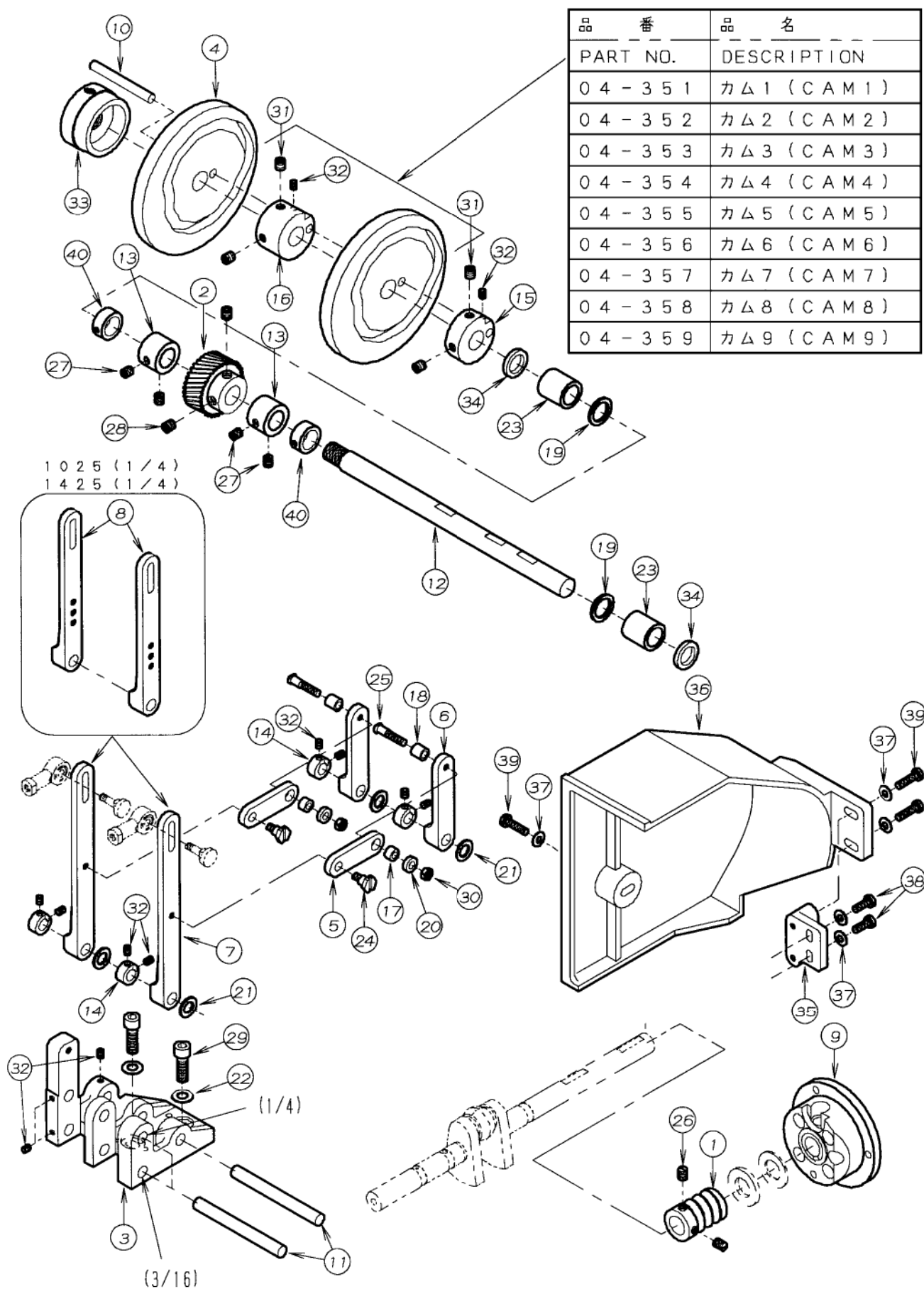
REF. NO.	PART NO.	DESCRIPTION	Q' TY
11-01	02-110	PULLER LIFTING LEVER	1
11-02	02-111	PULLER LIFTING LEVER	1
11-03	02-112	WASHER	1
11-04	02-602	PULLER AHSFT HOLDER	1
11-05	02-607	REAR PULLER STOPPER	1
11-06	02-608	SPACE COLLAR	1
11-07	86-501	NUT	1
11-08	61-208	PULLER DRIVING ECCENTRIC	1
11-09	61-714	CONNECTING ROD BALL	1
11-10	61-810	CONNECTING ROD BALL	1
11-11	63-208	CONNECTING LINK	1
11-12	63-711	BALL JOINT	1
11-13	63-810	BALL JOINT	1
11-14	65-302	CONNECTING BER	1
11-15	67-171	PULLER DRIVING LEVER (FRONT)	1
11-16	67-172	PULLER DRIVING LEVER (REAR)	1
11-17	71-638	PULLER PRESSER SHAFT	1
11-18	71-694	FPULLER DRIVING SHAFT	1
11-19	75-112	COLLAR	1
11-20	75-211	COLLAR	1
11-21	75-247	ROLLER	1
11-22	75-491	WASHER	1
11-23	75-520	WASHER	2
11-24	75-552	WASHER	1
11-25	75-674	WASHER	2
11-26	79-126	PULLER SPRING	1
11-27	84-564	SCREW	3
11-28	84-567	SCREW	2
11-29	84-582	SCREW	1
11-30	84-635	SCREW	2
11-31	84-814	SCREW	1
11-32	85-674	SCREW	1
11-33	86-411	NUT	1
11-34	86-741	NUT	1
11-35	86-742	NUT	1
11-36	87-172	SCREW	2
11-37	87-173	BOLT	1
11-38	87-171	BOLT	1
11-39	87-214	BOLT	1
11-40	87-254	SCREW	2
11-41	87-291	BOLT	1
11-42	87-751	SCREW	1
11-43	88-157	NUT	1
11-44	93-203	E-RING	1
11-45	93-258	SNAP RING	1
11-46	60-2080	PULLER DRIVING ECCENTRIC ASS'Y	1
11-47	60-3430	PULLER CONNECTING ROD ASS'Y	1
11-48	60-3740	PULLER DRIVING LEVER ROD ASS'Y	1
11-49	75-515	WASHER	1

12. MODEL PSM EXCLUSIVE PARTS (1)



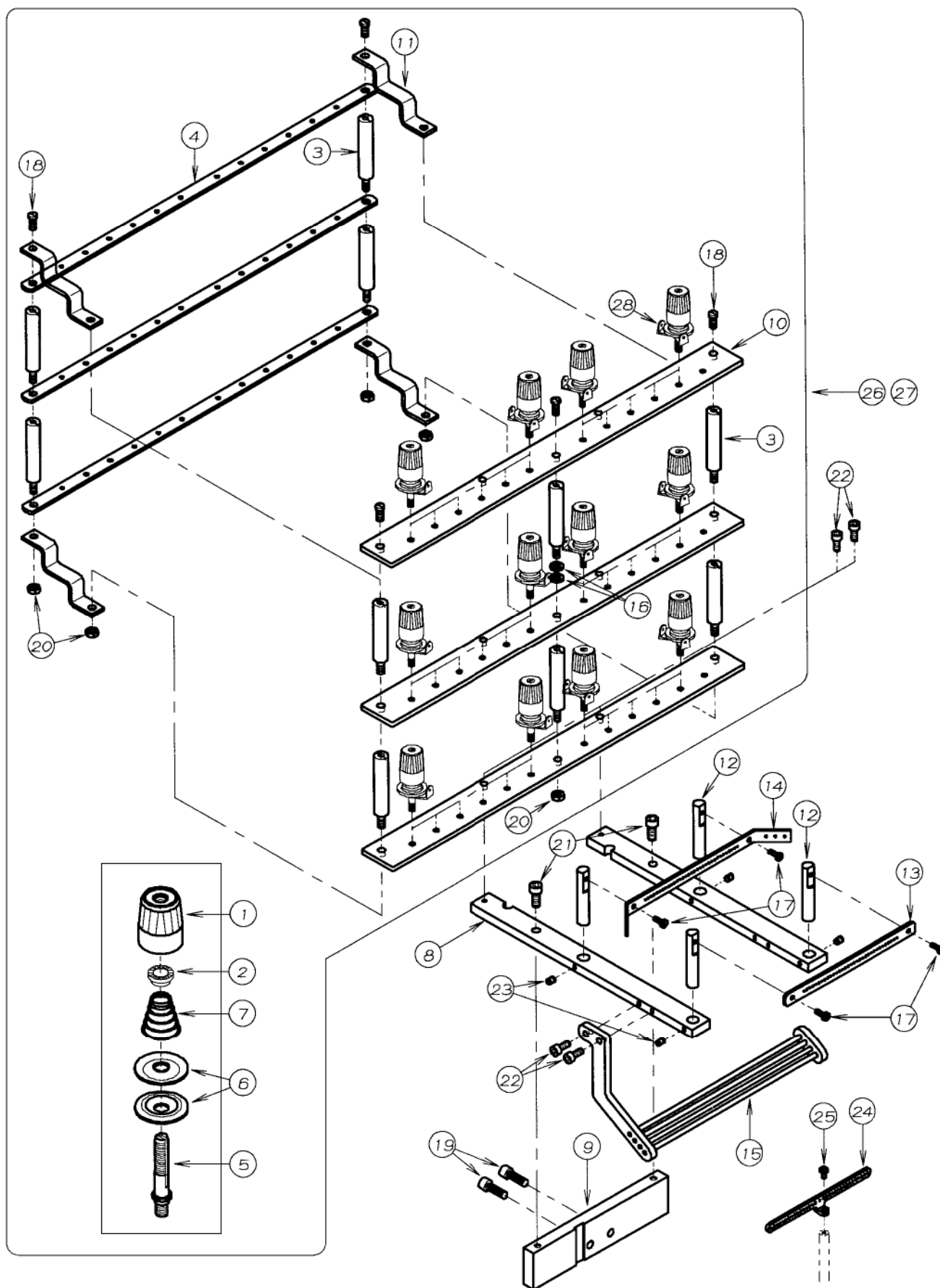
REF. NO.	PART NO.	DESCRIPTION	Q' TY
12-01	04-333	PINION	1
12-02	04-334	RUCK SHAFT	2
12-03	04-335	RUCK SHAFT	1
12-04	04-336	BRACKET A	1
12-05	04-337	BRACKET B	1
12-06	04-338	PLATE A	2
12-07	04-339	PLATE B	2
12-08	04-340	BRACKET	3
12-09	04-341	HOUSING	1
12-10	04-3430-2	SPREADER A (1/4)	1
12-11	04-3430-3	SPREADER A (3/16)	1
12-12	04-3440-2	SPREADER B (1/4)	1
12-13	04-3440-3	SPREADER B (3-16)	1
12-14	04-3450-2	SPREADER C (1/4)	1
12-15	04-3450-3	SPREADER C (3/16)	1
12-16	04-346	BRACKET	6
12-17	04-348	ROD	2
12-18	04-349	ROD	2
12-19	21-486	HOUSING COVER	1
12-20	65-341	CONNECTING BAR	2
12-21	75-097	COLLAR	4
12-22	75-256	ROLLER	6
12-23	75-453	WASHER	4
12-24	81-158	BUSHING	6
12-25	84-361	SCREW	4
12-26	84-363	SCREW	8
12-27	84-521	SCREW	6
12-28	84-574	SCREW	6
12-29	84-604	SCREW	1
12-30	84-606	SCREW	2
12-31	86-311	NUT	3
12-32	87-113	BOLT	2
12-33	87-181	SCREW	7
12-34	87-224	BOLT	2
12-35	88-157	NUT	2
12-36	88-158	NUT	2
12-37	04-330	GUIDE	2
12-38	75-455	WASHER	2
12-39	84-572	SCREW	2
12-40	85-627	SCREW	2

13. MODEL PSM EXCLUSIVE PARTS (2)



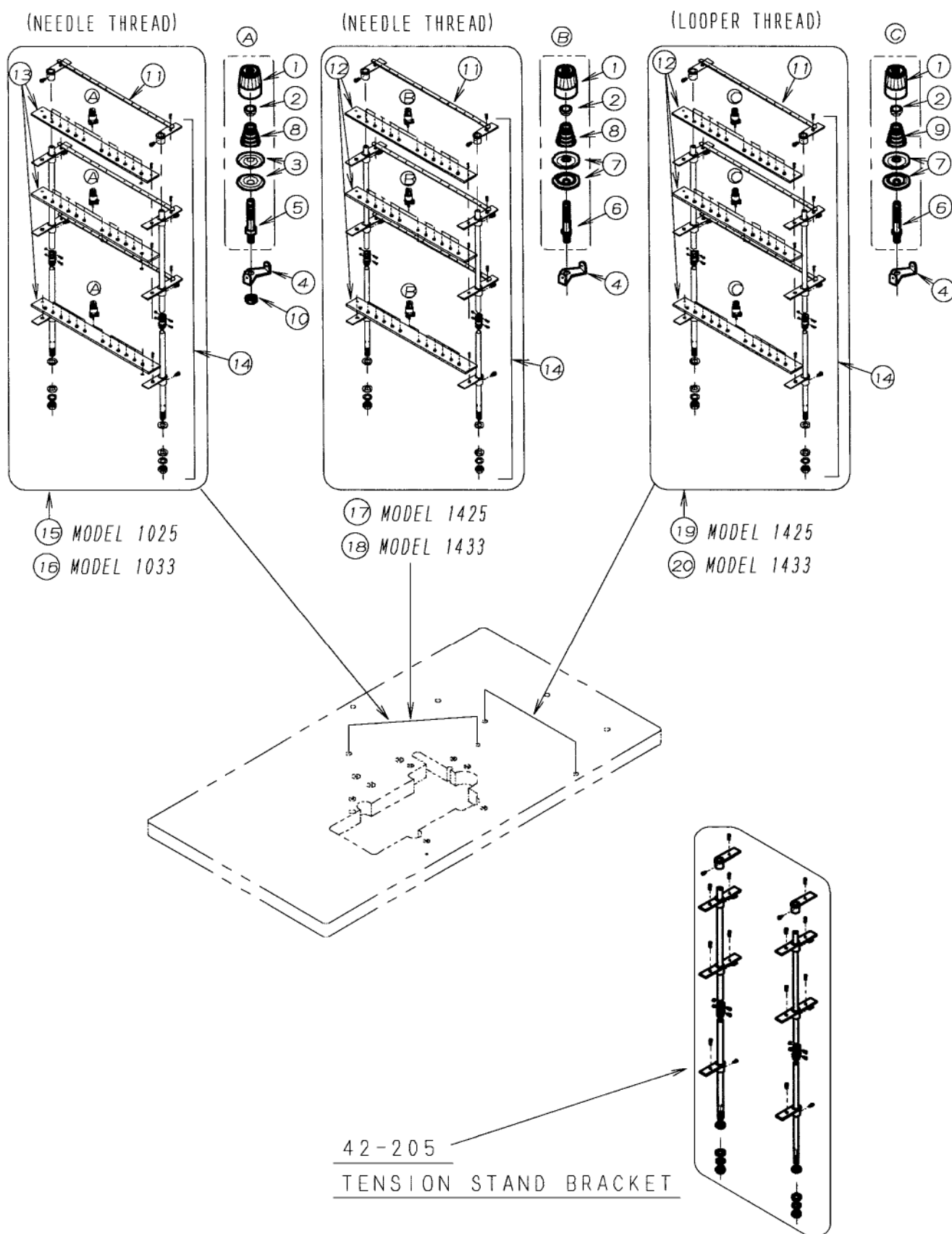
REF. NO.	PART NO.	DESCRIPTION	Q' TY
13-01	04-331	WORM GEAR	1
13-02	04-332	WORM WHEEL	1
13-03	04-342	FLAME	1
13-04	*	CAM1-9	2
13-05	66-433	LINK	2
13-06	67-431	LEVER	2
13-07	67-432	LEVER	2
13-08	67-433	LEVER	2
13-09	69-308	FLANGE	1
13-10	71-266	PIN	1
13-11	71-529	SHAFT	2
13-12	71-941	SHAFT	1
13-13	75-113	COLLAR	2
13-14	75-152	COLLAR	4
13-15	75-181	CAM COLLAR (A)	1
13-16	75-182	CAM COLLAR (B)	1
13-17	75-257	LINK ROLLER	2
13-18	75-260	ROLLER	2
13-19	75-332	WASHER	2
13-20	75-389	WASHER	2
13-21	75-519	WASHER	4
13-22	75-452	WASHER	12
13-23	81-431	BUSHING	2
13-24	84-605	SCREW	2
13-25	84-607	SCREW	2
13-26	84-712	SCREW	2
13-27	84-718	SCREW	4
13-28	85-113	SCREW	2
13-29	85-627	SCREW	2
13-30	86-311	NUT	2
13-31	87-172	SCREW	4
13-32	87-181	SCREW	12
13-33	88-462	NUT	1
13-34	94-213	OIL SEAL	2
13-35	21-487	BRACKET	1
13-36	21-488	CAM COVER	1
13-37	75-455	WASHER	5
13-38	84-566	SCREW	2
13-39	84-579	SCREW	3
13-40	75-114	COLLAR	2

14. MODEL PSM EXCLUSIVE PARTS (3)



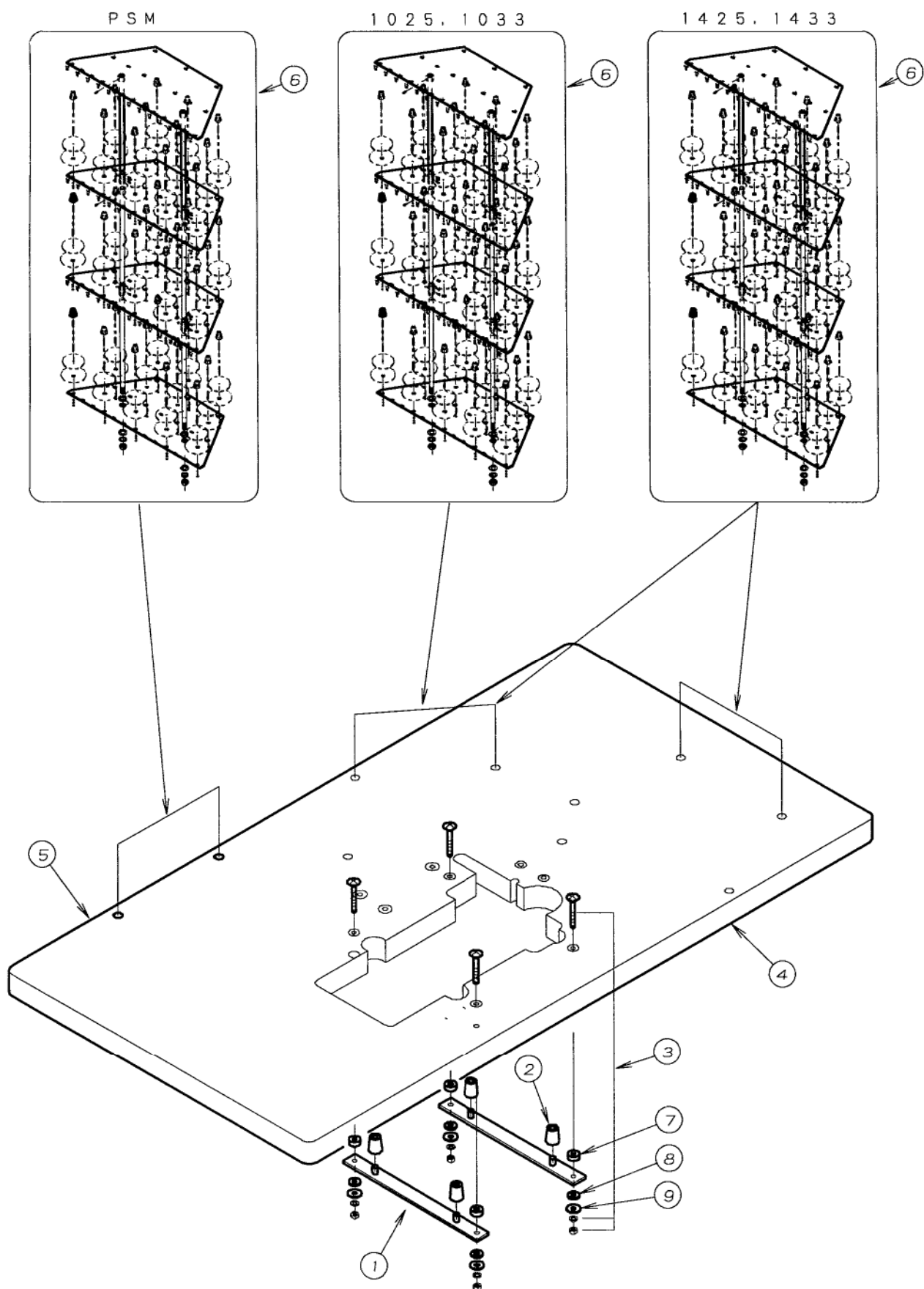
REF. NO.	PART NO.	DESCRIPTION	Q' TY
14-01	41-101	THREAD TENSION NUT	*
14-02	41-105	SPRING POST	*
14-03	41-349	PLATE BRACKET BAR	10
14-04	41-442	GUIDE PLATE	3
14-05	41-508	SCREW STUD	*
14-06	41-509	TENSION DISC	*
14-07	41-702	SPRING (LIGHT)	*
14-08	42-217	BRACKET	2
14-09	42-218	BASE BRACKET	1
14-10	42-219	PLATE	3
14-11	42-220	PLATE	4
14-12	45-331	BRACKET	4
14-13	45-332	THREAD EYELET	1
14-14	45-333	THREAD EYELET	1
14-15	45-335	THREAD GUIDE	1
14-16	75-552	WASHER	2
14-17	84-363	SCREW	4
14-18	84-763	SCREW	5
14-19	85-627	SCREW	2
14-20	86-411	NUT	5
14-21	87-171	BOLT	2
14-22	87-252	BOLT	4
14-23	87-254	SCREW	4
14-24	45-334	THREAD EYELET	1
14-25	84-374	SCREW	1
14-26	42-221	TENSION STAND ASS'Y (33)	1
14-27	42-222	TENSION STAND ASS'Y (25)	1
14-28	41-115	THREAD GUIDE	*

15. TENSION STAND MECHANISM



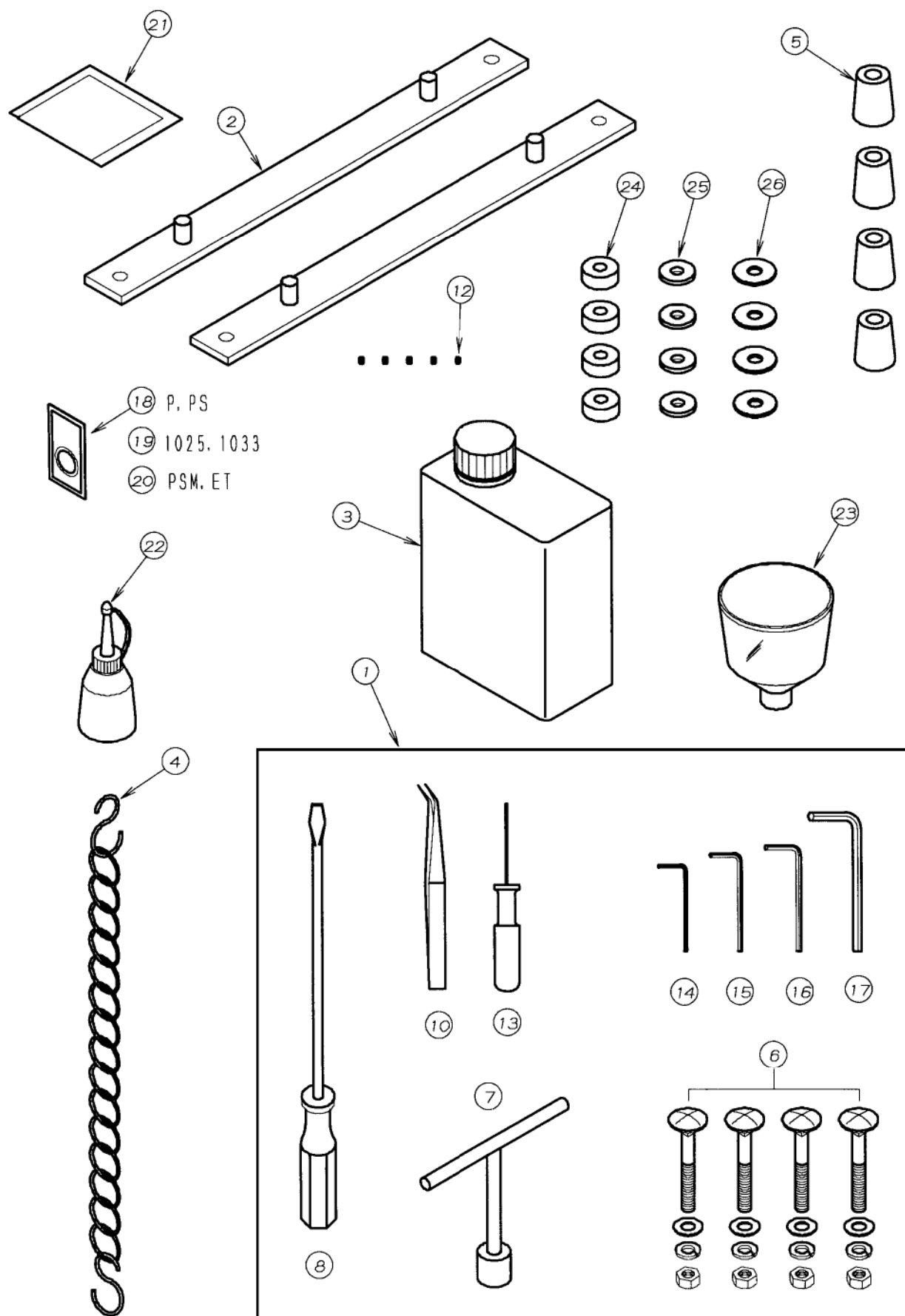
REF. NO.	PART NO.	DESCRIPTION	Q' TY
15-01	41-101	THREAD TENSION NUT	*
15-02	41-105	SPRING POST	*
15-03	41-110	TENSION DISC	*
15-04	41-115	THREAD GUIDE	*
15-05	41-174	SCREW STUD	*
15-06	41-508	SCREW STUD	*
15-07	41-509	TENSION DISC	*
15-08	41-701	SPRING (HEAVY)	*
15-09	41-702	SPRING (LIGHT)	*
15-10	86-411	NUT	*
15-11	41-442	THREAD GUIDE	*
15-12	42-191	PLATE	6
15-13	42-200	PLATE	3
15-14	42-205	TENSION STAND BRACKET	*
15-15	42-216	TENSION STAND ASS'Y	1
15-16	42-215	TENSION STAND ASS'Y	1
15-17	42-212	TENSION STAND ASS'Y	1
15-18	42-211	TENSION STAND ASS'Y	1
15-19	42-214	TENSION STAND ASS'Y	1
15-20	42-213	TENSION STAND ASS'Y	1

16. THREAD STAND AND TABLE



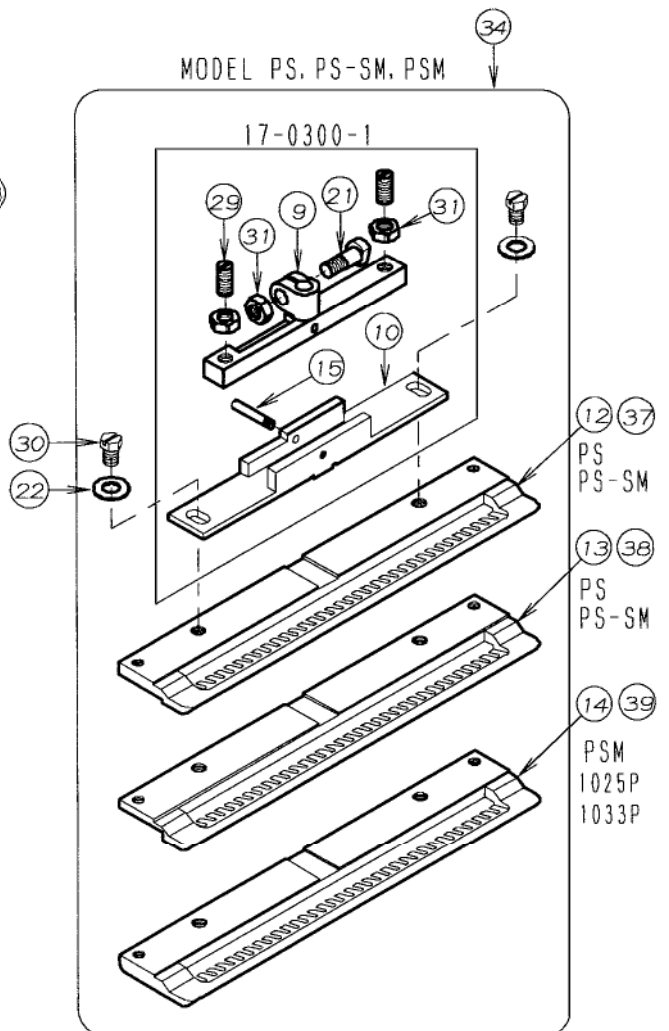
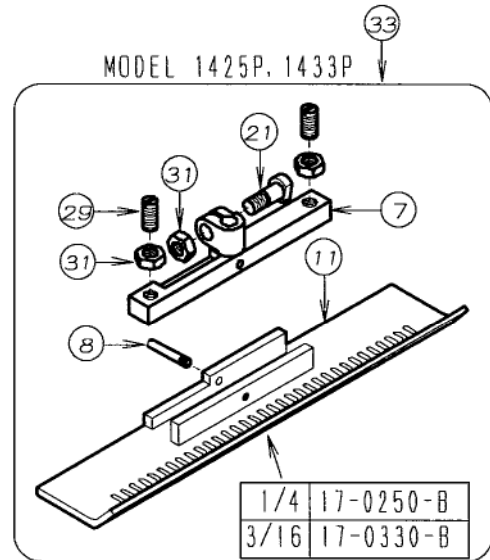
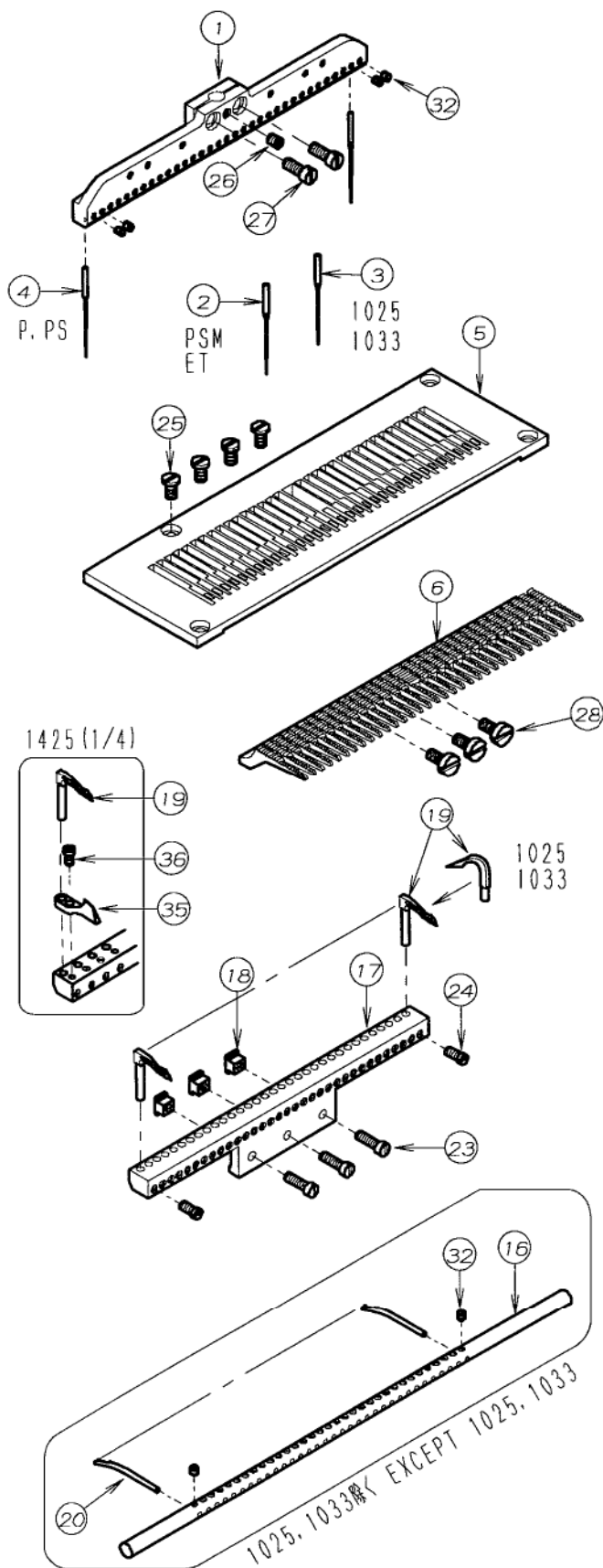
REF. NO.	PART NO.	DESCRIPTION	Q' TY
16-01	25-140	SUPPORTING BOARD	2
16-02	31-163	CUSHION RUBBER	4
16-03	80-751	SCREW	4
16-04	21-066	TABLE	1
16-05	21-067	TABLE (PSM)	1
16-06	42-197	THREAD STAND ASSEMBLY	*
16-07	23-121	CUSHION RUBBER	4
16-08	23-122	CUSHION RUBBER	4
16-09	75-535	WASHER	4

17. ACCESSORIES



REF. NO.	PART NO.	DESCRIPTION	Q' TY
17-01	20-0020	ACCESSORIES	1
17-02	25-140	SUPPORTING BOARD	2
17-03	28-611	OIL	1
17-04	28-920	CHAIN	1
17-05	31-163	CUSHION RUBBER	4
17-06	80-751	SCREW	4
17-07	28-464	T-WRENCH	1
17-08	28-452	DRIVER (L)	1
17-09			
17-10	28-011	TWEZERS	1
17-11			
17-12	87-104	SCREW	5
17-13	28-317	ALLEN KEY (1.5mm)	1
17-14	28-311	ALLEN KEY (2 mm)	1
17-15	28-312	ALLEN KEY (2.5mm)	1
17-16	28-313	ALLEN KEY (3mm)	1
17-17	28-314	ALLEN KEY (5mm)	1
17-18	13-1140-6	NEEDLE UOx113GS #14	1
17-19	13-0810-5	NEEDLE DV-K25 #21	1
17-20	13-0540-5	NEEDLE DVx57 #14	1
17-21	28-610	CORROSION INHIBITOR	1
17-22	28-614	OILER	1
17-23	28-615	OIL FUNNEL	1
17-24	23-121	CUSHION RUBBER	4
17-25	23-122	CUSHION RUBBER	4
17-26	75-535	WASHER	4

18. GUAGE PARTS



REF. NO.	PART NO.	DESCRIPTION	Q' TY
18-01	*	NEEDLE HOLDER	1
18-02	13-0540-5	NEEDLE	*
18-03	13-0810-5	NEEDLE	*
18-04	13-1140-6	NEEDLE	*
18-05	*	NEEDLE PLATE	1
18-06	*	FEED DOG	1
18-07	17-0300-A	SHANK	1
18-08	17-5700-C	PIN	1
18-09	17-0300-A	SHANK	1
18-10	17-0300-B	CLAMP	1
18-11	*	BOTTOM	1
18-12	17-026	BOTTOM (1/4)	1
18-13	17-027	BOTTOM (1/4)	1
18-14	17-028	BOTTOM (1/4)	1
18-15	17-5700-C	SCREW	1
18-16	*	RETAINER HOLDER	1
18-17	*	LOOPER HOLDER	1
18-18	19-406	BRACKET	3
18-19	*	LOOPER	*
18-20	*	RETAINER LOOPER	*
18-21	71-333	PIN	1
18-22	75-452	WASHER	2
18-23	84-367	SCREW	3
18-24	84-380	SCREW	*
18-25	84-564	SCREW	4
18-26	84-521	SCREW	1
18-27	84-572	SCREW	2
18-28	84-588	SCREW	3
18-29	84-713	SCREW	2
18-30	84-816	SCREW	2
18-31	86-411	NUT	3
18-32	87-104	SCREW	*
18-33	*	PRESSER FOOT ASS'Y	1
18-34	*	PRESSER FOOT ASS'Y	1
18-35	19-416	NEEDLE GUARD	*
18-36	84-162	SCREW	*
18-37	17-036	BOTTOM (3/16)	1
18-38	17-037	BOTTOM (3/16)	1
18-39	17-038	BOTTOM (3/16)	1

19. GAUGE PARTS TABLE

Model	Type	Gauge size	Needle Holder	Presser Foot Ass` Y	Feed Dog	Needle Plate	Retainer Holder	Retainer Looper	Looper Holder	Looper	Needle Guard
1025	P, PS, PSM	1/4	12-0250-1	10-0250-0	15-024	14-024			19-112	19-025	
1033	P, PS, PSM	3/16	12-0330-1	10-0300-0	15-034	14-034				19-033	
1425	P	1/4	12-0250-1	17-0250-1	15-025	14-025	18-025	19-437	19-431	19-025	19-416
	PS, PSSM			10-0250-0	15-024	14-022					
	PSM										
1433	P	3/16	12-0330-1	17-0330-1	15-033	14-033	18-033	19-437		19-033	
	PS, PSSM			10-0300-0	15-034	14-023					
	PSM										
1425	P-ET, PS-ET	1/4	12-0250-1	10-0250-0	15-024	14-022	18-025	19-439	19-432	19-025	19-416
	PSSM-ET										
	PSM-ET										
1433	P-ET, PS-ET	3/16	12-0330-1	10-0300-0	15-034	14-023	18-033	19-439		19-033	
	PSSM-ET										
	PSM-ET										